

Revision_5/15/02 MR

TYPE BOAT	MODEL	YEAR
420AC	BIMINI	2001

BOWS	Bend on
Main	100"
Second	100"
Third	100"
Fourth	100"



Center	Cut Off	Jaw slides
120 1/2"	241"	
112"	224"	
73"	146"	Take 6" off after bending
73"	146"	

	7/8" Stainless Steel		Double Crown 1	
	1" Stainless Steel	X	Double Crown 2	
	Crown #1		Bimini #1	
	Crown #2	X	Bimini #3	
	Bimini #5		Dodger #2	X

Special Instructions

Jaw slide locations
are measured from
the cut edge up

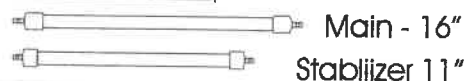
Awning Track



3 8' Flextrack white

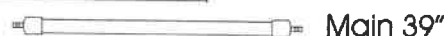
Stiff Legs

Main Bow



Eye to Eye Pull Pin NO

Second Bow



Eye to Eye Pull Pin NO

HARDWARE PACKAGE

	#10 x 3/4" ss screw	
STAIN1085	Straight mt w/screw	8
STAIN1090	Straight mt w/pin	
STAIN1070	Angled mt w/screw	
STAIN1077	Angled mt w/pin	
STAIN1075	Concave mt w/screw	
	Concave mt w/pin	

ASSEMBLY

STAIN1190	Jaw slides	12
STAIN1040	Eye ends	20
	Pull pins	2
STAIN1125	3/16" rivets	28
	Vinyl tubing	
	Set screw	
	Stainless	74.50'

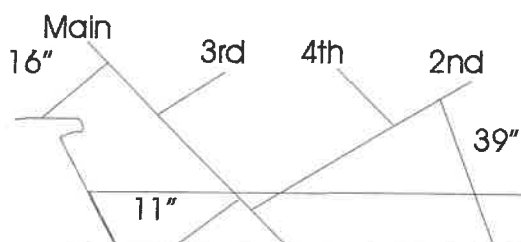
BOW LAYOUT
(side view)

Long Bow

F W D

OR

A F T



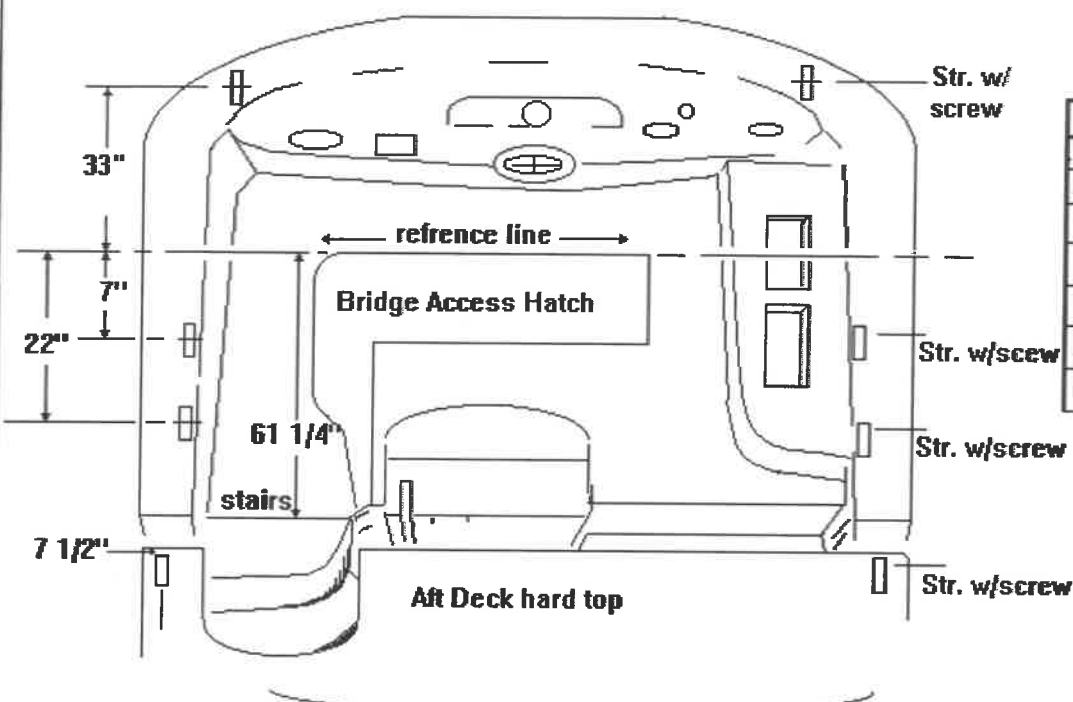
NOTES

All of the Hardware is to be riveted except the
Jaw slides for the stiff legs, (set screws are to
be used for those)

All hardware is to be mounted with the frame
Do not use clevis pins

42 AC — Sea Ray — Installation Instructions (bimini - Aft)
2001 Model

(not to scale)



BIMINI:

Hardware Package	
#10 * 3/4" Mt. screws	16
Straight Mt. w/screw	8
Straight Mt. w/pin	
Angled Mt. w/screw	
Angled Mt. w/pin	
Concave Mt. w/screw	

