

185 Bow Rider

2003



FEATURES

- High-performance vinylester resin resists moisture intrusion and forms the backbone of our five-year blister warranty.
- Heavy-duty one-piece windshield top extrusion.
- Ski/wakeboard floor storage with vinyl matting to drain excess water.
- Color-matched painted trailer with brakes and swing-away tongue.
- Standard Clarion® CD player.
- Now available in your choice of five gel-coat graphic color options.

SEA RAY SPORT BOATS 2003

185 BOW RIDER

Overall length	18' 6"	5.64 m
Beam	7' 6"	2.29 m
Draft		
(Stern drive down)	37"	94 cm
(Stern drive up)	20"	50.8 cm
Dry weight	2,750 lbs	1,247 kg
Fuel capacity	26 gal	98.4 L
Dead rise	20°	20°
Max persons/weight	8/1,100 lbs	499 kg
(MWC) Max weight		
Persons/gear	1,200 lbs	544.3 kg

Sea Ray 

185 Bow Rider

2003

Features and Standard Equipment

HULL & DECK FEATURES

Bow & Stern Eyes, Stainless Steel
Cleats, 6" Thru-Bolted - Stainless Steel (6)
Drain Plug, Brass-Threaded - Garboard
Gel-Coat, Pearl
Graphics Package (Blue, Green, Black)
Hardware, Stainless Steel
Light, Stern - Removable
Lights, Navigation - Stainless Steel
Resin, High-Performance Vinyl Ester
Rub Rail, PVC w/Stainless Steel Insert
Shrink Wrap, Reusable Cover
Ski Tow Eye, Stainless Steel
Storage, Anchor w/Hatch
Swim Platform, Integral w/Stainless Steel
Three-Step Swim Ladder & Grab Handle
Vent System, Engine Compartment - Integral
Windshield, Tempered/Tinted Curved Glass
w/Walk-Thru

Certifications:

Meets Applicable USCG & ABYC Standards
NMMA Certification

COCKPIT FEATURES

Armrests, Integral
Beverage Holders (4)
Burl Accents - Side Panels, Glove Box & Dash
Carpet, Marine-Grade (Tan)
Dash w/Visor, Custom Soft-Touch w/Burl Accents
Floor/Stringer System, Integral Fiberglass
Glove Box, Lockable - Soft-Touch w/Burl Accents
Grab Handles
Ice Chest, Insulated - Built-In Port Dash
Outlet, 12V Accessory
Seating, Aft Bench w/Fiberglass Storage Base
Seating, Bow Rider w/Storage Below -
Molded Fiberglass
Seating, Bucket (2) - w/Swivels & Rotocast Shells -
Slider on Helm Only
Stereo, 12V AM/FM Single CD
w/Waterproof Speakers (2) (Clarion®)
Storage, Side Panels
Storage, Ski/Wakeboard w/Vinyl Matting &
Injection-Molded Lid
Sun Pad, Aft (Gas-Assisted)
Vinyl, Marine-Grade - Platinum Color Scheme

TECHNICAL

Helm:

Alarms, Engine - Oil & Water (Audible)
Horn
Instrumentation, Custom Sea Ray® Backlit
w/Low-Glare Blue Night Lighting &
Stainless Steel Bezels
(Includes: Fuel, Oil Pressure, Speedometer,
Tachometer w/LCD Hourmeter, Trim, Voltmeter,
Water Temperature)
Shift & Throttle Lever w/Trim Switch &
Ignition Cutout Switch

Steering, Power-Assisted
Steering, Tilt Wheel
Steering Wheel w/Polished Spokes &
Burl Centerpiece
Switch Pad, Illuminated Waterproof Electronic
w/ISO Symbols
Tilt & Trim, Power

Electrical Systems:

Battery Tray w/Mount
Fuse Block, Waterproof - Electronic Interface
Module w/Fuse Condition Monitor
Wiring, Color-Coded w/Chafe Protection

Engine Compartment:

Bilge Pump, 12V Automatic
Blower, 12V Bilge
Fire Extinguisher Discharge Port
Gel-Coated Engine Compartment
Insulated Engine Compartment

Fuel System:

Fuel Lines, USCG - Type A-1
Fuel Tank w/Anti-Siphon Valve &
Electric Sending Unit

Trailer, Single-Axle - Painted (Color-Matched):

Bearing Protection
Brakes, Free-Backing Hydraulic Surge (Single-Axle)
Lights, Waterproof
Safety Chains
Straps, Transom Tie-Down
Tires, Radial
Tongue, Swing-Away
Tongue Jack, Swivel
Winch Stand, Adjustable w/Nylon Strap & Hook

STANDARD PROPULSION

4.3L Alpha I MCM Stern Drive
(190 hp - 142 kW)
Propeller, Aluminum

Options/Accessories

OPTIONAL PROPULSION

Gasoline Stern Drive:

4.3L MPI Alpha I MCM*
(220 hp - 164 kW)

*Fuel-Injected Engine Std. w/Stainless Steel
Propeller & Remote Oil Filter

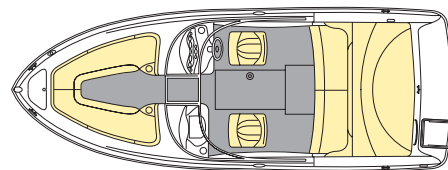
OPTIONAL PACKAGES

Optional Seating Plan:

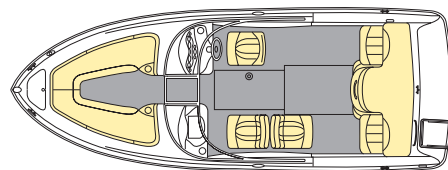
Motorbox, Molded Fiberglass - Hinged
Seating, Aft Jump Seats - Hi-Lo w/Fiberglass Base
(Forms Sun Pad)
Seating, Back-to-Back Lounger - Port
Seating, Bucket w/Swivel, Slider & Rotocast Shell -
Helm

Optional Seating Plan:

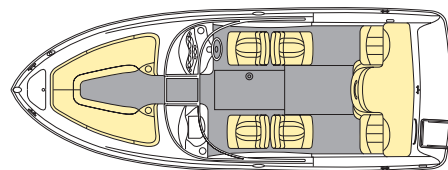
Motorbox, Molded Fiberglass - Hinged
Seating, Aft Jump Seats - Hi-Lo w/Fiberglass Base
(Forms Sun Pad)
Seating, Back-to-Back Loungers (2)



Standard Seating Plan



Optional Seating Plan



Optional Seating Plan

Canvas Package - Convertible Top:

Aft Curtain
Canvas Storage Bag
Cockpit Cover
Convertible Top
Side Curtains
Tonneau Cover
Top Boot

INDIVIDUAL OPTIONS

Canvas, Bimini Top w/Boot & Vertical Storage
Canvas, Black (in lieu of Std. Colors)
Canvas, Cockpit Cover/Tonneau Cover
w/Canvas Storage Bag
Depth Finder (Lowrance® 3500)
Graphics, Two-Tone Gel-Coat
(Blue, Green, Black, Red or Yellow)
Stereo, Premier Upgrade - Amplifier &
Subwoofer
Stereo, Remote Control - Additional Unit on
Transom
Trailer Options
- Galvanized Trailer w/Disc Brakes
Windshield Wiper - Starboard

CE Option

NOTE: Boats which are ordered with 220V/50 Cycle Electrical Systems will be installed with the appropriate appliances in the corresponding voltage.

Sea Ray Boats, Inc., 2600 Sea Ray Blvd., Knoxville, TN 37914. For information call 1-800-SRBOATS or fax 1-865-213-7878. Internet address: <http://www.searay.com>

Note: Not all accessories shown in pictures or described herein are standard equipment or even available as options. Options and features are subject to change without notice.

Not all model year boats may contain all the features or meet the specifications described herein. Confirm availability of all accessories and equipment with an authorized

Sea Ray dealer prior to purchase. Printed in the U.S.A. August 2002 © Sea Ray Boats, Inc. MRP#1691384

