

^{230}SSi

PARTS IDENTIFICATION GUIDE INDEX

230 SSi

2002 MODEL YEAR

<u>DESCRIPTION</u>	<u>ID. PAGE NO.</u>	<u>DESCRIPTION PAGE NO.</u>
DECK - OVERHEAD VIEW (includes the following) Anchor Lid & Hardware Bow Light Cleats Deck Swim Platform Lids & Hardware Fuel Fill Ladder Rails: Bow, Side, Aft & Motor Box Stern Light Windshield Windshield Wiper	8	9
HULL & DECK EXTERIOR (includes the following) Bow & Stern Eyes Bow Chafe Docking Lights Drain Plug Horn Ladder Portlight Rubrail & Insert Ski Eye Stern Rail Swim Platform Thru-Hulls Transom Door Transom Shower Transom Stereo Remote Transom Trim Panel Vents & Cover Waste Fitting (Pump-Out Pottie) Water & Waste Vents Water Fill	10,12	11,13
GRAPHICS (includes the following) Chaparral Lettering & Bird Deck Flares Extended Hull Decal Hull Flares Hull Tapes Model Designator Protected Design Decal	14	15
CANVAS (includes the following) Canvas Tops Canvas Windscreens Canvas Side Curtains Canvas Aft Curtains Canvas Cockpit Covers Canvas Bow Covers Canvas Mooring Cover Canvas Travel Cover Canvas Shock Cord Knobs	16	17

PARTS IDENTIFICATION GUIDE INDEX

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2002 MODEL YEAR

<u>DESCRIPTION</u>	<u>ID. PAGE NO.</u>	<u>DESCRIPTION PAGE NO.</u>
DASH / HELM (includes the following) Bow Cushion Hinges Console & Dash Kit Dash Storage Compartment Shifter & Engine Components SSI Designator Steering Wheel & Helm	18,20	19,21
COCKPIT (Includes the following) Cockpit Tables & Storage Cockpit Galley Faucet, Cooler & Rail Courtesy Lights Cup Holders Floor Storage & Hardware Head Inspection Plates Motor Box Motor Box Drains Motor Lid Gas Shocks Pedestals Ski Locker Drain Stereo Walk-Thru Door	22,24	23,25
DECK - UNDERSIDE VIEW (includes the following) Bow Cooler Cockpit Sink Drain Shifter Cable Boot Stern Tub Drain Water Fill Hose	26	27
ENGINE WELL / HULL INTERIOR (includes the following) Battery Switch Panel Battery Tray & Cables Bilge Blower & Hoses Bilge Pump Depth Finder Transducer Dual Battery Option Fire Extinguisher Fuel Shut-Off Fuel Tank Manual Bilge Pump Thru Hull Exhaust Transom Shower Fittings & Hoses Water Tank	28,30	29,31

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2002 MODEL YEAR

<u>DESCRIPTION</u>	<u>ID. PAGE NO.</u>	<u>DESCRIPTION PAGE NO.</u>
OVERHEAD VIEW (includes the following) Bow Backrests, Cushions & Skins Buckets Seats & Skins Motor Box Backrest, Cushion & Skins Optional Bow Filler Cushions & Skins Optional Snap In Carpet Table Top Cushion & Skin	32	33
SIDE PANELS (includes the following) Port & Starboard Side Panels & Skins	34	35
BULKHEADS / TRIM BOARDS (includes the following) Port & Starboard Bow Storage Bulkheads & Skins Starboard Door Trim Boards & Skins Starboard Dash Storage Bulkhead & Skins Port Rear Storage Forward Bulkhead, Cover Board & Skins Starboard Storage Forward Bulkhead, Trim Board & Skins	36	37
BULKHEADS / TRIM BOARDS (includes the following) Head Bulkheads, Trim Boards & Skins Port & Starboard Trim Boards & Skins	38	39

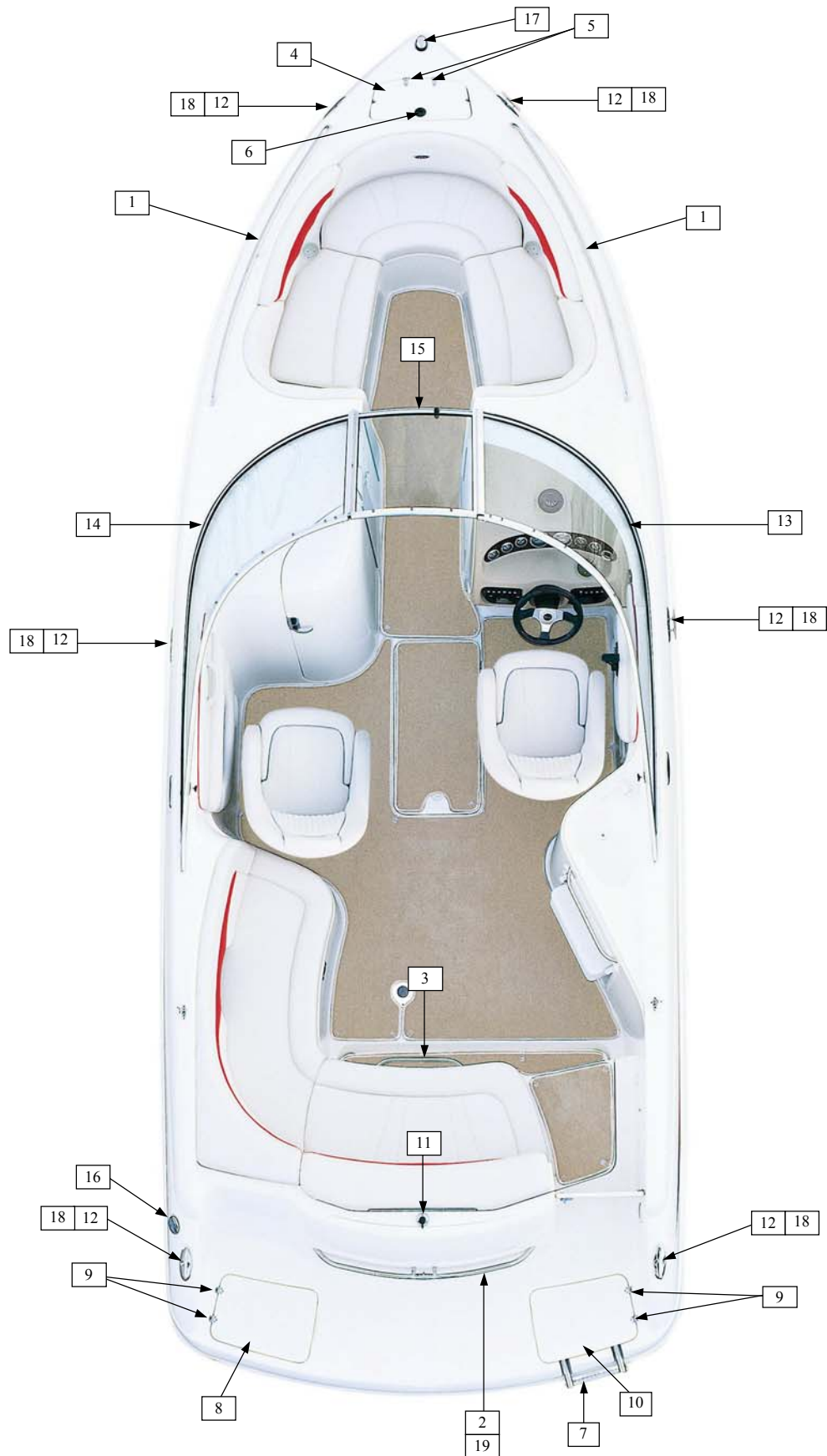
^{230}SSi

Parts Identification Guide

230 SSI

2002 Model year

Deck - Overhead View



Parts Identification Guide

230 SSI

2002 Model Year

Deck - Overhead View

Item No.	Part Number	Description	Qty.	U.O.M.
1	35174	230SSI Bow Rail	1	set
2	35172	230 Stern Rail	1	ea
3	H-069	18 1/8 In. Oval Grab Rail	1	ea
4	AN67	230/235 Anchor Lid	1	ea
4a	S1799323	Anchor Retainer	1	ea
4b	117090	Sliding Window Lock-SS	2	ea
4c	5168	Washer (Clear)	2	ea
4d	CHAP12-01	8 Lb. Sand Anchor (Option: Anchor)	1	ea
5	66434-1	Hinge Strap 4 Inch - 94	2	ea
6	M1-62-1	White Flush Latch	1	ea
7	TDL-3XP	3 Step Ladder w/Hand Grip	1	ea
8	SP65	196/216/230/235 Pt. Sw Lid	1	ea
9	1640	Hinge Flush Mount	4	ea
10	SS66	196/216/230/235 Stbd Sw Lid	1	ea
10a	84251	2 In. Hatch Lift Pin	2	ea
11	1045-POO	Round Light Base	1	ea
11a	6646	66 Inch Pole Light	1	ea
12	66009-1	6 In. Cleat Hollow Base	6	ea
13	0100480	Stbd Front Anodized Large (Windshield)	1	ea
14	0100481	Port Front Anodized Large (Windshield)	1	ea
15	0100482	Door 230/235/260/265 (Windshield)	1	ea
15a	R-997	230SSI Windshield Brace	1	set
15b	INT-STR8S	8 Inch Strap w/Snap	1	ea
15c	33105	14 Inch Curved Blade (Option: Windsheild Wiper - Stbd)	1	ea
15d	33125	Wiper Cover (Option: Windshield Wiper - Stbd)	1	ea
15e	33110	14-20 In. Heavyduty Arm SS (Option: Windshield Wiper - Stbd)	1	ea
15f	38000	Wiper Motor (Option: Windshield Wiper - Stbd)	1	ea
16	540-GOO-CHR	Angled Gas Fill/Vent	1	ea
17	3810P1	Combo Bow Light w/Plug	1	ea
18	66516-1	6 In. Flush Cleat - Stud Mt. (Option: Premium Package)	6	ea
19	35173	230SSI Stern Rail w/Ski Eye (Option: Premium Package)	1	ea

NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.

Parts Identification Guide

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2002 Model year

Hull / Deck Exterior



Parts Identification Guide

230 SSI

2002 Model Year

Hull / Deck Exterior

Item No.	Part Number	Description	Qty.	U.O.M.
1	16-113-01200	1/2 x 3 7/16 Bow Eye - 3/4	1	ea
1a	16-666-00000	Anchor Line Tie Off	1	ea
2	01348RB9629-01Z	White Rubrail 20 ft	1	ea
3	01348RB9629-02Z	White Rubrail 18 ft	2	ea
4	STA75I80	80 In. Stainless Insert	1	ea
5	STA2416H12	SS Insert 3/4 x 12	4	ea
6	81814-S	S240 Opening Portlight	1	ea
7	11090	White Drop-In Grill	1	ea
7a	11095	Drop-In Hidden Horn	1	ea
8	71007	1 1/2 Thru Hull Scupper (Motor Box Drains)	2	ea
9	72002	3/4 SS Short Thru Hull (Stern Tub, Bow Ice Chest & Cockpit Sink Drains)	3	ea
10	72004	1 1/8 SS Short Thru Hull (Aft Bilge & Ski Locker Drains)	2	ea
11	5852-1	SS Docking Light (Option: Docking Lights & Premium Package)	1	set
12	230/235BC	230/235 Bow Chafe (Option: Premium Package)	1	ea
13	72006	1 1/2 SS Short Thru Hull (Option: CE Manual Bilge Pump)	1	ea
14	439422	Fuel Vent (Water Tank)	1	ea
15	507-CHR	Chrome Waste Fitting (Option: Pump-Out Porta Pottie)	1	ea
16	439422	Fuel Vent (Option: Pump-Out Porta Pottie)	1	ea

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Parts Identification Guide

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2002 Model year

Hull / Deck Exterior



Parts Identification Guide

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2002 Model Year

Hull / Deck Exterior

Item No.	Part Number	Description	Qty.	U.O.M.
1	IST34223	230/235 Transom Door	1	ea
2	947-1-CHR	Barrel Bolt	1	ea
2a	R-1227	Striker Plate	1	ea
3	INT-STR12S	12 Inch Strap w/Snap	1	ea
4	TDL-3XP	3 Step Ladder w/Hand Grip	1	ea
5	35173	230 SSI Stern Rail w/Ski Eye (Option: Premium Package)	1	ea
5a	7769S	SS Transom Mount Ski Tow (Standard)	1	ea
5b	35172	230 Stern Rail (Standard)	1	ea
6	230VN73	Vent Cover	1	ea
6a	81930	3 In. White Air Vent	6	ea
7	604SB7481	45 Degree Bone Cup Shower (Option: Transom Shower)	1	ea
8	221-03478-P	SE Transom Trim Panel (Option: Convenience Pack)	1	ea
9	KSREM570W	Hardwired Remote 570 White (Option: Premium Package)	1	ea
9a	220-02197-H	15 ft. Stereo Remote Harness (Option: Premium Package)	1	ea
9b	CH02HYREMOTE1-1	Opt. Y Remote Harness (Option: Premium Package)	1	ea
10	3-1123	230/235 SSI Swim Platform (Option: Swim Platform)	1	ea
11	PS-11	26 In. Swim Platform Brace (Option: Swim Platform)	2	ea
12	SP67	Swim Platform Lid/Diamond (Option: Swim Platform)	1	ea
12a	IST34059	Sunesta Latch (Option: Swim Platform)	1	ea
13	M1-63-1	White Flush Latch (Option: Swim Platform)	1	ea
14	1640	Hinge Flush Mount (Option: Swim Platform)	2	ea
15	01348RB9629-04Z	14 ft. White Rubrail (Option: Swim Platform)	1	ea
16	STA75I128	SS Insert 3/4 x 128 Inch (Option: Swim Platform)	1	ea
16a	800R107200ES	Small Sw. Platform Endcap (Option: Swim Platform)	1	pr
17	H-128	16 Inch Grab Handle (Option: Swim Platform)	1	ea
17a	16-219-01700	Stern Eye 1/2 x 2 Inch	2	ea
18	520-WOO-CHR	Chrome Water Fill	1	ea
19	714-1-PLB	Drain Plug	1	ea

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Parts Identification Guide

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2002 Model year

Graphics



Parts Identification Guide

230 SSI **2002 Model Year**

Graphics

Item No.	Part Number	Description	Qty.	U.O.M.
1	U1552-01	230 SSI Designator	2	ea
2	QMI-215203	Large Chrome Designator	2	ea
3	QMI-215204	Chaparral Chrome Bird	2	ea
4	QMI-215201	Chaparral Chrome Letters	2	ea
5	U13656-01	Extended V-Hull Decal	1	ea
6	U17649-01	2000 Protected Design	1	ea

BLUE & WHITE BOATS / WHITE BOATS W/BLUE INTERIOR

7	U13687-04	SSI Lg. Purple Deck Flare	1	set
8	U13682-02	Pewter 3/4" Hull Stripe	38	ft
9	U16792-02	SSI Lg. Hull Purple/Pewter	1	set

BLACK & WHITE BOATS / WHITE BOATS W/BLACK INTERIOR

RED & WHITE BOATS / WHITE BOATS W/RED INTERIOR

YELLOW & WHITE BOATS / WHITE BOATS W/YELLOW INTERIOR

7	U13687-05	SSI Lg. Black Deck Flare	1	set
8	U13682-02	Pewter 3/4" Hull Stripe	38	ft
9	U16792-01	SSI Lg. Hull Black/Pewter	1	set

WHITE BOATS W/MOCHA INTERIOR

7	U13687-07	SSI Lg. Gold Deck Flare	1	set
8	U13682-05	Gold 3/4" Hull Stripe	38	ft
9	U16792-03	SSI Lg. Hull Gold/Magnesium	1	set

PREMIUM GRAPHICS (BLACK & RED BOATS)

7	U136891-01	SSI Lg. Premium Deck Yellow/Black	1	set
8	U13682-03	Yellow 3/4" Hull Stripe	38	ft
9	U14362-01	SSI Lg. Premium Hull Yellow/Black	1	set

PREMIUM GRAPHICS (YELLOW BOATS)

7	U136891-01	SSI Lg. Premium Deck Yellow/Black	1	set
8	U13682-04	Black 3/4" Hull Stripe	38	ft
9	U16111-01	SSI Lg. Premium Hull Black/Yellow	1	set

PREMIUM GRAPHICS (BLUE BOATS)

7	U136891-02	SSI Lg. Premium Deck Yellow/Purple	1	set
8	U13682-03	Yellow 3/4" Hull Stripe	38	ft
9	U14362-02	SSI Lg. Premium Hull Yellow/Purple	1	set

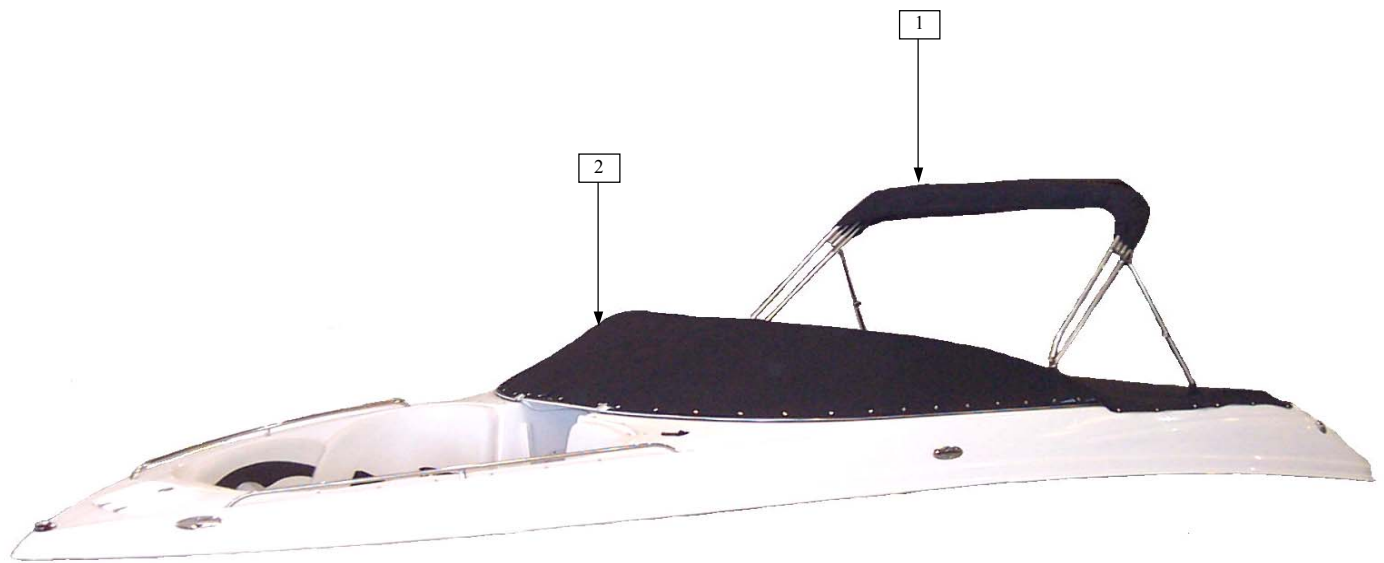
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Parts Identification Guide

230 SSI

2002 Model year

Canvas



Parts Identification Guide

230 SSI

2002 Model Year

Canvas

Item No.	Part Number	Description	Qty.	U.O.M.
1	2892 - - - - 101	235 SSI Top & Boot	1	ea
Not Pictured	2982 - - - - 111	235 SSI Windscreen	1	ea
Not Pictured	33051	Shockcord Lacing Knob White	8	ea
Not Pictured	29344500271	230 SSI Travel Cover	1	ea

OPTION: CANVAS PACK

Not Pictured	2892 - - - - 121	235 SSI Side Curtain	1	set
Not Pictured	2911 - - - - 151	230 Bimini Aft Curtain	1	ea
Not Pictured	2911 - - - - 061	230 Tonneau Cover	1	ea

OPTION: COCKPIT & BOW COVER

2	2911 - - - - 252	230 Cockpit Cover	1	ea
Not Pictured	2911 - - - - 061	230 Tonneau Cover	1	ea

OPTION: COCKPIT COVER

2	2911 - - - - 252	230 Cockpit Cover	1	ea
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OPTION: MOORING COVER

Not Pictured	29114800261	230 SSI Mooring Cover	1	ea
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Note: To identify canvas color selections place the width & color designations below into the spaces provided in the part numbers

3000 - Diklon Navy Blue

6002 - Yellow

6003 - Jockey Red

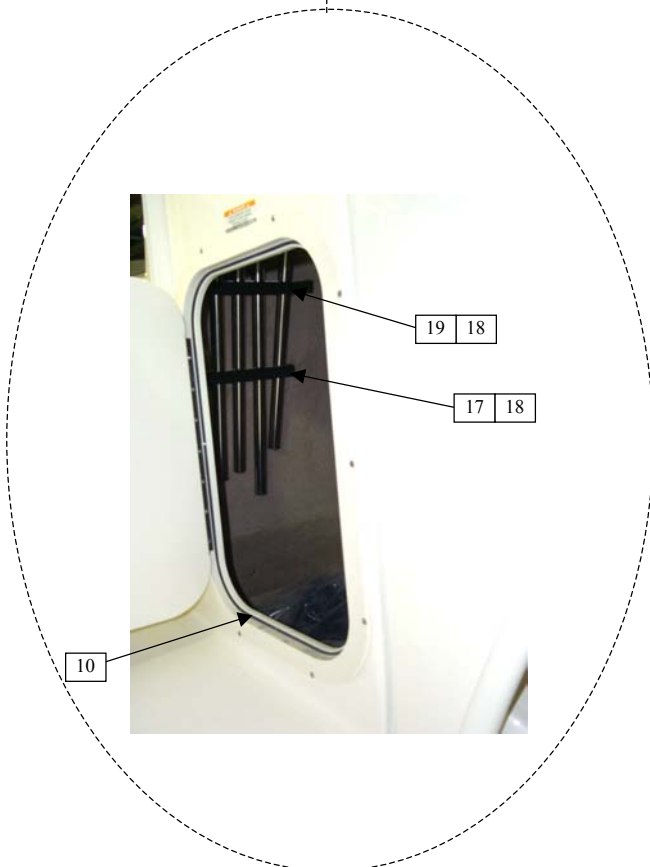
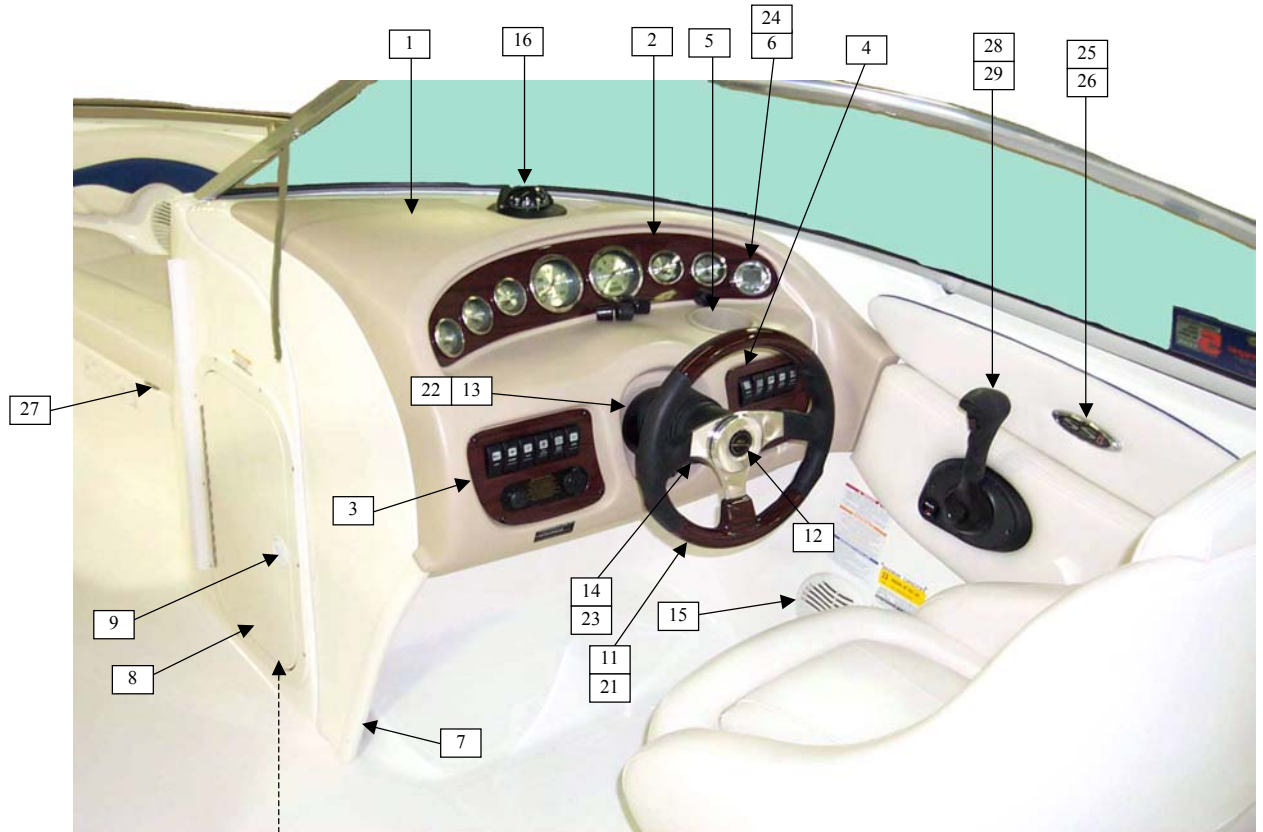
6008 - Jet Black

6033 - Linen

Parts Identification Guide

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2002 Model year

Dash / Helm



Parts Identification Guide

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2002 Model Year

Dash / Helm

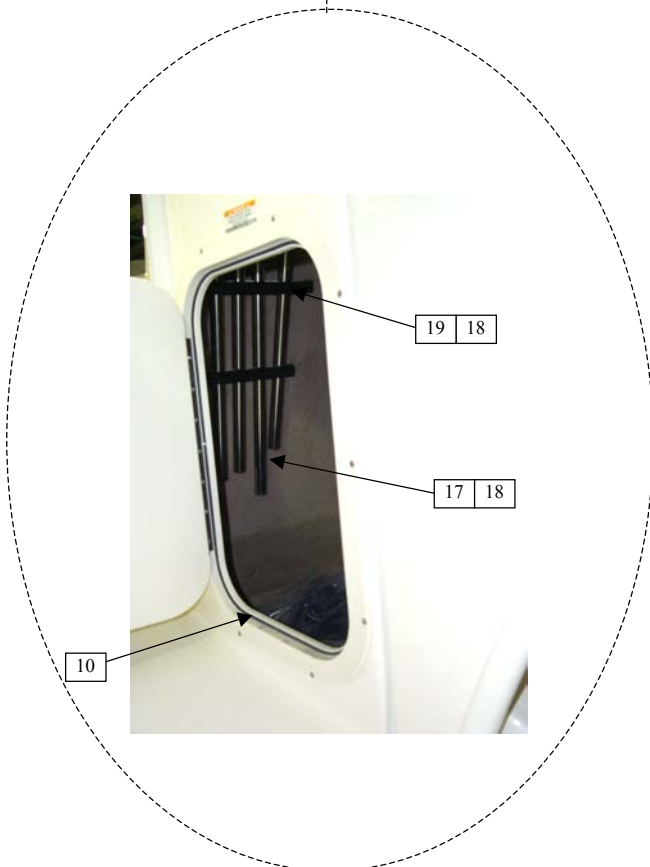
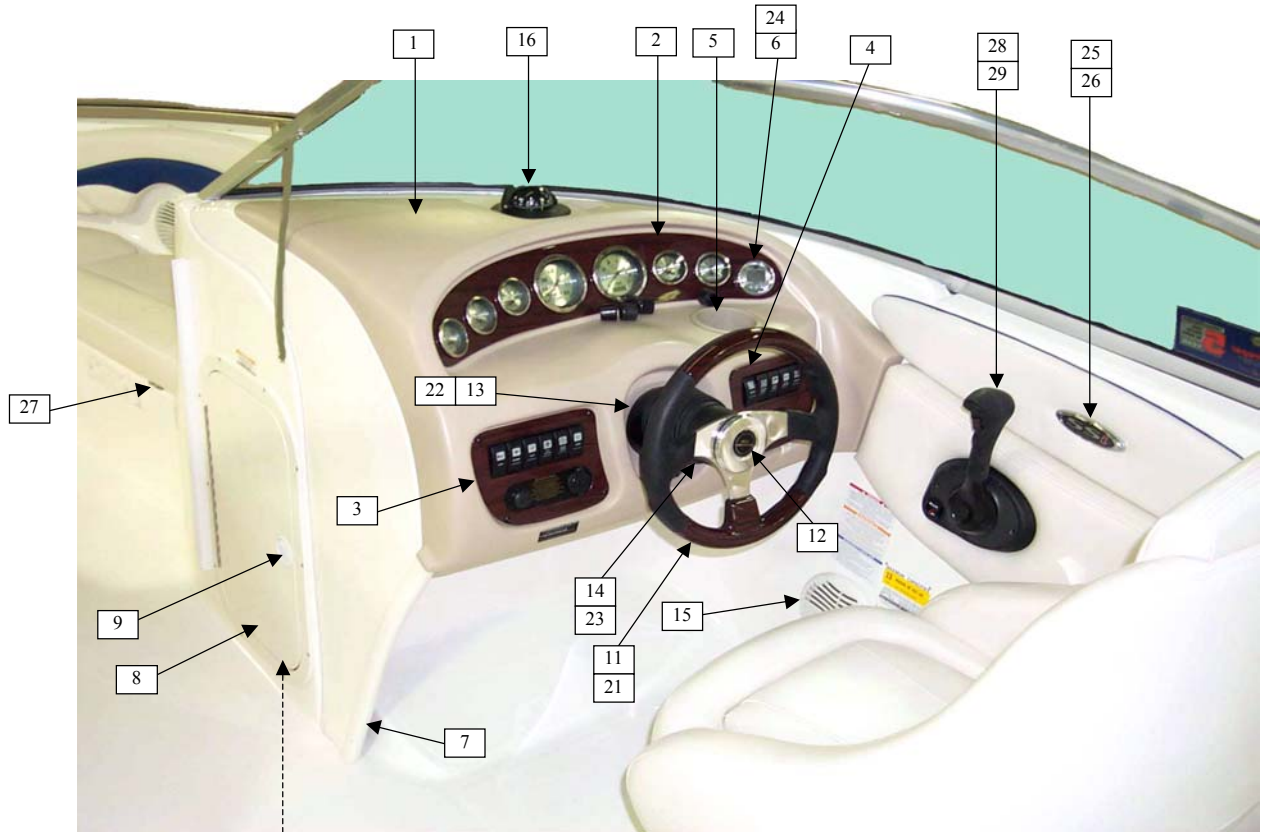
Item No.	Part Number	Description	Qty.	U.O.M.
1	3-1059	230 SSI Dash Console	1	ea
2	CH02V230SSI1-1	230 / 230 SSI Dash (Part of Panel Kit)	1	ea
2a	CH02K230SSI2-1	230 SSI Panel Kit	1	ea
2b	CH01V230SSI1-2	230 SSI Breaker Box (Part of Panel Kit)	1	ea
2c	CH01P260SSI1-5	230 / 260 SSI Power Plug Panel (Part of Panel Kit)	1	ea
2d	CH01P230SSI1-1	230 SSI Distribution Harness (Part of Panel Kit)	1	ea
2e	210-00612-F	Pull-Out Stereo Plate (Part of Panel Kit)	1	ea
2f	790-02080007	Ground Strip Cover (Part of Panel Kit)	1	ea
2g	220-01444-H	Transom Drain Wire (Part of Panel Kit)	1	ea
2h	63196	Tach Gauge/LCD Hr w/delay, w/logo (Part of Panel Kit)	1	ea
2i	63197	Speedo Gauge, 65 mph, w/logo (Part of Panel Kit)	1	ea
2j	62354	Fuel Gauge (Part of Panel Kit)	1	ea
2k	62351	Voltmeter Gauge (Part of Panel Kit)	1	ea
2l	62352	Oil Pressure Gauge (Part of Panel Kit)	1	ea
2m	62353	Water Temp. Gauge (Part of Panel Kit)	1	ea
2n	62350	Trim Gauge (Part of Panel Kit)	1	ea
3	CH01P230SSI1-1	230 / 260 SSI Port Switch/Ignition Panel (Part of Panel Kit)	1	ea
4	CH01P230SSI1-2	230 / 260 SSI Stbd Switch Panel (Part of Panel Kit)	1	ea
4a	KSREM570	Hardwired Remote 570 Black	1	ea
5	LCH-1T	Large Cupholder - Tan	1	ea
5a	150-0380	3/8 In. Clear PVC Tubing	3.5	ft
6	440-86860	Chrome Bezel Hole Plug	1	ea
7	02038RB9629-250	98 White Edge Moulding	2	ft
8	S1799327-A	Cockpit Access Door	1	ea
9	M1-43-1	Locking Flush Pull Latch White	1	ea
10	08146FA9629-01Z	Flat Trim w/VHB Tape	0.5	ft
11	MS433515CB	Model 43 Wheel	1	ea
12	U15729-01	Steering Wheel Dome	1	ea
13	SH5084	Helm-Non Tilt w/Spline	1	ea
14	SB27484	90 Degree Bezel	1	ea
14a	SSC6217	17 ft. Steering Cable	1	ea
15	CSMX612	JVC Speaker	0.5	pr
16	F-50	Compass (Option: Compass & Convenience Package)	1	ea
17	IST34209	4 Hole Rod Holder (Bimini Top Rod Storage)	1	ea
18	INT-STR18S	18 Inch Strap w/Snap (Bimini Top Rod Storage)	2	ea
19	IST34210	6 Hole Rod Holder (Bimini Top Rod Storage)	1	ea
20	75000328	White Basket Weave (90)	9	ft
21	MS5053431CB7	Woodgrain Steering Wheel (Option: Woodgrain Wheel & Conv. Pkg)	1	ea
22	SH91510	Spline Tilt Mechanism (Option: Tilt Wheel & Conv. Pkg)	1	ea
23	SH91523	Quick Connect Tilt Helm (Option: Tilt Wheel & Conv. Pkg)	1	ea
24	TFX-IDD CA OEM	Depth Finder/Packard Plug (Option: Depth Finder & Conv. Pkg)	1	ea
25	QMI-215202	Small Chrome Designator	2	ea
26	U15541-01	SSI Designator	2	ea
27	H20-0200	2 Inch Butt Hinge	4	ea

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2002 Model year

Dash / Helm



Parts Identification Guide

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2002 Model Year

Dash / Helm

Item No.	Part Number	Description	Qty.	U.O.M.
28	858690A3	Mercury Remote Control (Mercruiser Engines Only)	1	ea
28a	CC17915	15 ft. Merc Control Cable (Mercruiser Engines Only)	1	ea
28b	CC17916	16 ft. Merc Control Cable (Mercruiser Engines Only)	1	ea
28c	151-0400	4MM Pitot Tubing (Mercruiser Engines Only)	22	ft
28d	6708-5	#8 Hose Clamp (7/16-1) (Mercruiser Engines Only)	1	ea
28e	123-0120	1/2 Flame Retardant Split Conduit (Mercruiser Engines Only)	21	ft
28f	123-0120	1/2 Flame Retardant Split Conduit (Mercruiser Engines Only)	3	ft
28g	123-0120	1/2 Flame Retardant Split Conduit (Mercruiser Engines Only)	4	ft
28h	5324K81	Spring Hose Clamp 1/4 Inch (Mercruiser Engines Only)	1	ea
29	3858878	Control w/Shutdown Switch (Volvo Engines Only)	1	ea
29a	CC33017	17 ft. Control Cable (Volvo Engines Only)	1	ea
29b	CC33016	16 ft. Control Cable (Volvo Engines Only)	1	ea
29c	163871	Speedo Kit w/o Hose (Volvo Engines Only)	1	ea
29d	151-0400	4MM Pitot Tubing (Volvo Engines Only)	25	ft
29e	2340-840	Midget Vent 1 1/2 x 1 3/4 (Volvo Engines Only)	1	ea
29f	T8-T3-DO-250	1/4 Inch Clamp (Volvo Engines Only)	3	ea
29g	1943-1B	Black Cap Lg. .045 x .465 (Volvo Engines Only)	33	ea
29h	5324K81	Spring Hose Clamp 1/4 Inch (Volvo Engines Only)	1	ea
29i	123-0120	1/2 Flame Retardant Split Conduit (Volvo Engines Only)	3	ft
29j	123-0120	1/2 Flame Retardant Split Conduit (Volvo Engines Only)	4	ft

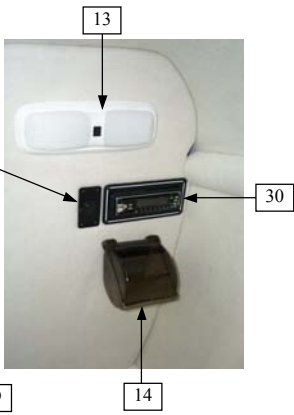
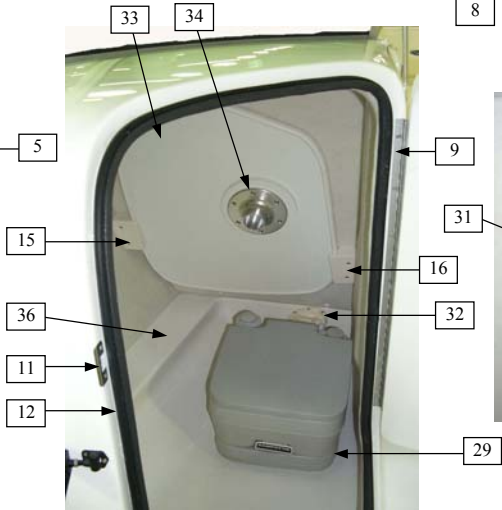
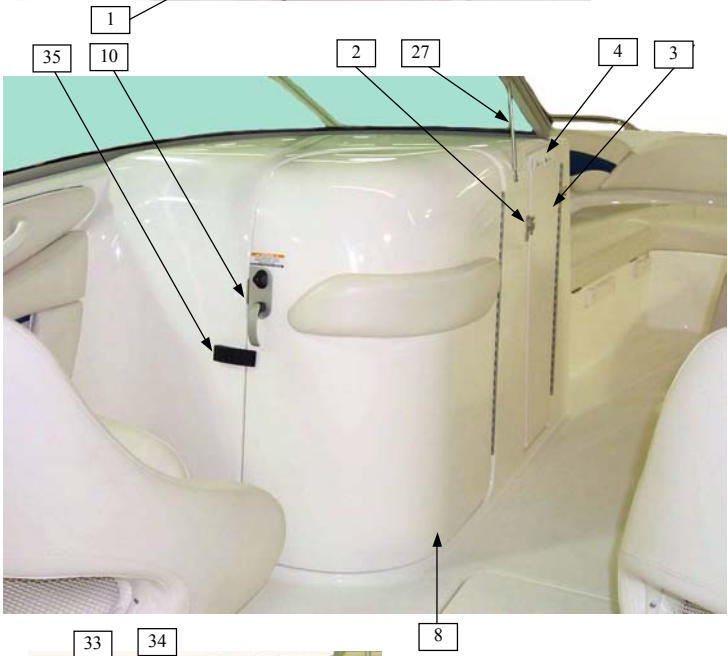
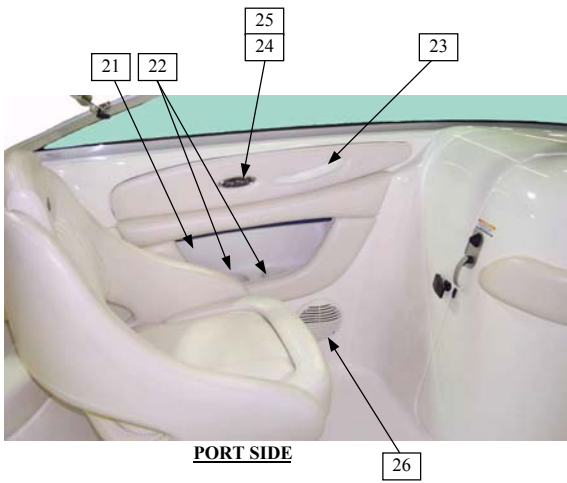
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Parts Identification Guide

230 SSI

2002 Model year

Cockpit



Parts Identification Guide

230 SSI

2002 Model Year

Cockpit

Item No.	Part Number	Description	Qty.	U.O.M.
1	7243	26 In. Door Stick	1	ea
2	SSL-70	Shutter Bar Latch	1	ea
3	IST12200	230 SSI Bow Door	1	ea
4	7163	Door Keeper Powder Coated	1	ea
5	53122-2	2 In. Grab Rail w/2in Studs	1	ea
6	I6776	25 Qt. Marine Cooler	1	ea
7	49500820	Igloo Cooler Retainer w/I Backer	1	ea
8	100HD86	Head Door	1	ea
8a	U15730-01	Glove Box Dome	1	ea
9	CB1257-06SS	1.25 x 27 .066SS C'Sunk Hinge	1	ea
10	85861	Offshore Lock w/Striker	1	ea
11	R8223	Offshore Striker Plate	1	ea
12	3375B3X3/8A	Trim Seal	12	ft
13	81325-MLX/A	Double Low Profile Light	1	ea
14	31000060	Bronze Plex Door	1	ea
15	IST34094L	Table Brace Left	1	ea
16	IST34094R	Table Brace Right	1	ea
17	LCH-2WS	Small Cup Holder Sand	2	ea
18	CLML-3	Sand Courtesy Lite w/Lens	3	ea
19	49800020	Fire Extinguisher Box	1	ea
20	IST34043	Small Storage Cleat	1	ea
21	1835-016	Port Console Tub	1	ea
22	LCH-1WS	Large Cup Holder - White Sand	4	ea
23	121405	Contour Grab Handle - White	1	ea
24	U15541-01	SSI Designator	2	ea
25	QMI-215202	Small Chrome Designator	2	ea
26	CSMX612	JVC Speaker	2	pr
27	R-997	230 SSI Windshield Brace	1	set
28	94-009-32	Electric Faucet - No Switch	1	ea
28a	165-0380	3/8 Clear Reinforced PVC Hose	1.5	ft
28b	F06853	1/2P x 3/8P Coupling	1	ea
28c	62606	#6 Hose Clamp (3/8 - 7/8)	2	ea
28d	1943-1B	Black Cap Sm. .034 x .300	2	ea
29	596406	964 MSD Sani Pottie	1	ea
30	KDS570MC	Detachable Face AM/FM/CD	1	ea
30a	SEA-ANT	JVC Antenna	1	ea
31	CH01P260SSI1-5	230 / 260 SSI Power Plug Panel (Part of Panel Kit)	1	ea
32	CB-4W	4.5 In. White Motor Well Boot (Option: Pump-Out Porta Pottie)	1	ea
32a	148-0580	5/8 White Smooth PVC Hose (Option: Pump-Out Porta Pottie)	7	ft
32b	6712-5	#12 Hose Clamp (1/2 - 1 1/4) (Option: Pump-Out Porta Pottie)	2	ea
32c	1943-1B	Black Cap Lg. .045 x .465 (Option: Pump-Out Porta Pottie)	2	ea
32d	144-1120	1 1/2 Sanitation Hose (Option: Pump-Out Porta Pottie)	7	ft
32e	6724-5	#24 Hose Clamp (1 - 2) (Option: Pump-Out Porta Pottie)	4	ea
32f	1943-1B	Black Cap Lg. .045 x .465 (Option: Pump-Out Porta Pottie)	4	ea
32g	10-15-3	3 In. White Tiller Rope Grommet (Option: Pump-Out Porta Pottie)	1	ea
33	4-1020	230 Aft Cockpit Table	1	ea
34	75354	Table Base	1	ea
34a	75359-74	13 1/4 Leg	1	ea
34b	75359-83	27 1/2 Leg	1	ea
35	E8-10-502-20	Adjustable Draw Latch	1	ea
36	3-1058	230 SSI Head Floor Pan	1	ea

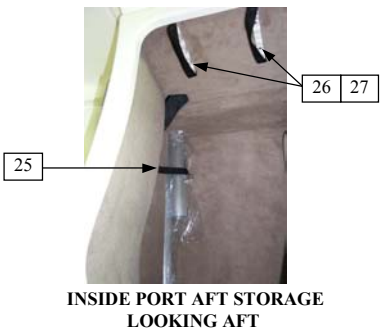
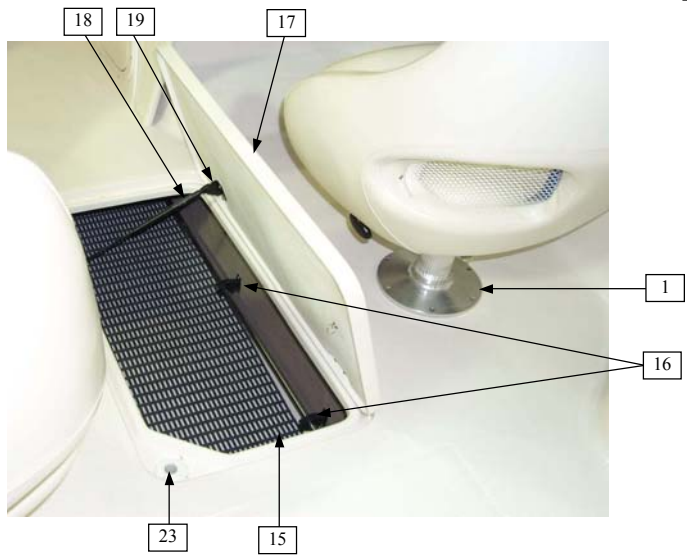
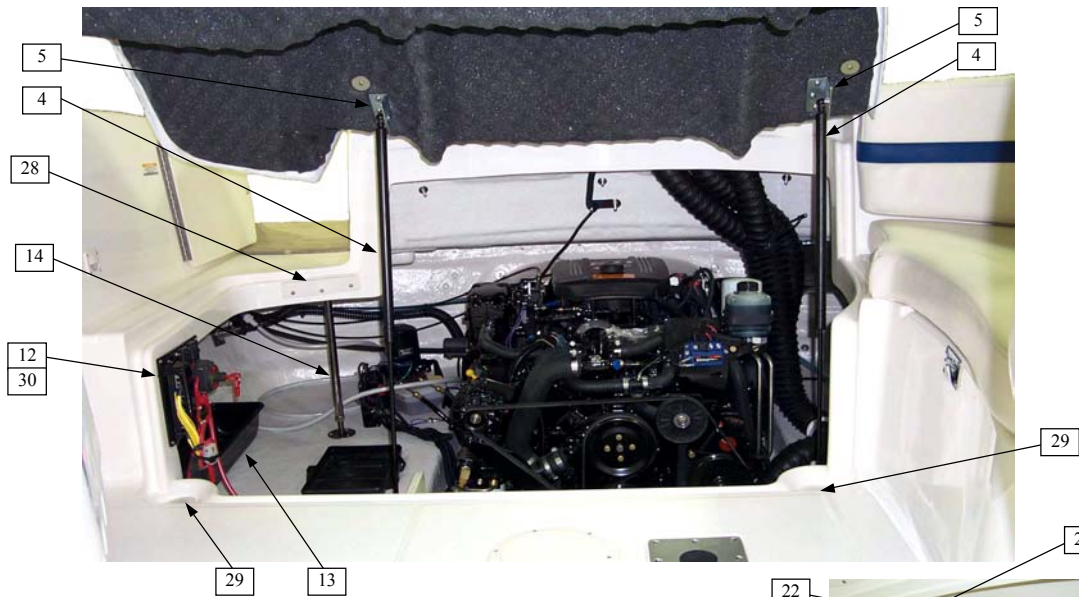
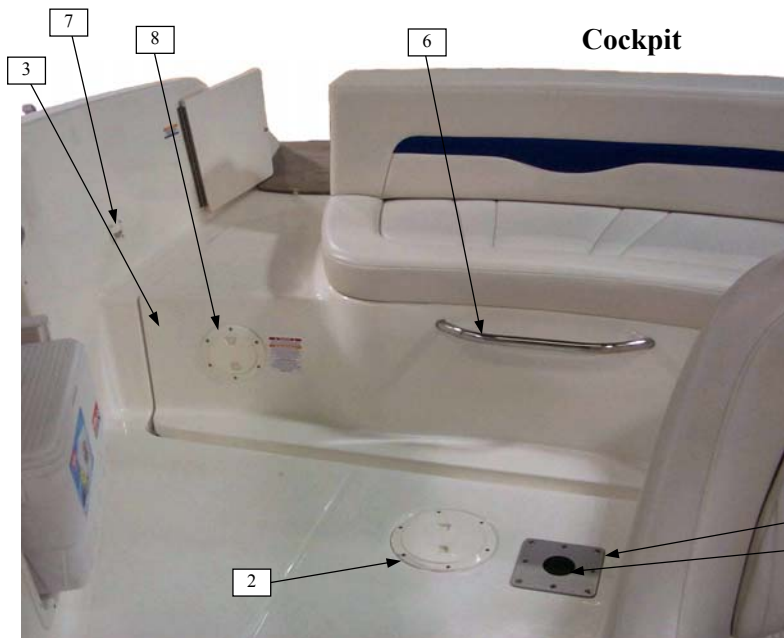
NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.

Parts Identification Guide

230 SSI

2002 Model year

Cockpit



Parts Identification Guide

230 SSI

2002 Model Year

Cockpit

Item No.	Part Number	Description	Qty.	U.O.M.
1	75909-30	200/216/220/230/260S Pedestal	2	ea
1a	75058	Base Mounting Rings	2	pr
2	DP61-38	1998 6 In. White Deck Plate	1	ea
3	3-1060	230 SSI Motor Box Lid	1	ea
3a	CB2020195-09SS	2.0 x 2.0 x 19.5 Polished Hinge	1	ea
4	SL2-60-1	60 lb. Gas Shock	2	ea
4a	SL62-BS-1	Flat Bracket w/13mm Ball	2	ea
4b	SL61-BS-1	Large Shock Clip 13mm	2	ea
5	SL85-1	90 Degree Bracket w/13mm Ball	4	ea
6	H-069	18 1/8 Oval Grab Rail	1	ea
7	CLML-3	Sand Courtesy Lite w/Lens	3	ea
8	DP40-38	1998 4 In. White Deck Plate	1	ea
9	75375-40	Floor Base	1	ea
10	3381-2403	Hole Plug	1	ea
11	148-DP-CHR	Chrome Table Brackets	1	set
12	220-03333-P	230 SSI Battery Panel	1	ea
13	46404001	SSI Sport Storage Tub	1	ea
14	R-1048	Screw Jack (40)	1	ea
15	HRA27.5GR-80.5	Gray Heronair 80.5 x 27.5	1	ea
16	99025-00	Rubber Rod Holder	2	ea
17	230FH75	230 SSI Floor Hatch	1	ea
17a	H20-0200	2 Inch Butt Hinge	2	ea
17b	84251	2 In. Hatch Lift Pin	1	ea
18	SL13-20-1	20 lb. Gas Shock	1	ea
19	SL50BP3-1	90 Degree Bracket Black	2	ea
20	BCORD-14W	1/4 In. Shock Cord	3	ft
21	FPH-2	Small Hooks	2	ea
22	66105-1	Pad Eye	2	ea
22a	609883	Seat Cleat - Gray	2	ea
22b	18W-26012	Recess Bumper w/Washer	1	ea
23	597	1 1/8 - 1 1/4 Thru Hull 90@	1	ea
24	3-1110	Fiberglass Cockpit Table (Option: Bow Table)	1	ea
24a	75354	Table Base (Option: Bow Table)	1	ea
24b	75359-83	27 1/2 Leg (Option: Bow Table)	1	ea
24c	75375-40	Floor Base (Option: Bow Table)	1	ea
24d	3381-2403	Hole Plug (Option: Bow Table)	1	ea
25	INT-STR12S	12 Inch Strap w/Snap	2	ea
26	INT-STR15S	15 Inch Strap w/Snap (Option: Bow Filler Cushions)	2	ea
27	IST34209	4 Hole Rod Holder (Option: Bow Filler Cushions)	2	ea
27a	IST34035	4" Filler Cushion Block (Option: Bow Filler Cushions)	2	ea
27b	IST34036	8" Filler Cushion Block (Option: Bow Filler Cushions)	2	ea
27c	609883	Seat Cleat-Gray (Option: Bow Filler Cushions)	2	ea
28	IST12107	VHF Radio Box Retainer (Engine Lid Cleat)	1	ea
29	4130	1 1/2 90 Thru Hull Scupper	2	ea
30	220-03331-P	230 SSI Dual Battery Panel (Option: Dual Battery)	1	ea
30a	2401A	Isolator 1Alt. -2Batt., Alt (Option: Dual Battery)	1	ea
31	54600720	Recess Panel Drink Holder	1	ea

* On some boats these items have been relocated to the starboard dash storage compartment reflecting the 2003 configuration.

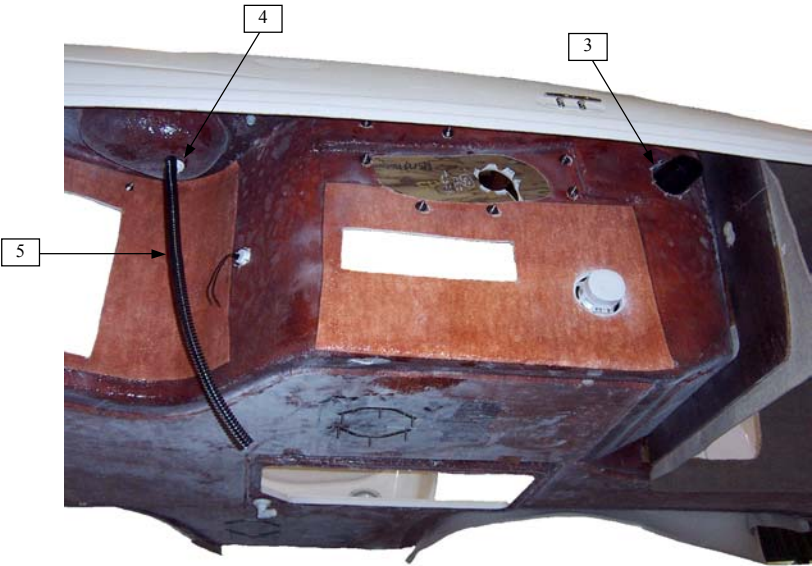
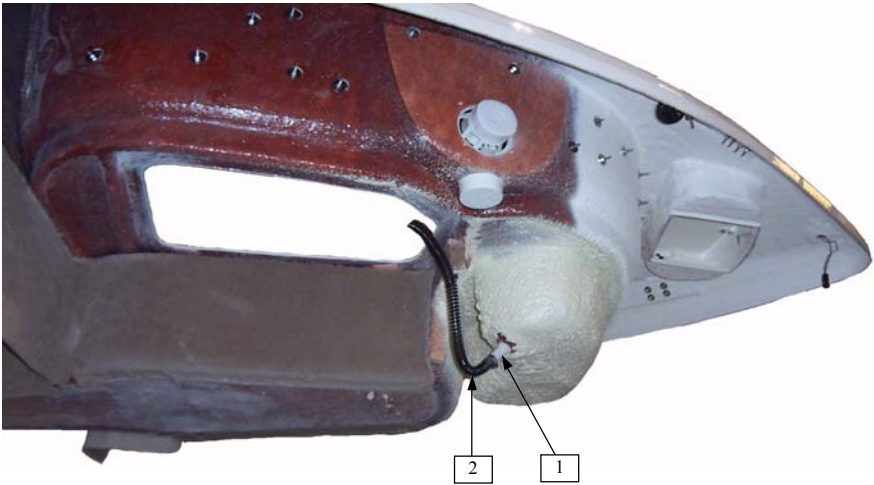
NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.

Parts Identification Guide

230 SSI

2002 Model year

Deck - Underside View



Parts Identification Guide

230 SSI

2002 Model Year

Deck - Underside View

Item No.	Part Number	Description	Qty.	U.O.M.
1	301-5	3/4 In. Plastic Thru Hull (Bow Cooler)	1	ea
1a	051007-00	3/4 In. Deck/Baitwell Plug	1	ea
2	141-0340	3/4 In. Multiflex	1	ft
2a	6712-5	#12 Hose Clamp (1/2 - 1 1/4)	2	ea
2b	1943-1B	Black Cap Lg. .045 x .465	2	ea
3	CB-4	Black Motor Well Boot 4 1/2	1	ea
4	APD-290F	90 Deg. White Flat Drain (Cockpit Sink)	1	ea
4a	34B1057R	1-1/2 Rubber Flat Gasket	1	ea
4b	PP-118	Push Plug - Vinyl	1	ea
5	141-0340	3/4 In. Multiflex	3	ft
5a	6712-5	#12 Hose Clamp (1/2 - 1 1/4)	2	ea
5b	1943-1B	Black Cap Lg. .045 x .465	2	ea
6	141-1120	1 1/2 In. Multiflex Black (Water Fill)	3	ft
6a	6724-5	#24 Hose Clamp (1 - 2)	2	ea
6b	1943-1B	Black Cap Lg. .045 x .465	2	ea
6c	NC40	2 1/2 In. Aluminum Cushion Clamp	1	ea
7	APD-290F	90 Deg. White Flat Drain (Stern Tub)	1	ea
7a	34B1057R	1-1/2 Rubber Flat Gasket	1	ea
7b	PP-118	Push Plug - Vinyl	1	ea
8	141-0340	3/4 In. Multiflex	2	ft
8a	6712-5	#12 Hose Clamp (1/2 - 1 1/4)	2	ea
8b	1943-1B	Black Cap Lg. .045 x .465	2	ea
9	402-3000	3 In. Blower/Vent Hose - Black	4	ft

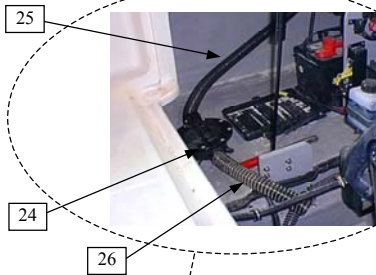
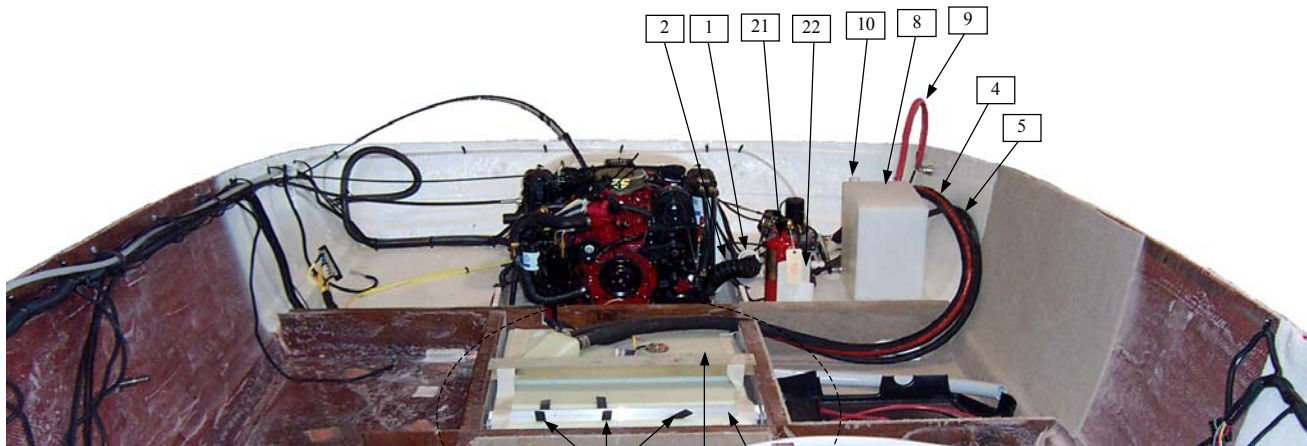
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Parts Identification Guide

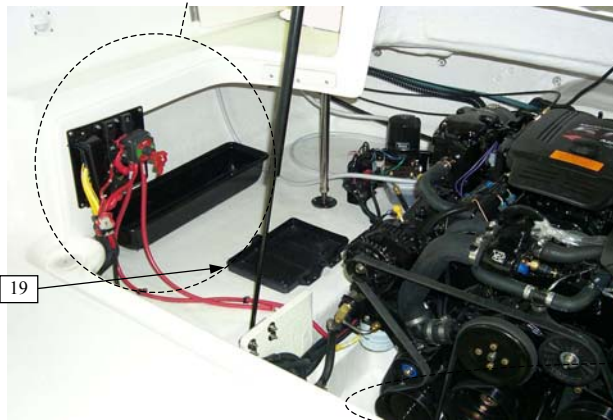
230 SSI

2002 Model year

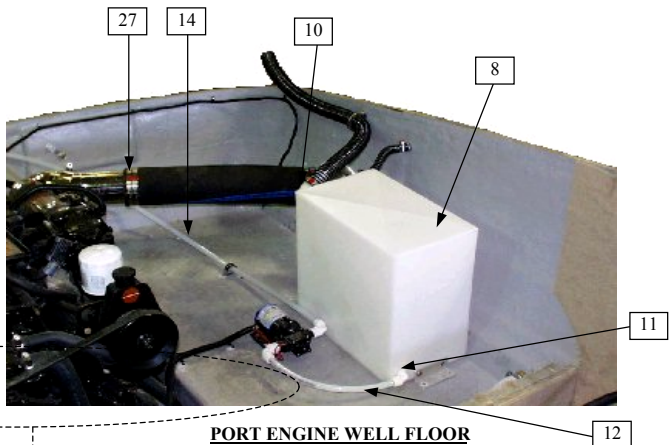
Engine Well / Hull Interior



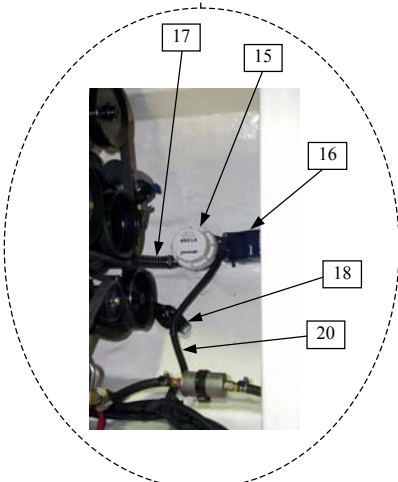
MIDSHIP - FACING FWD/STBD



STARBOARD ENGINE WELL FLOOR



PORT ENGINE WELL FLOOR



MIDSHIP ENGINE WELL - FORWARD OF ENGINE

Parts Identification Guide

230 SSI

2002 Model Year

Engine Well / Hull Interior

Item No.	Part Number	Description	Qty.	U.O.M.
1	1733P1	3" Blower w/Packard Plug	1	ea
2	402-3000	3 In. Blower/Vent Hose - Black	2	ft
3	FT7101	230/235 SSI 71G Fuel Tank	1	ea
3a	360-0380	3/8 In. Fuel Line Type A1 (Pickup to Engine)	3	ft
3b	6708-5	#8 Hose Clamp (7/16 - 1)	3	ea
3c	1943-1B	Black Cap Lg. .045 x .465	3	ea
3d	NC15	15/16 In. Insulated Clamp	3	ea
4	350-1120L	1 1/2 In. Fuel Fill Hose	9	ft
4a	6724-5	#24 Hose Clamp (1 - 2)	4	ea
4b	1943-1B	Black Cap Lg. .045 x .465	4	ea
4c	NC40	2 1/2 In. Aluminum Cushion Clamp	3	ea
5	360-0580	5/8 Fuel Line Type A1 (Vent)	9	ft
5a	6712-5	#12 Hose Clamp (1/2 - 1 1/4)	2	ea
5b	1943-1B	Black Cap Lg. .045 x .465	2	ea
6	SX000164AE029ND	Aluminum Channel w/End Plate	2	ea
7	118-CHAP1X10	1/4 x 1 Inch Rubber (Under Channel)	2	ft
7a	118-CHAP1X10	1/4 x 1 Inch Rubber (Under Fuel Tank)	11	ft
7b	118-CHAP1X10	1/4 x 1 Inch Rubber (On Fuel Tank Ends)	3.33	ft
8	98-1594	235 10 Gallon Water Tank	1	ea
8a	118-CHAP1X10	1/4 X 1 Inch Rubber (Under Water Tank)	2.25	ft
8b	4-0146	1.5 x 1.5 x 1/8 4 In. Bracket (Tank to Floor)	3	ea
8c	EL3458	3/4 MPT 5/8 HBB Nyl. Cpl 90 (Tank to Vent Hose)	1	ea
9	132-0580R	5/8 HD Water Heater Hose	2.5	ft
9a	6712-5	#12 Hose Clamp (1/2 - 1 1/4)	2	ea
9b	1943-1B	Black Cap Lg. .045 x .465	2	ea
10	EL112	1 1/2 MPT 1 1/2 HBB Nyl Cpl 90 (Tank to Fill Hose)	1	ea
11	F06812	1/2P x 3/4 MPT Male Elbow (Tank to Pump Hose)	1	ea
12	C1/2X100PEX	1/2 In. Pex Cold Coil (Elbow to Pump)	1.17	ft
13	2095-223-234	Shurflo Pump CE	1	ea
13a	170-061-00	Filter 1/2 In. Pipe Thread	1	ea
13b	F06816	1/2 x 1/2 FPT Swivel Elbow (ea. Side of Pump)	2	ea
14	C1/2X100PEX	1/2 In. Pex Cold Coil (Elbow to Faucet)	19	ft
14a	NC24	1 1/2 In. Aluminum Cushion Clamp	7	ea
14b	F06820	1/2P x 1/2P x 1/2P Tee (Option: Transom Shower)	1	ea
14c	F06853	1/2P x 3/8P Coupling (Option: Transom Shower)	1	ea
14d	C1/2X100PEX	1/2 In. Pex Cold Coil (Option: Transom Shower - Pump to Tee)	7	ft
14e	C1/2X100PEX	1/2 In. Pex Cold Coil (Option: Transom Shower - Tee to Faucet)	12	ft
15	4212P1	V1250 Bilge Pump	1	ea
16	4201P1	Auto Float Switch w/Cover	1	ea
17	141-1180	1 1/8 In. Mutiflex	9.3	ft
17a	6724-5	#24 Hose Clamp (1 - 2)	4	ea
17b	1943-1B	Black Cap Lg. .045 x .465	4	ea
17c	NC24	1 1/2 In. Aluminum Cushion Clamp	2	ea
18	XFM-6-20 OEM	Thru Hull Transducer (Option: Depth Finder & Convenience Pkg)	1	ea
19	9090-1	Battery Tray	1	ea
19a	20-024-R2	24 In. Positive Battery Cable (Battery to Switch)	1	ea
19b	20-060-R2	60 In. Positive Battery Cable (Switch to Engine)	1	ea
19c	20-036-Y2	36 In. Ground Battery Cable (Battery to Engine)	1	ea
19d	228N3V02	Single Battery Boot Red	1	ea
19e	228N3V14	Single Battery Boot Black	1	ea
19f	458N0V14	Dual Battery Boot Black	1	ea
19g	458N0V02	Dual Battery Boot Red	1	ea
19h	9090-1	Battery Tray (Option: Dual Battery)	1	ea
19i	20-072-Y2	72 In. Ground Battery Cable (Option: Dual Battery-Engine to Fwd Battery)	1	ea
19j	20-036-R2	36 In Positive Battery Cable (Option: Dual Battery -Selector Sw. to Fwd. Battery)	1	ea
19k	20-018-Y2	18 In. Ground Battery Cable (Option: Dual Battery -Battery to Battery)	1	ea
19l	228-N3V02	Single Battery Boot Red (Option: Dual Battery)	1	ea
19m	600N7V14	Dual Post Battery Black (Option: Dual Battery)	2	ea
19n	458N0V02	Dual Battery Boot Red (Option: Dual Battery)	1	ea
19o	458N0V14	Dual Battery Boot Black (Option: Dual Battery)	1	ea

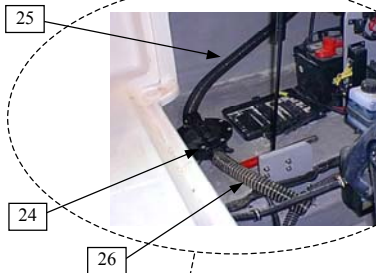
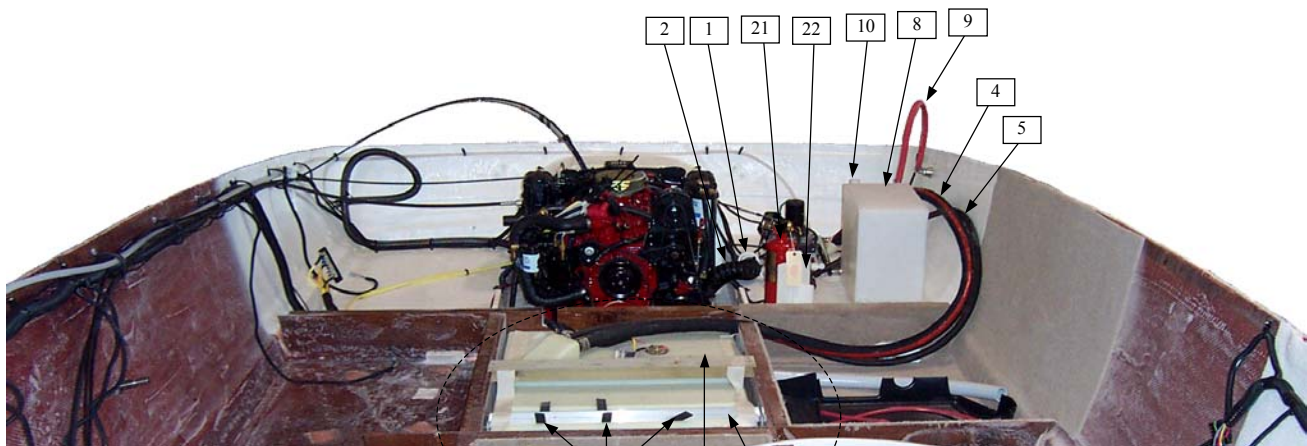
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Parts Identification Guide

230 SSI

2002 Model year

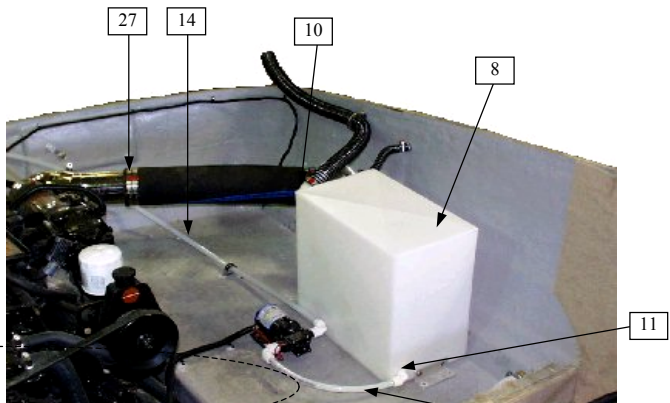
Engine Well / Hull Interior



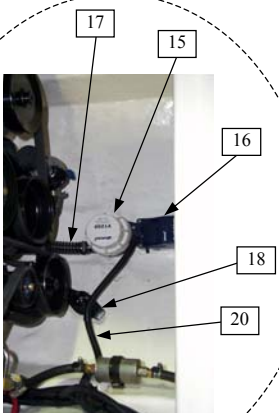
MIDSHIP - FACING FWD/STBD



STARBOARD ENGINE WELL FLOOR



PORT ENGINE WELL FLOOR



MIDSHIP ENGINE WELL - FORWARD OF ENGINE

Parts Identification Guide

230 SSI

2002 Model Year

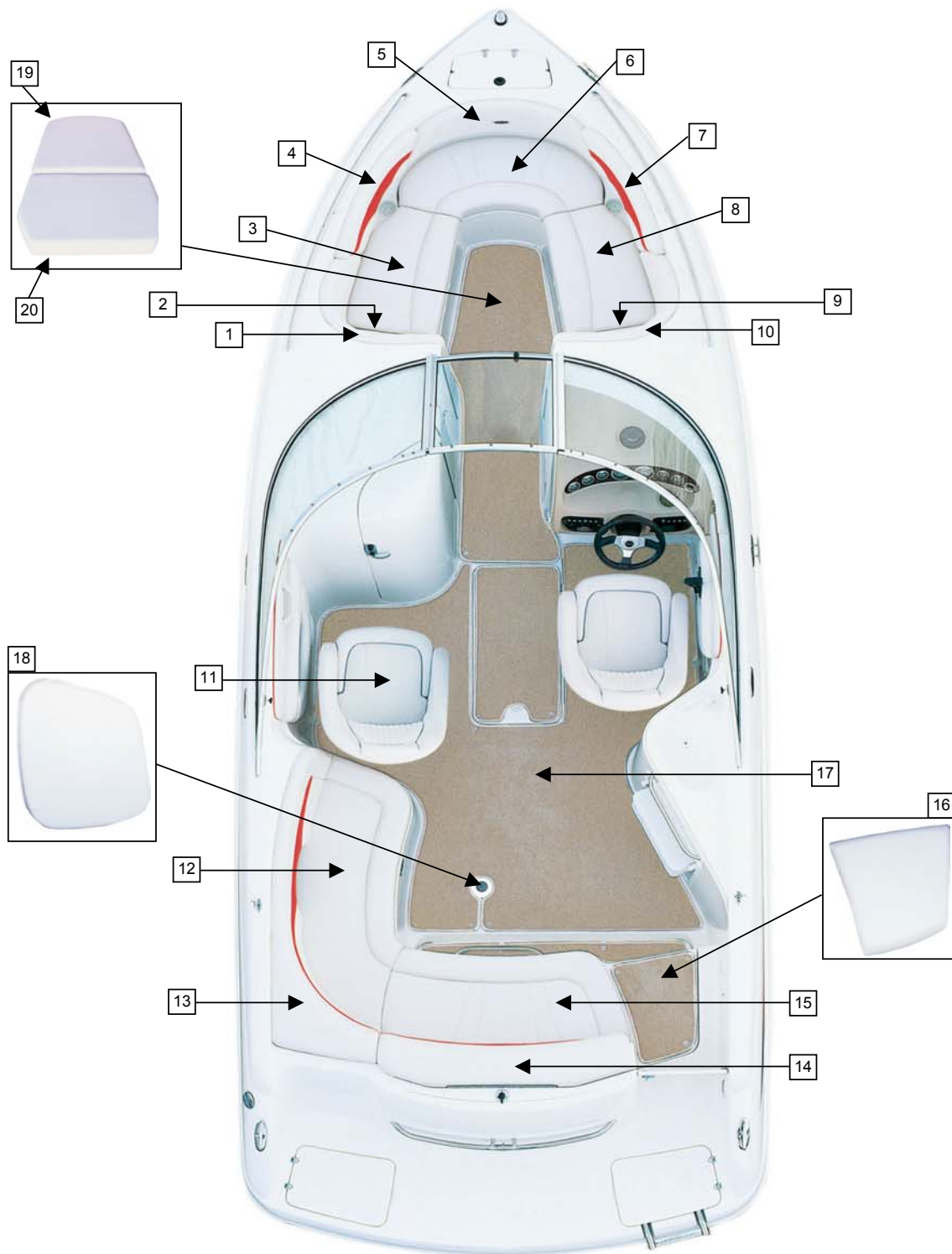
Engine Well / Hull Interior

Item No.	Part Number	Description	Qty.	U.O.M.
20	123-0120	1/2 Flame Retardant Split Conduit	2	ft
20a	6716-5	#16 Hose Clamp (3/4 - 1 1/2)	1	ea
20b	1943-1B	Black Cap Lg. .045 x .465	1	ea
21	CG2-125-FE241	Fire Extinguisher (Option: Fire Extinguishing System)	1	ea
22	4-1000	Fire Extinguisher Bracket (Option: Fire Extinguishing System)	1	ea
22a	312437	Light (Option: Fire Extinguishing System)	1	ea
22b	CG2-125-FM200	125 CFM FM200 Fire Extinguisher (Option: International Fire Ext. System)	1	ea
23	E148-72-48012	72 Gal. Aluminum Fuel Tank (Option: International Alum. Fuel Tank)	1	ea
23a	4702K15	Fuel Trol (Option: International Fuel Shut-Off)	1	ea
23b	DBN32	1/4 x 3/8 Brass Barb Hose (Option: International Fuel Shut-Off)	2	ea
23c	6708-5	#8 Hose Clamp (7/16 - 1) (Option: International Fuel Shut-Off)	2	ea
23d	1943-1B	Black Cap Lg. .045 x .465 (Option: International Fuel Shut-Off)	2	ea
23e	230-00797-K	99-Single Fuel Shut Off (Option: International Fuel Shut-Off)	1	kit
24	954DP2	Diaphragm Pump w/SS Handle (Option: CE Manual Bilge)	1	ea
25	141-1120	1 1/2 In. Multiflex Black (Option: CE Manual Bilge)	7	ft
25a	6724-5	#24 Hose Clamp (1 - 2) (Option: CE Manual Bilge)	2	ea
25b	1943-1B	Black Cap Lg. .045 x .465 (Option: CE Manual Bilge)	2	ea
26	141-1120	1 1/2 In. Multiflex Black (Option: CE Manual Bilge)	4	ft
26a	6724-5	#24 Hose Clamp (1 - 2) (Option: CE Manual Bilge)	2	ea
26b	1943-1B	Black Cap Lg. .045 x .465 (Option: CE Manual Bilge)	2	ea
26c	NC40	2 1/2 In. Aluminum Cushion Clamp (Option: CE Manual Bilge)	4	ea
27	83920	Mercury 350 Exhaust Kit w/Connector (Option: Quick & Quiet Thru Hull Exhaust 5.0 to 350mag)	1	ea
27a	83922	Mercury 496 Exhaust Kit w/Connector (Option: Quick & Quiet Thru Hull Exhaust 8.1)	1	ea
27b	83924	Volvo 350 Exhaust Kit w/Connector (Option: Quick & Quiet Thru Hull Exhaust 5.0 to 5.7)	1	ea
27c	83926	Volvo 496 Exhaust Kit w/Connector (Option: Quick & Quiet Thru Hull Exhaust 8.1)	1	ea
27d	736-VVAACET1-1	Switch Cover (Option: Quick & Quiet Thru Hull Exhaust)	1	ea

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PARTS IDENTIFICATION GUIDE

230 SSi
2002 MODEL YEAR
OVERHEAD VIEW



PARTS IDENTIFICATION GUIDE

230 SSI **2002 MODEL YEAR** **OVERHEAD VIEW**

Item No.	Part Number	Description	Qty.	U.O.M.
1	02-2301-1	Port Corner Bow Wrap	1	ea
1a	02-2301-1S	Port Corner Bow Wrap Skin	1	ea
2	02-2301-6	Port Rear Bow Cushion	1	ea
2a	02-2301-6S	Port Rear Bow Cushion Skin	1	ea
3	02-2301-7	Port Bow Cushion	1	ea
3a	02-2301-7S	Port Bow Cushion Skin	1	ea
4	02-2301-2	Port Side Bow Wrap	1	ea
4a	02-2301-2S	Port Side Bow Wrap Skin	1	ea
5	02-2301-3	Center Bow Wrap	1	ea
5a	02-2301-3S	Center Bow Wrap Skin	1	ea
6	02-2301-8	Center Bow Cushion	1	ea
6a	02-2301-8S	Center Bow Cushion Skin	1	ea
7	02-2301-4	STB Side Bow Wrap	1	ea
7a	02-2301-4S	STB Side Bow Wrap Skin	1	ea
8	02-2301-9	STB Bow Cushion	1	ea
8a	02-2301-9S	STB Bow Cushion Skin	1	ea
9	02-2301-10	STB Rear Bow Cushion	1	ea
9a	02-2301-10S	STB Rear Bow Cushion Skin	1	ea
10	02-2301-5	STB Corner Bow Wrap	1	ea
10a	02-2301-5S	STB Corner Bow Wrap Skin	1	ea
11	02-SSI BUCKET	SSI Bucket Complete	2	ea
11a	02-SSI BUCKET-S	SSI Bucket Complete Skin	2	ea
11b	02-SSI BUCKET-1	SSI Bucket Headrest	2	ea
11c	02-SSI BUCKET-1S	SSI Bucket Headrest Skin	2	ea
11d	02-SSI BUCKET-2	SSI Bucket Shell	2	ea
11e	02-SSI BUCKET-2S	SSI Bucket Shell Skin	2	ea
11f	02-SSI BUCKET-3	SSI Bucket Cushion	2	ea
11g	02-SSI BUCKET-3S	SSI Bucket Cushion Skin	2	ea
11h	02-SSI BUCKET-4	SSI Bucket Backrest	2	ea
11i	02-SSI BUCKET-4S	SSI Bucket Backrest Skin	2	ea
11j	02-SSI BUCKET-5	SSI Bucket Flip Up Cushion	2	ea
11k	02-SSI BUCKET-5S	SSI Bucket Flip Up Cushion Skin	2	ea
12	02-2301-24	Port Seat Cushion	1	ea
12a	02-2301-24S	Port Seat Cushion Skin	1	ea
13	02-2301-23	Port Stern Backrest	1	ea
13a	02-2301-23S	Port Stern Backrest Skin	1	ea
14	02-2301-21	Motor Box Backrest	1	ea
14a	02-2301-21S	Motor Box Backrest Skin	1	ea
15	02-2301-22	Motor Box Cushion	1	ea
15a	02-2301-22S	Motor Box Cushion Skin	1	ea
16	02-2301-41	Motor Box Filler Cushion	1	ea
16a	02-2301-41S	Motor Box Filler Cushion Skin	1	ea
17	626-230	Optional Snap In Carpet	1	ea
18	02-2301-40	Stern Table Top Cushion	1	ea
18a	02-2301-40S	Stern Table Top Cushion Skin	1	ea
19	02-2301-11	Optional Forward Bow Filler Cushion	1	ea
19a	02-2301-11S	Optional Forward Bow Filler Cushion Skin	1	ea
20	02-2301-12	Optional Rear Bow Filler Cushion	1	ea
20a	02-2301-12S	Optional Rear Bow Filler Cushion Skin	1	ea

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PARTS IDENTIFICATION GUIDE

230 SSi
2002 MODEL YEAR
SIDE PANELS



PARTS IDENTIFICATION GUIDE

230 SSi **2002 MODEL YEAR**

SIDE PANELS

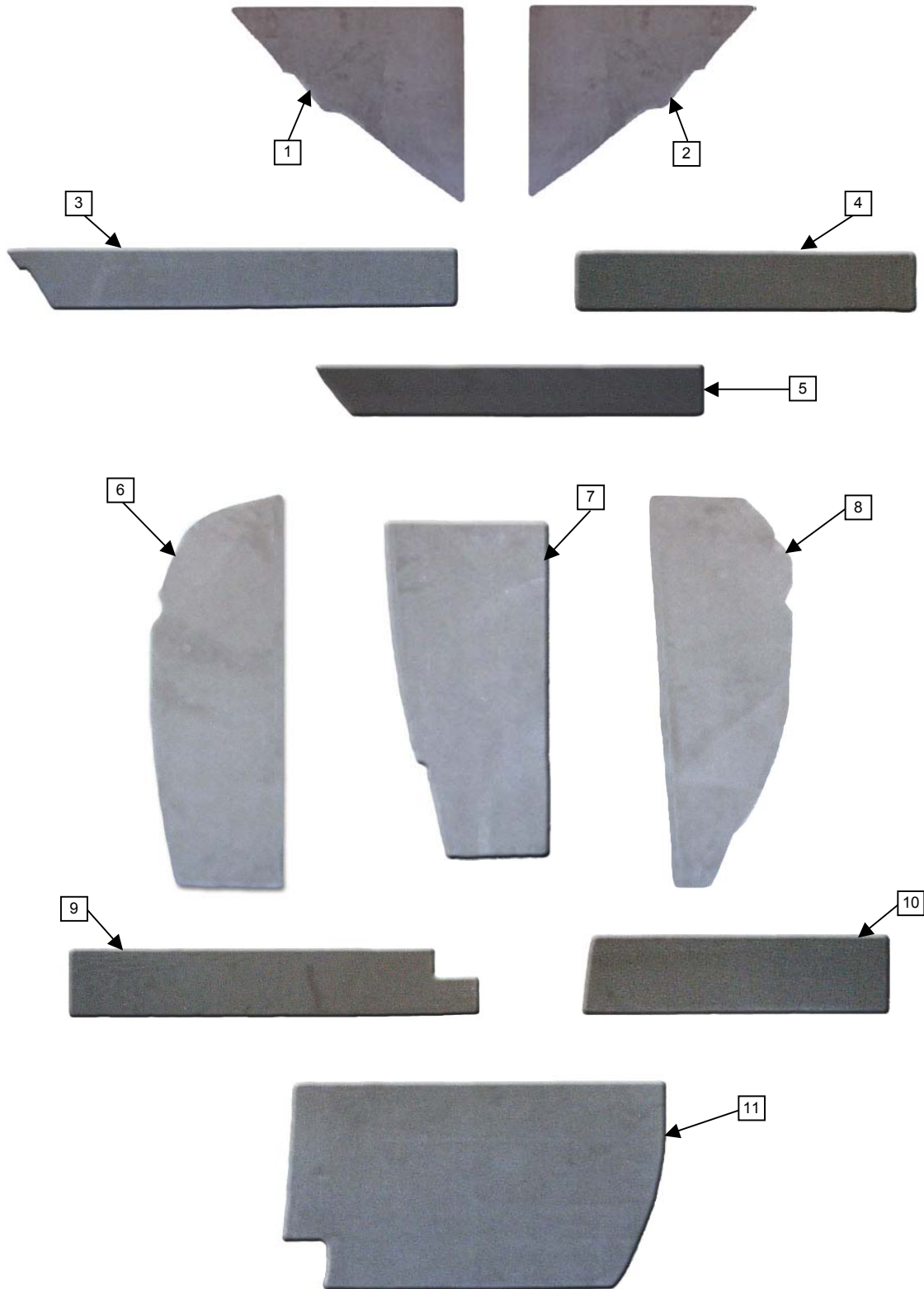
Item No.	Part Number	Description	Qty.	U.O.M.
1	02-2301-13	Port Side Panel Assembly	1	ea
1a	02-2301-13S	Port Side Panel Assembly Skin	1	ea
2	02-2301-14	Port Upper Side Panel	1	ea
2a	02-2301-14S	Port Upper Side Panel Skin	1	ea
3	02-2301-16	Port Center Side Panel	1	ea
3a	02-2301-16S	Port Center Side Panel Skin	1	ea
4	02-2301-15	Port Side Panel Insert	1	ea
4a	02-2301-15S	Port Side Panel Insert Skin	1	ea
5	02-2301-17	Port Lower Side Panel	1	ea
5a	02-2301-17S	Port Lower Side Panel Skin	1	ea
6	02-2301-18	STB Side Panel Assembly	1	ea
6a	02-2301-18S	STB Side Panel Assembly Skin	1	ea
7	02-2301-19	STB Upper Side Panel	1	ea
7a	02-2301-19S	STB Upper Side Panel Skin	1	ea
8	02-2301-20	STB Lower Side Panel	1	ea
8a	02-2301-20S	STB Lower Side Panel Skin	1	ea

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PARTS IDENTIFICATION GUIDE

230 SSi
2002 MODEL YEAR

BULKHEADS / TRIM BOARDS



PARTS IDENTIFICATION GUIDE

230 SSi **2002 MODEL YEAR**

BULKHEADS / TRIM BOARDS

Item No.	Part Number	Description	Qty.	U.O.M.
1	02-2301-25	Port Bow Storage Bulkhead	1	ea
1a	02-2301-25S	Port Bow Storage Bulkhead Skin	1	ea
2	02-2301-26	STB Bow Storage Bulkhead	1	ea
2a	02-2301-26S	STB Bow Storage Bulkhead Skin	1	ea
3	02-2301-34	STB Dash Storage Trim Board	1	ea
3a	02-2301-34S	STB Dash Storage Trim Board Skin	1	ea
4	02-2301-32	STB Door Trim Board	1	ea
4a	02-2301-32S	STB Door Trim Board Skin	1	ea
5	02-2301-45	STB Bow Storage Trim Board	1	ea
5a	02-2301-45S	STB Bow Storage Trim Board Skin	1	ea
6	02-2301-33	STB Dash Storage Bulkhead	1	ea
6a	02-2301-33S	STB Dash Storage Bulkhead Skin	1	ea
7	02-2301-35	Port Rear Storage Forward	1	ea
7a	02-2301-35S	Port Rear Storage Forward Skin	1	ea
8	02-2301-46	STB Storage Forward Bulkhead	1	ea
8a	02-2301-46S	STB Storage Forward Bulkhead Skin	1	ea
9	02-2301-47	Port Storage Cover Board	1	ea
9a	02-2301-47S	Port Storage Cover Board Skin	1	ea
10	02-2301-48	STB Storage Forward Trim Board	1	ea
10a	02-2301-48S	STB Storage Forward Trim Board Skin	1	ea
11	02-2301-36	Port Rear Storage	1	ea
11a	02-2301-36S	Port Rear Storage Skin	1	ea

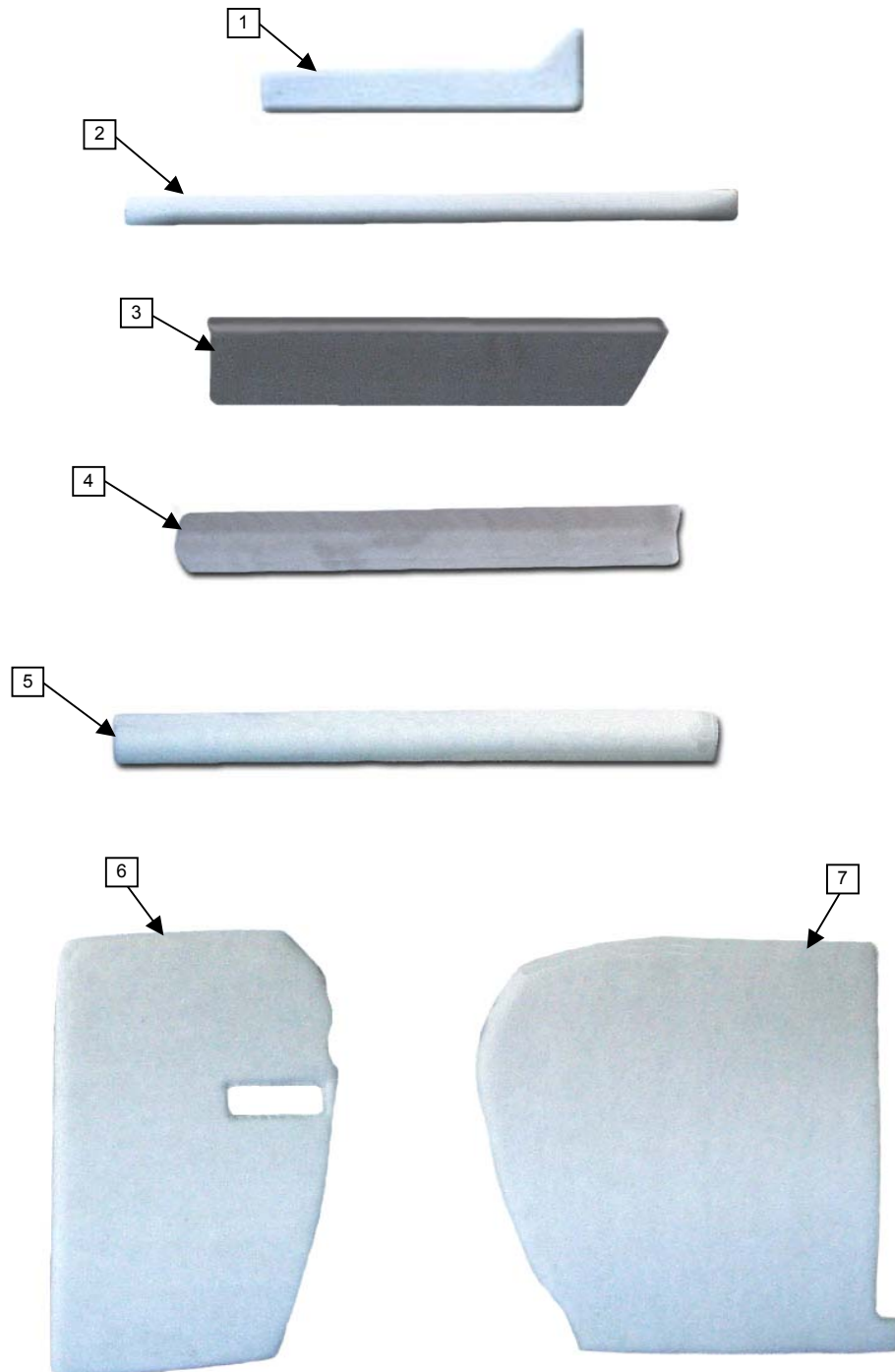
NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.

PARTS IDENTIFICATION GUIDE

230 SSi

2002 MODEL YEAR

BULKHEADS / TRIM BOARDS



PARTS IDENTIFICATION GUIDE

230 SSi
2002 MODEL YEAR

BULKHEADS / TRIM BOARDS

Item No.	Part Number	Description	Qty.	U.O.M.
1	02-2301-27	Head Trim Board	1	ea
1a	02-2301-27S	Head Trim Board Skin	1	ea
2	02-2301-28	Trim Board	1	ea
2a	02-2301-28S	Trim Board Skin	1	ea
3	02-2301-29	Trim Board	1	ea
3a	02-2301-29S	Trim Board Skin	1	ea
4	02-2301-30	STB Trim Board	1	ea
4a	02-2301-30S	STB Trim Board Skin	1	ea
5	02-2301-31	Port Trim Board	1	ea
5a	02-2301-31S	Port Trim Board Skin	1	ea
6	02-2301-37	Rear Head Bulkhead	1	ea
6a	02-2301-37S	Rear Head Bulkhead Skin	1	ea
7	02-2301-38	Forward Head Bulkhead	1	ea
7a	02-2301-38S	Forward Head Bulkhead Skin	1	ea

NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.