

SUNESTA 254



# **PARTS IDENTIFICATION GUIDE INDEX**

## **SUNESTA 254** **2005 MODEL YEAR**

| <b><u>Description</u></b>                                | <b><u>ID. Page No.</u></b> | <b><u>Description Page No.</u></b> |
|----------------------------------------------------------|----------------------------|------------------------------------|
| <b>Deck - Overhead View</b> (includes the following)     | 8                          | 9                                  |
| Anchor Lid With Hardware                                 |                            |                                    |
| Bucket Seating                                           |                            |                                    |
| Cupholders                                               |                            |                                    |
| Forward Cockpit Table Option                             |                            |                                    |
| Lids & Hardware                                          |                            |                                    |
| Deck Plate                                               |                            |                                    |
| Stern Light                                              |                            |                                    |
| Windshield Breakdown                                     |                            |                                    |
| <b>Hull &amp; Deck Exterior</b> (includes the following) | 10, 12                     | 11, 13                             |
| Anchor Locker Components                                 |                            |                                    |
| Bow & Side Rails                                         |                            |                                    |
| Bow & Stern Eyes                                         |                            |                                    |
| Bow Chafe Option                                         |                            |                                    |
| Cleats                                                   |                            |                                    |
| Docking Lights                                           |                            |                                    |
| Drain Plug                                               |                            |                                    |
| Drop In Bow Door Option                                  |                            |                                    |
| Dunnage Box & Hardware                                   |                            |                                    |
| Gas Fill/Vent                                            |                            |                                    |
| Horn                                                     |                            |                                    |
| Ladders                                                  |                            |                                    |
| Non-Skid Flooring For Side Entry                         |                            |                                    |
| Platform Braces                                          |                            |                                    |
| Portlight                                                |                            |                                    |
| Rubrails & Inserts                                       |                            |                                    |
| Side Entrance Door                                       |                            |                                    |
| Side Lights                                              |                            |                                    |
| Ski Tow                                                  |                            |                                    |
| Swim Platform                                            |                            |                                    |
| Thru-Hulls                                               |                            |                                    |
| Vents                                                    |                            |                                    |
| Water & Waste Fittings                                   |                            |                                    |
| <b>Graphics</b> (includes the following)                 | 14, 16                     | 15, 17                             |
| 5 Year Warranty Decal                                    |                            |                                    |
| Chaparral Lettering & Bird                               |                            |                                    |
| Deck Flares                                              |                            |                                    |
| Extended Hull Decal                                      |                            |                                    |
| Hull Flares                                              |                            |                                    |
| Hull Stripes                                             |                            |                                    |
| Model Designator                                         |                            |                                    |
| NMMA Label                                               |                            |                                    |
| Wide Band Gel Graphic Option                             |                            |                                    |
| Wide Band Gel Sport Graphic Option                       |                            |                                    |
| Wide Band Gel Wakeboard Graphics Option                  |                            |                                    |
| <b>Dash / Helm</b> (includes the following)              | 18                         | 19                                 |
| Black Remote                                             |                            |                                    |
| Capacity Plates                                          |                            |                                    |
| Compass Option                                           |                            |                                    |
| Console                                                  |                            |                                    |
| Depth Finder Option                                      |                            |                                    |
| Fire Extinguisher Light Options                          |                            |                                    |
| Instrument Panel                                         |                            |                                    |
| Shifter & Engine Components                              |                            |                                    |
| Steering & Steering Wheel Options                        |                            |                                    |
| Switch Panels                                            |                            |                                    |
| Windshield Wiper Option                                  |                            |                                    |

# **PARTS IDENTIFICATION GUIDE INDEX**

## **SUNESTA 254** **2005 MODEL YEAR**

| <b><u>Description</u></b>                                                                                                                                                                                                                                                                                                              | <b><u>ID. Page No.</u></b> | <b><u>Description Page No.</u></b> |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|------------------------------------|
| <b>Cockpit</b> (Includes the following)<br>Access Door<br>Cockpit Table & Storage<br>Courtesy Lights<br>Cupholders<br>Fire Port<br>Grab Handle & Rails<br>Lids & Hinges<br>Pedestals<br>Pad Eyes & Shock Cords<br>Rod Holders<br>Speakers<br>Transom Door<br>Transom Remote Option<br>Trim Panel Option                                | 20                         | 21                                 |
| <b>Cockpit &amp; Head</b> (includes the following)<br>Bi-Fold Door<br>Bronze Plex Door<br>Door Seal<br>Head Cabinet & Sink Upgrade Option<br>Head Door With Hardware<br>Head/Head Pan<br>Light<br>Optional Porcelain Head<br>Optional Pump Out Porta Pottie<br>Port Light<br>Porta Pottie<br>Stereo                                    | 22                         | 23                                 |
| <b>Cockpit Galley</b> (includes the following)<br>Access Door With Latch<br>Faucet<br>Grab Rail<br>Ice Box Lid & Hardware<br>Marine Cooler & Retainer<br>Power Plug<br>Shock Cords/Pad Eyes/Small Hooks<br>Trash Lid & Hardware<br>Wastebasket                                                                                         | 24                         | 25                                 |
| <b>Deck - Underside View</b> (includes the following)<br>Base Mounting Rings<br>Blower Hoses<br>Cup Holders & Tubs<br>Drains & Hoses<br>Optional Transom Showers                                                                                                                                                                       | 26, 28                     | 27, 29                             |
| <b>Engine Well</b> (includes the following)<br>Battery Tray & Cables<br>Bilge Pump & Float Switch<br>Blower<br>Dual Battery Options<br>Fire Extinguisher Option<br>Fuel Lines<br>Fuel Shut Off Option<br>Fuel Tank-Standard & Option<br>Manual Bilge Pump Option<br>Thru Hull Transducer Option<br>Water Options Drawing<br>Water Tank | 30                         | 31                                 |
| <b>Fresh Water</b> (includes the following)<br>Couplings<br>Elbows<br>Hoses<br>Water Filter<br>Water Pump<br>Water Tank                                                                                                                                                                                                                | 32                         | 33                                 |
| <b>Fresh Water Options</b> (includes the following)<br>Head Cabinet Upgrade Water Routing<br>Transom Shower Routing                                                                                                                                                                                                                    | 34                         | 35                                 |

# **PARTS IDENTIFICATION GUIDE INDEX**

## **SUNESTA 254** **2005 MODEL YEAR**

| <b><u>Description</u></b>                                                                                                                                                                                                          | <b><u>ID. Page No.</u></b> | <b><u>Description Page No.</u></b> |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|------------------------------------|
| <b>Canvas</b> (includes the following)<br>Canvas Aft Curtains<br>Canvas Bow Covers<br>Canvas Cockpit Covers<br>Canvas Mooring Cover<br>Canvas Side Curtains<br>Canvas Tops & Hardware<br>Canvas Travel Cover<br>Canvas Windscreens | N/A                        | 37                                 |
| <b>Interiors Overhead View</b> (includes the following)<br>Aft Seating<br>Bow Filler Cushions<br>Bow Seating<br>Bucket Seats<br>Snap In Carpet<br>Table Top Cushions                                                               | 38                         | 39                                 |
| <b>Interiors Carpet Boards</b> (includes the following)<br>Bulkheads<br>Cooler Retainer<br>Hose Cover Board<br>Trim Boards                                                                                                         | 40                         | 41                                 |
| <b>Interiors Carpet/Head Boards</b> (includes the following)<br>Close Out Boards<br>Head Bulkheads<br>Head Gunnel Boards<br>Head Trim Boards<br>Trim Boards                                                                        | 42                         | 43                                 |
| <b>Interiors Side Panels</b> (includes the following)<br>Arm Rests<br>Head Door Pad<br>Side Panels                                                                                                                                 | 44                         | 45                                 |
| <b>Panel Kit</b> (includes the following)<br>Panel Kit Components<br>Panel Kit Diagrams                                                                                                                                            | 46, 48-51                  | 47                                 |

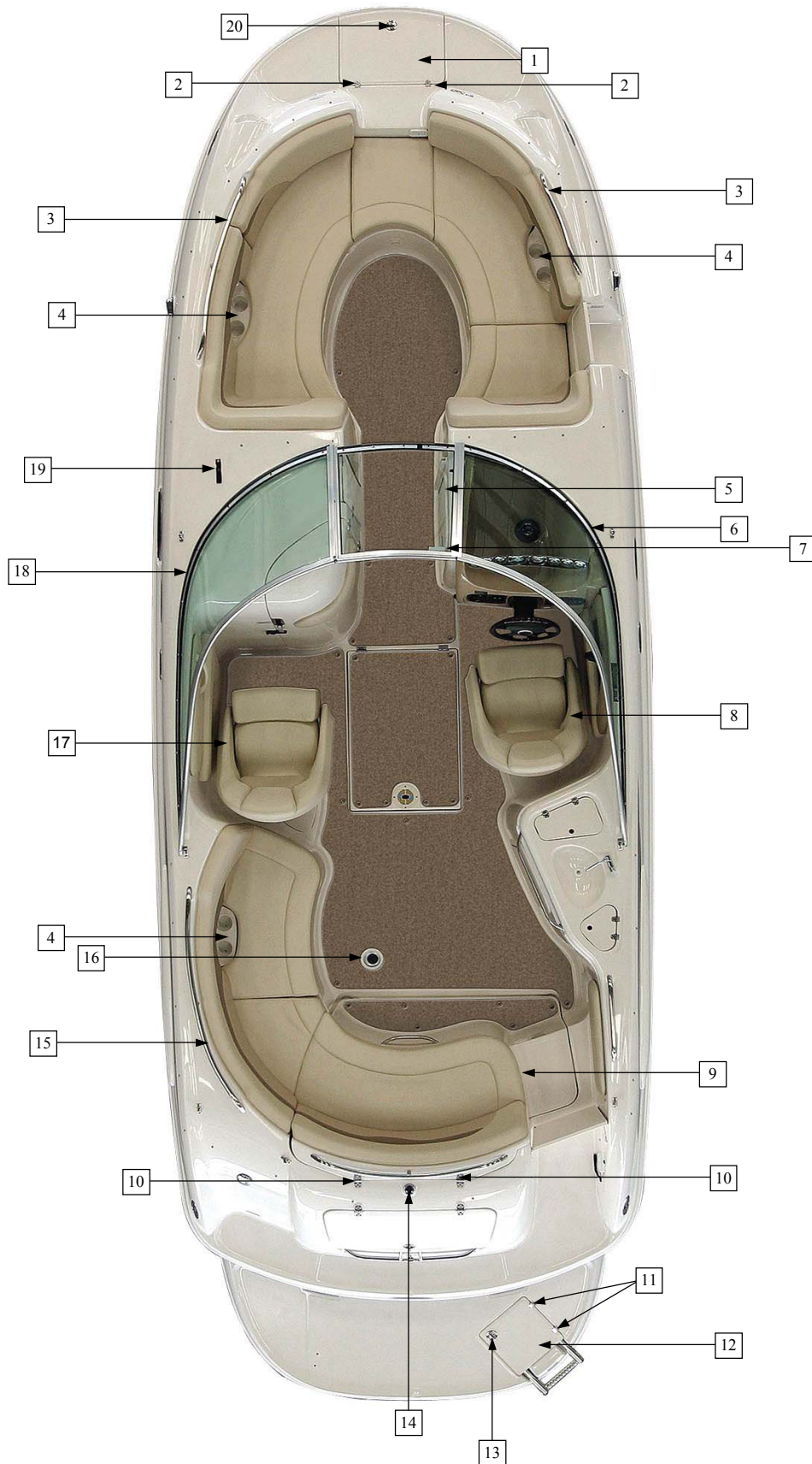


SUNESTA 254

# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

## **Deck - Overhead View**





# PARTS IDENTIFICATION GUIDE

## SUNESTA 254

### 2005 MODEL YEAR

#### Deck - Overhead View

| Item No. | Part Number    | Description                                                | Qty. | U.O.M. |
|----------|----------------|------------------------------------------------------------|------|--------|
| 1        | 38-00001       | ANCHOR HATCH/ SUNESTA                                      | 1    | EA     |
| 2        | 2640           | 1.18 X 1.82 FM HINGE                                       | 2    | EA     |
| 3        | 35245          | 243 SUN BOW RAIL 2 PIECE                                   | 1    | SET    |
| 4        | DS-CHSDSBT     | D.S. CUPHOLDER SAND                                        | 10   | EA     |
| 4a       | 12-00001       | CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg) | 10   | EA     |
| 5        | 588-1040007    | WINDSHIELD DOOR                                            | 1    | EA     |
| 5a       | WB-34          | 243SUN W/S BRACE(25)                                       | 1    | SET    |
| 6        | 0100475        | STB. FRONT ANODIZED SMALL                                  | 1    | EA     |
| 7        | U13778-01      | NOTICE SECURE WINDSHIELD                                   | 1    | EA     |
| 8        | 31-00011       | BUCKET SEAT STB.CHAMPAGNE (Champagne Interior)             | 1    | EA     |
| 8a       | 31-00009       | BUCKET SEAT STB. PLATINUM (Platinum Interior)              | 1    | EA     |
| 9        | 3-1125         | 243 SUNESTA MOTOR LID                                      | 1    | EA     |
| 9a       | SL29-90-1      | 90LB SHOCK                                                 | 2    | EA     |
| 9b       | SL85-1         | LARGE SHOCK CLIP 13MM                                      | 4    | EA     |
| 9c       | R-1206         | SHOCK BRACKET W/13MM(100)                                  | 2    | EA     |
| 9d       | SL62-BS-1      | FLAT BRCKT W/ 13MM BALL                                    | 2    | EA     |
| 10       | 2340-1209      | HINGE 3.187 IN X 1.5 IN                                    | 2    | EA     |
| 11       | 2640           | 1.18 X 1.82 FM HINGE                                       | 2    | EA     |
| 12       | SP67           | SWIM PLATFORM LID/DIAMOND                                  | 1    | EA     |
| 12a      | IST34081       | RETAINER                                                   | 1    | EA     |
| 13       | M1-63-8        | LATCH/FLUSH SS(5000 MIN)                                   | 1    | EA     |
| 14       | 1045-SPL-009-P | ROUND LIGHT BASE W/PACKARD                                 | 1    | EA     |
| 14a      | 1632SPL054     | ALL RD LT 66" OAH W/5 DEGREE BEND                          | 1    | EA     |
| 15       | 35246          | 243 SUN PORT SIDE RAIL                                     | 1    | EA     |
| 16       | 75375-40       | FLOOR BASE                                                 | 1    | EA     |
| 16a      | 3381-2403      | HOLE PLUG                                                  | 1    | EA     |
| 17       | 31-00012       | BUCKET SEAT PT. CHAMPAGNE (Champagne Interior)             | 1    | EA     |
| 17a      | 31-00010       | BUCKET SEAT PORT PLATINUM (Platinum Interior)              | 1    | EA     |
| 18       | 0100476        | PORT FRONT ANODIZED SMALL                                  | 1    | EA     |
| 19       | 41-00002       | MAGNETIC WINDOW HOLDER SS 20X10 STRIKE                     | 1    | EA     |
| 20       | M1-63-8        | LATCH/FLUSH SS(5000 MIN)                                   | 1    | EA     |

#### Parts Not Pictured Which Are Associated With Deck Overhead:

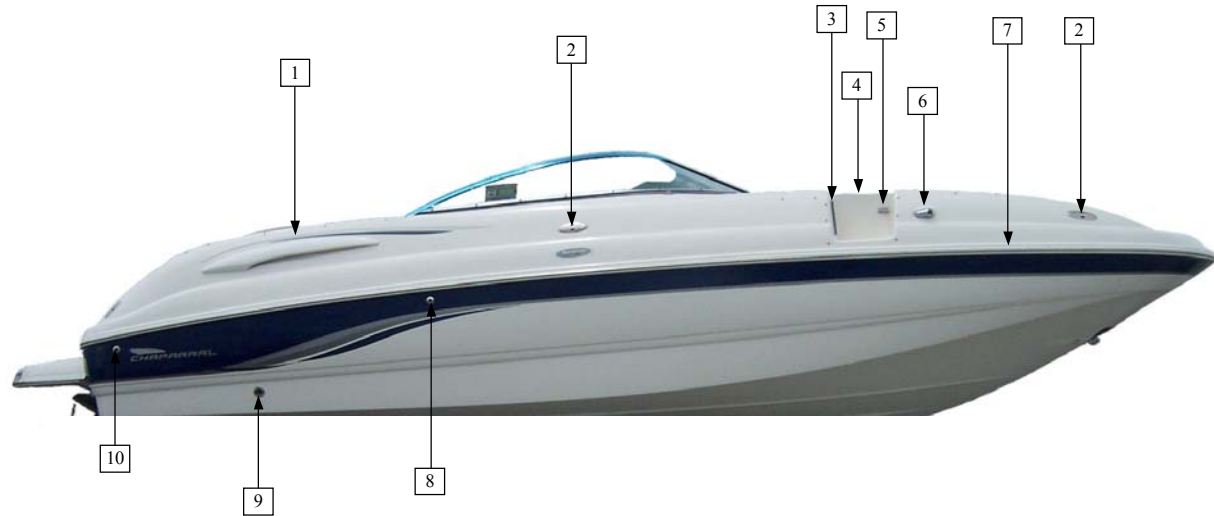
|              |           |                                                                    |   |    |
|--------------|-----------|--------------------------------------------------------------------|---|----|
| Not Pictured | DP61-38   | 6 IN. WHITE DECK PLATE                                             | 1 | EA |
| Not Pictured | 3-1110CUP | FIBERGLASS COCKPIT TABLE (Option: Fwd Cockpit Table)               | 1 | EA |
| Not Pictured | 75354     | TABLE BASE (Option: Fwd Cockpit Table)                             | 1 | EA |
| Not Pictured | 75359-83  | 27 1/2 LEGS (Option: Fwd Cockpit Table)                            | 1 | EA |
| Not Pictured | 75375-40  | FLOOR BASE (Option: Fwd Cockpit Table)                             | 1 | EA |
| Not Pictured | 3381-2403 | HOLE PLUG (Option: Fwd Cockpit Table)                              | 1 | EA |
| Not Pictured | CLP-2#    | TABLE LEG STORAGE CLIP UN50 (Option: Fwd Cockpit Table)            | 2 | EA |
| Not Pictured | IST34285  | STD COCKPIT TABLE HOLDER (Option: Fwd Cockpit Table)               | 2 | EA |
| Not Pictured | 117090    | SLIDING WINDOW LOCK-SS (Option: Fwd Cockpit Table)                 | 2 | EA |
| Not Pictured | 78-3JW    | WHITE JUMBO CUPHOLDER (Option: Fwd Cockpit Table)                  | 2 | EA |
| Not Pictured | 12-00002  | CUPHOLDER - SHALLOW 304SS (Option: Cockpit Table With Premium Pkg) | 2 | EA |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

## **Hull & Deck Exterior**



# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

### Hull & Deck Exterior

| Item No.       | Part Number                | Description                                                                                                                               | Qty.         | U.O.M.        |
|----------------|----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|--------------|---------------|
| 1              | 069B                       | STBD VENT                                                                                                                                 | 1            | EA            |
| 1a             | VHF-3WS                    | 3 IN. SAND FLANGE                                                                                                                         | 3            | EA            |
| 2              | 66516-1                    | 6 IN FLUSH CLEAT-STUD MT. (Option: Premium Pkg)                                                                                           | 6            | EA            |
| 2a             | 66009-1                    | 6 INCH CLEAT-HOLLOW BASE (Standard)                                                                                                       | 2            | EA            |
| 2b             | 66010-1                    | 8 INCH CLEAT W (Standard)                                                                                                                 | 4            | EA            |
| 3              | CB150800-06SS              | 1.5X 8 .06SS .187 HLS (Side Entrance Door Hinge)                                                                                          | 1            | EA            |
| 4              | IST34263                   | 243 SIDE ENTRANCE DOOR                                                                                                                    | 1            | EA            |
| 4a             | IST34111                   | SIDE ENTRANCE DOOR CLEAT                                                                                                                  | 2            | EA            |
| 4b             | PEB.0214.RC                | 2 X 14IN W-ROUND CORNERS (Non-Skid for Side Entry)                                                                                        | 5            | EA            |
| 4c             | U13767-01                  | WARNING OPEN DOORS MAY CAUSE DAMAGE                                                                                                       | 1            | EA            |
| 5              | 1454                       | BARREL BOLT                                                                                                                               | 1            | EA            |
| 6              | 955-SPL-001-P              | SIDE LIGHT W/ PACKARD(10)                                                                                                                 | 1            | PR            |
| 7              | <del>01348RB9629-04Z</del> |  14 FT. WHITE RUBRAIL                                    | 1            | EA            |
| 7a             | STA2416H12                 | SS INSERT 3/4 X 12                                                                                                                        | 4            | EA            |
| 8              | 72002                      | 3/4 SS SHORT THRU HULL (Cockpit Galley Drain)                                                                                             | 1            | EA            |
| 9              | <del>72006</del>           |  1 1/2 SS SHORT THRU HULL (Starboard Liner Drain)        | 1            | EA            |
| 10             | 72004                      | 1 1/8 SS SHORT THRU HULL (Aft Bilge Drain)                                                                                                | 1            | EA            |
| 11             | <del>01348RB9629-01Z</del> | WHITE RUBRAIL 20FT                                                                                                                        | 3            | EA            |
| 11a            | STA751117                  |  STAINLESS INSERT 117 INCH                               | 1            | EA            |
| 12             | 81814-S                    |  S240 OPENING PORTLIGHT                                  | 1            | EA            |
| 13             | 069A                       | PORT VENT                                                                                                                                 | 1            | EA            |
| 13a            | VHF-3WS                    | 3 IN. SAND FLANGE                                                                                                                         | 3            | EA            |
| 14             | 540-WOO-CHR                | WATER FILL/VENT FITTING                                                                                                                   | 1            | EA            |
| <del>14a</del> | <del>U13809-01</del>       |  <del>SYMBOL WATER CE LABEL (CE Pkgs)</del>              | <del>4</del> | <del>EA</del> |
| 14b            | KEY                        | DECK FILL KEY                                                                                                                             | 1            | EA            |
| 15             | 556-CHR                    | WASTE ACCESS FITTING (Option: Porc Head & Pump Out Porta Pottie)                                                                          | 1            | EA            |
| 15a            | KEY                        | DECK FILL KEY (Option: Porc Head)                                                                                                         | 1            | EA            |
| <del>15b</del> | <del>U13759-01</del>       |  <del>SYMBOL DESIGNATOR WASTE CE LABEL (CE Pkgs)</del> | <del>4</del> | <del>EA</del> |
| 16             | 954                        | FLUSH FUEL VENT (Option: Porcelain Head/Tank)                                                                                             | 1            | EA            |
| 17             | <del>72006</del>           |  1 1/2 SS SHORT THRU HULL (Port Liner Drain)           | 1            | EA            |
| 18             | 72004                      | 1 1/8 SS SHORT THRU HULL (Ski Locker Drain)                                                                                               | 1            | EA            |
| 19             | <del>72002</del>           | 3/4 SS SHORT THRU HULL (Port Pedestal Cooler)                                                                                             | 1            | EA            |

#### Parts Not Pictured Which Are Associated With Hull Exterior:

|              |                  |                                                                           |   |    |
|--------------|------------------|---------------------------------------------------------------------------|---|----|
| Not Pictured | 72006            | 1 1/2 SS SHORT THRU HULL (CE Pkgs)                                        | 1 | EA |
| Not Pictured | DP40-38          | 4 INCH WHITE DECK PLATE (CE Pkgs)                                         | 1 | EA |
| Not Pictured | 954              | FLUSH FUEL VENT (Option: Pump Out Porta Pottie)                           | 1 | EA |
| Not Pictured | <del>72005</del> | <del>4</del> 1/4 SS SHORT THRU HULL (Option: Cabinet Sink & Head Upgrade) | 1 | EA |



**NOTE:** Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.

# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

## **Hull & Deck Exterior**



# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254 2005 MODEL YEAR**

### **Hull & Deck Exterior**

| Item No. | Part Number  | Description                                     | Qty. | U.O.M. |
|----------|--------------|-------------------------------------------------|------|--------|
| 1        | 81369-PACK   | WHT/SS RECESS DOCK LIGHT                        | 2    | EA     |
| 1a       | 81371-S/S    | SS BEZEL FOR REC DOCK LT                        | 2    | EA     |
| 2        | 11079        | DROP IN HORN                                    | 1    | EA     |
| 2a       | 11124        | SS HORN GRILL                                   | 1    | EA     |
| 2b       | 11190        | WHITE SCREW MOUNT GRILL                         | 1    | EA     |
| 3        | IST12289     | OPT DROP IN BOW DOOR (Option: Drop In Bow Door) | 1    | EA     |
| 3a       | IST34220     | 265 TRANSOM DOOR JAM (Option: Drop In Bow Door) | 2    | EA     |
| 4        | 100500       | ANCHOR RETAINER                                 | 2    | EA     |
| 4a       | 117090       | SLIDING WINDOW LOCK-SS                          | 2    | EA     |
| 5        | U13770-01    | DANGER ANCHOR MAY MOVE LABEL                    | 1    | EA     |
| 6        | 18W-26012    | RECESS BUMPER W/ WASHER                         | 1    | EA     |
| 6a       | 5168         | WASHER (CLEAR)                                  | 1    | EA     |
| 7        | TPL-3XP      | 3 STEP PKT LAD (50)                             | 1    | EA     |
| 8        | 72002        | 3/4 SS SHORT THRU HULL (Forward Cooler Drain)   | 1    | EA     |
| 9        | 242/243SUNBC | 242/243SUNESTA BOW CHAFE (Option: Premium Pkg)  | 1    | EA     |
| 9a       | STESW1003    | 1/2 X 3 7/16 BOW EYE                            | 1    | EA     |
| 10       | 2340-840     | MIDGET VENT 1 1/2 X 1 3/4 (Anchor Locker Drain) | 1    | EA     |
| 11       | 2264         | 2 1/2 SS LIFT HANDLE LOCK                       | 1    | EA     |
| 12       | U17403-01    | DANGER USING SKI EYE                            | 1    | EA     |
| 13       | U13772-01    | DANGER USING BOARDING LADDER LABEL              | 1    | EA     |
| 14       | TDL-3XP      | 3 STEP LADDER W/HAND GRIP                       | 1    | EA     |
| 15       | PS-8         | 20 3/4 PLATFORM BRACE(50)                       | 1    | EA     |
| 16       | PS-11        | 26 PLATFORM BRACE(50)                           | 1    | EA     |
| 17       | U16852-01    | WINTERIZED LABEL                                | 1    | EA     |
| 18       | STA751132    | SS INSERT 3/4 x 132 IN                          | 1    | EA     |
| 19       | U15925-01    | SWIM PLATFORM LABEL                             | 1    | EA     |
| 20       | 3-1128       | 243 SUNESTA SWIM PLATFORM                       | 1    | EA     |
| 20a      | B-01348      | SMALL SS RUBRAIL END CAP                        | 1    | PR     |
| 21       | 35244        | STERN RAIL WITH SKI EYE                         | 1    | EA     |
| 22       | 3-1130       | 243 DUNNAGE BOX LID                             | 1    | EA     |
| 22a      | 3-1129-242/3 | 254/252 DUNNAGE BOX                             | 1    | EA     |
| 22b      | SL13-20-1    | 20LB GAS SHOCK (Inside Dunnage Box)             | 1    | EA     |
| 22c      | SL50BP3-1    | 90 DEGREE BRACKET-BLACK (Inside Dunnage Box)    | 1    | EA     |
| 22d      | 350          | BUSHING SKI STORAGE (Inside Dunnage Box)        | 2    | EA     |
| 23       | 541-SPL-002  | GAS FILL/VENT                                   | 1    | EA     |
| 23a      | U13808-01    | SYMBOL FUEL CE LABEL (CE Pkgs)                  | 4    | EA     |

#### **Parts Not Pictured Which Are Associated With Hull Exterior:**

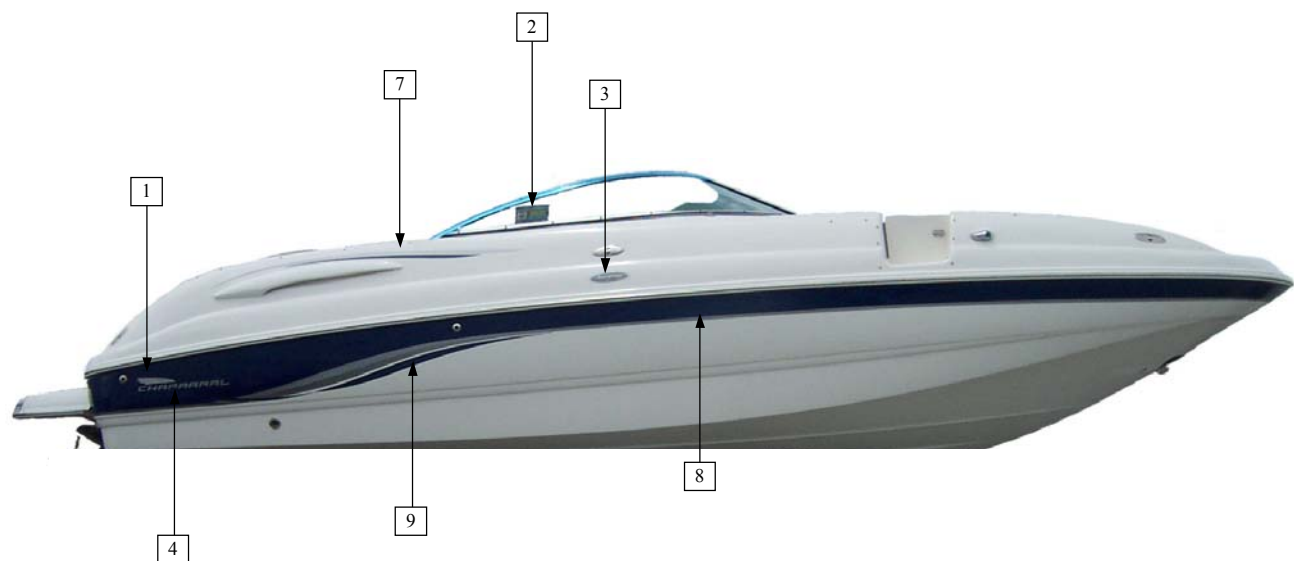
|              |                |                                           |   |    |
|--------------|----------------|-------------------------------------------|---|----|
| Not Pictured | STESW1005      | 1/2 X 2 STERN EYE (Behind Swim Platform)  | 2 | EA |
| Not Pictured | 714-1-PLB      | DRAIN PLUG(50)                            | 1 | EA |
| Not Pictured | INT-STR12S     | 12INCH STRAP W/SNAP                       | 1 | EA |
| Not Pictured | CHAP12-01      | 8 LB. SAND ANCHOR (Option: Custom Anchor) | 1 | EA |
| Not Pictured | ALHSW1/2X1.5X5 | ANCHOR LINE HANGER (Inside Anchor Locker) | 1 | EA |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

## **Graphics**



# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

### Graphics

| Item No. | Part Number         | Description                                                                                                                  | Qty. | U.O.M. |
|----------|---------------------|------------------------------------------------------------------------------------------------------------------------------|------|--------|
| 1        | 14-00052            | DECAL- CHROME OVAL PLAQUE 9X3.24- HULL BIRD LOGO                                                                             | 2    | EA     |
| 1a       | 14-00059            | DECAL- BIRD HEAD HULL DECAL- BLUE/CHROME 2.79" X 7.2"                                                                        | 2    | EA     |
| 2        | <del>14-00043</del> |  DECAL - 5 YEAR WARRANTY/CSI AWARD WS LABEL | 1    | EA     |
| 2a       | 14-00051            |                                                                                                                              | 1    | EA     |
| 3        | 14-00006            | 254 SUNESTA DESIGNATOR                                                                                                       | 3    | EA     |
| 4        | QMI-215201          | CHAPARRAL CHROME LETTERS                                                                                                     | 2    | EA     |
| 5        | U13656-02           | EXTENDED V-HULL DECAL                                                                                                        | 1    | EA     |
| 6        | U17650-01           | 2001 PROTECTED DESIGN                                                                                                        | 1    | EA     |

#### WHITE BOATS W/CHAMPAGNE INTERIOR

|   |                      |                                                                                                         |    |     |
|---|----------------------|---------------------------------------------------------------------------------------------------------|----|-----|
| 7 | U16791-03            | SUN. LG. DECK FLARE GOLD                                                                                | 1  | PR  |
| 8 | <del>U13682-05</del> |  GOLD 3/4" HULL STRIPE | 40 | FT  |
| 9 | <del>U16794-03</del> |                                                                                                         | 1  | SET |

#### WHITE BOATS W/PLATINUM INTERIOR

|   |                      |                          |    |     |
|---|----------------------|--------------------------|----|-----|
| 7 | U16791-01            | SUN. LG DECK FLARE BLACK | 1  | PR  |
| 8 | <del>U13682-02</del> | PEWTER 3/4" HULL STRIPE  | 40 | FT  |
| 9 | <del>U16794-01</del> | SSI SM HULL BLACK/PEWTER | 1  | SET |

#### BLUE BOATS W/CHAMPAGNE INTERIOR

|   |                      |                           |    |     |
|---|----------------------|---------------------------|----|-----|
| 7 | U16791-09            | LG SUN DECK FLARE BL/GLD  | 1  | SET |
| 8 | <del>U13682-05</del> | GOLD 3/4" HULL STRIPE     | 40 | FT  |
| 9 | <del>U16794-07</del> | SM. SSI HULL FLARE BL/GLD | 1  | SET |

#### BLUE BOATS W/PLATINUM INTERIOR

|   |                      |                         |    |    |
|---|----------------------|-------------------------|----|----|
| 7 | U16791-06            | SUNESTA BLUE DECK FLARE | 1  | PR |
| 8 | <del>U13682-02</del> | PEWTER 3/4" HULL STRIPE | 40 | FT |
| 9 | <del>U16794-04</del> | SSI SM. BLUE HULL FLARE | 1  | PR |

#### BLACK BOATS W/CHAMPAGNE INTERIOR

|   |                      |                          |    |     |
|---|----------------------|--------------------------|----|-----|
| 7 | U16791-03            | SUN. LG. DECK FLARE GOLD | 1  | PR  |
| 8 | <del>U13682-05</del> | GOLD 3/4" HULL STRIPE    | 40 | FT  |
| 9 | <del>U16794-03</del> | SSI SM. HULL GOLD/MAGN.  | 1  | SET |

#### BLACK BOATS W/PLATINUM INTERIOR

|   |                      |                          |    |     |
|---|----------------------|--------------------------|----|-----|
| 7 | U16791-01            | SUN. LG DECK FLARE BLACK | 1  | PR  |
| 8 | <del>U13682-02</del> | PEWTER 3/4" HULL STRIPE  | 40 | FT  |
| 9 | <del>U16794-01</del> | SSI SM HULL BLACK/PEWTER | 1  | SET |

#### BURGUNDY BOATS W/CHAMPAGNE INTERIOR

|   |                      |                          |    |     |
|---|----------------------|--------------------------|----|-----|
| 7 | U16791-11            | LG SUN DECK FLARE BG/GLD | 1  | SET |
| 8 | <del>U13682-05</del> | GOLD 3/4" HULL STRIPE    | 40 | FT  |
| 9 | <del>U16794-09</del> | SM SSI HULL FLARE BG/GLD | 1  | EA  |

#### BURGUNDY BOATS W/PLATINUM INTERIOR

|   |                      |                          |    |     |
|---|----------------------|--------------------------|----|-----|
| 7 | U16791-12            | LG SUN DECK FLARE BG/PTR | 1  | SET |
| 8 | <del>U13682-02</del> | PEWTER 3/4" HULL STRIPE  | 40 | FT  |
| 9 | <del>U16794-10</del> | SM SSI HULL FLARE BG/PTR | 1  | SET |

#### YELLOW BOATS W/CHAMPAGNE INTERIOR

|   |                      |                           |    |     |
|---|----------------------|---------------------------|----|-----|
| 7 | U16791-10            | LG SUN DECK FLARE YEL/GLD | 1  | SET |
| 8 | <del>U13682-05</del> | GOLD 3/4" HULL STRIPE     | 40 | FT  |
| 9 | <del>U16794-08</del> | SM SSI HULL FLARE YEL/GLD | 1  | SET |

#### YELLOW BOATS W/PLATINUM INTERIOR

|   |                      |                           |    |    |
|---|----------------------|---------------------------|----|----|
| 7 | U16791-08            | SUNESTA YELLOW DECK FLARE | 1  | PR |
| 8 | <del>U13682-02</del> | PEWTER 3/4" HULL STRIPE   | 40 | FT |
| 9 | <del>U16794-06</del> | SSI SM. YELLOW HULL FLARE | 1  | PR |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**



# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

## **Graphics**





# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254** **2005 MODEL YEAR**

### **Graphics**

| <b>Item No.</b> | <b>Part Number</b> | <b>Description</b> | <b>Qty.</b> | <b>U.O.M.</b> |
|-----------------|--------------------|--------------------|-------------|---------------|
|-----------------|--------------------|--------------------|-------------|---------------|

#### **WIDE BAND GEL/WHITE BOATS W/CHAMPAGNE INTERIOR**

|              |           |                          |    |     |
|--------------|-----------|--------------------------|----|-----|
| Not Pictured | U19088-02 | 1" GOLD HULL STRIPE      | 40 | FT  |
| Not Pictured | U16791-03 | SUN. LG. DECK FLARE GOLD | 1  | SET |

#### **WIDE BAND GEL/WHITE BOATS W/PLATINUM INTERIOR**

|              |           |                          |    |     |
|--------------|-----------|--------------------------|----|-----|
| Not Pictured | U19088-03 | 1" SILVER HULL STRIPE'   | 40 | FT  |
| Not Pictured | U16791-01 | SUN. LG DECK FLARE BLACK | 1  | SET |

#### **WIDE BAND GEL/BLUE BOATS W/CHAMPAGNE INTERIOR**

|              |           |                          |    |     |
|--------------|-----------|--------------------------|----|-----|
| Not Pictured | U19088-02 | 1" GOLD HULL STRIPE      | 40 | FT  |
| Not Pictured | U16791-09 | LG SUN DECK FLARE BL/GLD | 1  | SET |

#### **WIDE BAND GEL/BLUE BOATS W/PLATINUM INTERIOR**

|              |           |                         |    |    |
|--------------|-----------|-------------------------|----|----|
| Not Pictured | U19088-03 | 1" SILVER HULL STRIPE'  | 40 | FT |
| Not Pictured | U16791-06 | SUNESTA BLUE DECK FLARE | 1  | PR |

#### **WIDE BAND GEL/BLACK BOATS W/CHAMPAGNE INTERIOR**

|              |           |                          |    |    |
|--------------|-----------|--------------------------|----|----|
| Not Pictured | U19088-02 | 1" GOLD HULL STRIPE      | 40 | FT |
| Not Pictured | U16791-03 | SUN. LG. DECK FLARE GOLD | 1  | PR |

#### **WIDE BAND GEL/BLACK BOATS W/PLATINUM INTERIOR**

|              |           |                          |    |    |
|--------------|-----------|--------------------------|----|----|
| Not Pictured | U19088-03 | 1" SILVER HULL STRIPE'   | 40 | FT |
| Not Pictured | U16791-01 | SUN. LG DECK FLARE BLACK | 1  | PR |

#### **WIDE BAND GEL/BURGUNDY BOATS W/CHAMPAGNE INTERIOR**

|              |           |                          |    |     |
|--------------|-----------|--------------------------|----|-----|
| Not Pictured | U19088-02 | 1" GOLD HULL STRIPE      | 40 | FT  |
| Not Pictured | U16791-11 | LG SUN DECK FLARE BG/GLD | 1  | SET |

#### **WIDE BAND GEL/BURGUNDY BOATS W/PLATINUM INTERIOR**

|              |           |                          |    |    |
|--------------|-----------|--------------------------|----|----|
| Not Pictured | U19088-03 | 1" SILVER HULL STRIPE'   | 40 | FT |
| Not Pictured | U16791-12 | LG SUN DECK FLARE BG/PTR | 1  | PR |

#### **WIDE BAND GEL/YELLOW BOATS W/CHAMPAGNE INTERIOR**

|              |           |                           |    |     |
|--------------|-----------|---------------------------|----|-----|
| Not Pictured | U19088-02 | 1" GOLD HULL STRIPE       | 40 | FT  |
| Not Pictured | U16791-10 | LG SUN DECK FLARE YEL/GLD | 1  | SET |

#### **WIDE BAND GEL/YELLOW BOATS W/PLATINUM INTERIOR**

|              |           |                           |    |     |
|--------------|-----------|---------------------------|----|-----|
| Not Pictured | U19088-03 | 1" SILVER HULL STRIPE'    | 40 | FT  |
| Not Pictured | U16791-08 | SUNESTA YELLOW DECK FLARE | 1  | SET |

#### **WIDE BAND SPORT GRAPHIC W/CHAMPAGNE INTERIOR**

|              |           |                         |   |     |
|--------------|-----------|-------------------------|---|-----|
| Not Pictured | U19998-01 | SM SSI SPORT FLARE GOLD | 1 | SET |
|--------------|-----------|-------------------------|---|-----|

#### **WIDE BAND SPORT GRAPHIC W/PLATINUM INTERIOR**

|              |           |                           |   |     |
|--------------|-----------|---------------------------|---|-----|
| Not Pictured | U19998-02 | SM SSI SPORT FLARE/SILVER | 1 | SET |
|--------------|-----------|---------------------------|---|-----|

#### **WIDE BAND GEL WAKEBOARD GRAPHIC WITH CHAMPAGNE INTERIOR**

|              |           |                           |   |     |
|--------------|-----------|---------------------------|---|-----|
| Not Pictured | U21603-02 | WAKEBOARD GRAPHICS (GOLD) | 1 | SET |
|--------------|-----------|---------------------------|---|-----|

#### **WIDE BAND GEL WAKEBOARD GRAPHIC WITH PLATINUM INTERIOR**

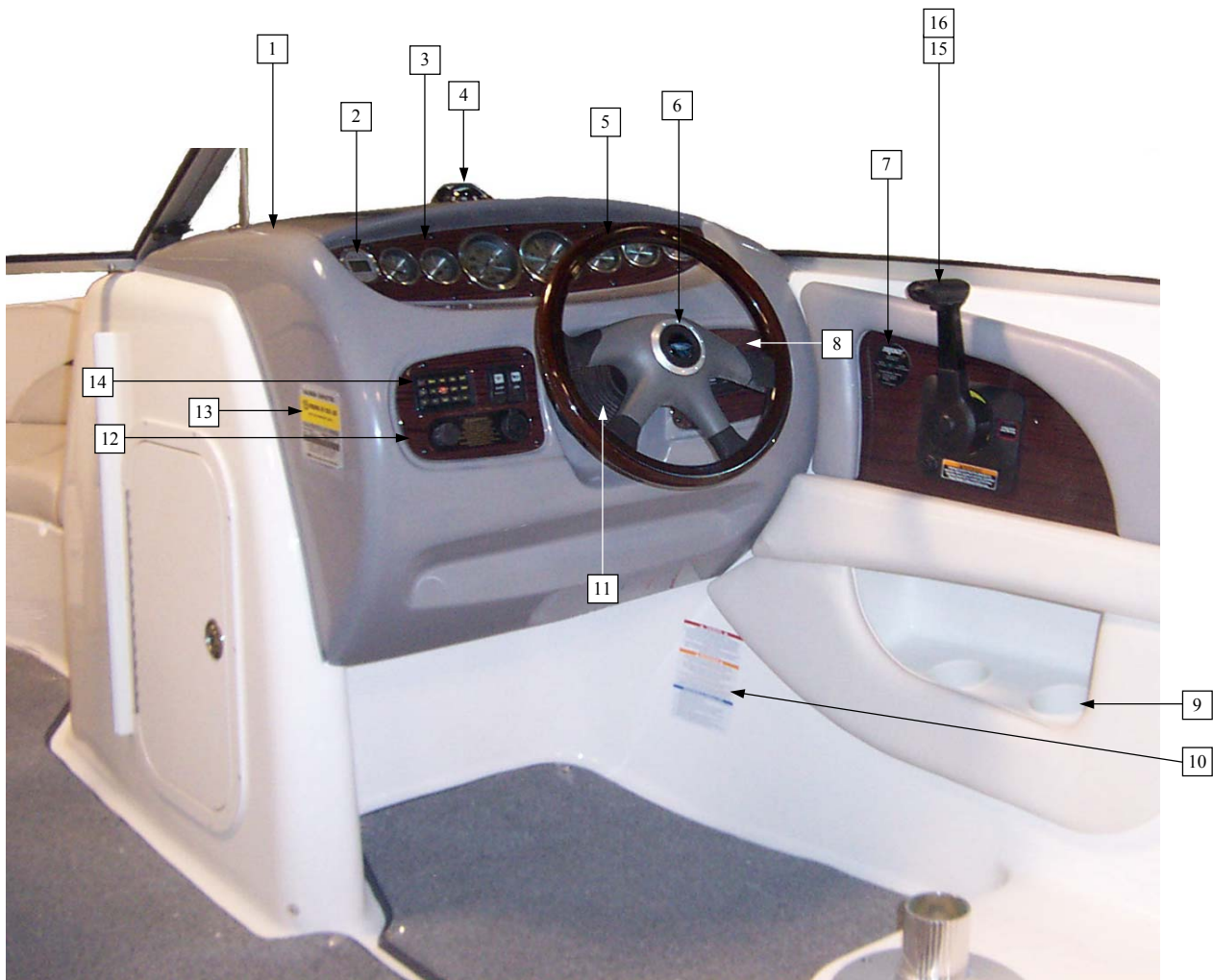
|              |           |                             |   |     |
|--------------|-----------|-----------------------------|---|-----|
| Not Pictured | U21603-01 | WAKEBOARD GRAPHICS (SILVER) | 1 | SET |
|--------------|-----------|-----------------------------|---|-----|

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

## **Dash / Helm**



# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

### Dash / Helm

| Item No. | Part Number        | Description                                                                                                                       | Qty.  | U.O.M. |
|----------|--------------------|-----------------------------------------------------------------------------------------------------------------------------------|-------|--------|
| 1        | 3-1126             | 243 STBD DASH CONSOLE (Champagne Interior)                                                                                        | 1     | EA     |
| 1a       | 3-1126G            | S254 STBD CONSOLE-GRAY (Platinum Interior)                                                                                        | 1     | EA     |
| 2        | DS0141             | DEPTH FINDER GAUGE (Option: Conv Pkg)                                                                                             | 1     | EA     |
| 2a       | IS0091             | DEPTH SOUNDER INSTRUCTION (Option: Conv Pkg)                                                                                      | 1     | EA     |
| 2b       | BL9134             | 2" BLANK GAUGE                                                                                                                    | 1     | EA     |
| 3        | 205-00197-A        | INSTRUMENT PANEL (Part of Panel Kit)                                                                                              | 1     | KIT    |
| 4        | F-50-C             | COMPASS WITH PLUG (Option: Conv Pkg)                                                                                              | 1     | EA     |
| 5        | MS6073627CB        | MAHOGANY STEERING WHEEL (Option: Mahogany Wheel & Conv Pkg)                                                                       | 1     | EA     |
| 5a       | 61710135251        | STEERING WHEEL COVER (Option: Mahogany Wheel & Conv Pkg)                                                                          | 1     | EA     |
| 5b       | MS433556/CB        | STEERING WHEEL-MODEL 43, TAN (Champagne Interior)                                                                                 | 1     | EA     |
| 5c       | MS4335571/CB       | STEERING WHEEL-MODEL43,TITANIUM (Platinum Interior)                                                                               | 1     | EA     |
| 6        | 14-00011           | STEERING WHEEL DOME 1.42" (Option: Mahogany Wheel & Conv Pkg)                                                                     | 1     | EA     |
| 6a       | U15729-02          | STEERING WHEEL DOME 1.625                                                                                                         | 1     | EA     |
| 7        | 312437             | LIGHT (Option: Fire Entinguishing System)                                                                                         | 1     | EA     |
| 8        | 205-00199-A        | SUNESTA STBD SWITCH PANEL (Part of Panel Kit)                                                                                     | 1     | EA     |
| 9        | DS-CHSDSBT         | D.S. CUPHOLDER SAND                                                                                                               | 2     | EA     |
| 9a       | 12-00001           | CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg)                                                                        | 2     | EA     |
| 10       | U17217-01          | CO/OPERATOR/BOATMAN COMBO                                                                                                         | 1     | EA     |
| 11       | SH91510            | SPLINE TILT MECHANISM                                                                                                             | 1     | EA     |
| 11a      | SH91523            | QUICK CONNECT TILT HELM                                                                                                           | 1     | EA     |
| 11b      | SSC6218            | 18 FT. STEERING CABLE                                                                                                             | 1     | EA     |
| 12       | 205-00198-A        | SUNESTA PORT SWITCH PANEL (Part of Panel Kit)                                                                                     | 1     | EA     |
| 13       | <del>1457828</del> |  254SUN CAPACITY PLATE                           | 1     | EA     |
| 13a      | CH-960             | 254 SUN CE PLATE (CE Pkgs)                                                                                                        | 1     | EA     |
| 13b      | CANSUN254          | 254 SUN CONFORMITY PLATE (Canadian Boats Only)                                                                                    | 1     | EA     |
| 14       | JBLREM25B          | BLACK REMOTE                                                                                                                      | 1     | EA     |
| 15       | 883709A03          |  GENII SIDE MOUNT SHIFTER (Mercruiser Engines) | 1     | EA     |
| 15a      | CC67917            | 17FT MERC CONTROL CABLE (Mercruiser Engines)                                                                                      | 1     | EA     |
| 15b      | CC67916            | 16FT MERC CONTROL CABLE (Mercruiser Engines)                                                                                      | 1     | EA     |
| 15c      | 123-0120           | 1/2 FLAME RET.SPLIT COND. (Mercruiser Engines)                                                                                    | 16    | FT     |
| 15d      | 123-0120           | 1/2 FLAME RET.SPLIT COND. (Mercruiser Engines)                                                                                    | 5     | FT     |
| 15e      | 151-0400           | 4MM PITOT TUBING (Mercruiser Engines)                                                                                             | 20.50 | FT     |
| 15f      | 15768A3            |  TRIM LIMIT SPACER (Mercruiser Engines)        | 1     | EA     |
| 15g      | 37-863313          |  0/0 DECAL-SPEC (BASE) (Mercruiser Engines)    | 1     | EA     |
| 15h      | 44267A1            |  ELBOW KIT (Mercruiser Engines)                | 1     | EA     |
| 15i      | 807130A20          | EXHAUST PIPE KIT (Mercruiser Engines)                                                                                             | 1     | EA     |
| 15j      | DBN33              | HOSE BARB 3/8 MPT X 3/8 HBB BRASS (Mercruiser Engines-8.1L)                                                                       | 1     | EA     |
| 15k      | EL3H3M             | ELBOW 3/8 MPT X 3/8 HOSE BARB (Mercruiser Engines-5.0-6.2L)                                                                       | 1     | EA     |
| 15l      | SE3F3M             | ELBOW STREET 3/8 BRASS (Mercruiser Engines-8.1L)                                                                                  | 1     | EA     |
| 16       | 3858878            |  CONTROL W/SHUTDOWN SWITCH (Volvo Engines)     | 1     | EA     |
| 16a      | CC63317            | 17FT VOLVO EXTREME CABLE (Volvo Engines)                                                                                          | 1     | EA     |
| 16b      | CC63318            | 18FT VOLVO EXTREME CABLE (Volvo Engines)                                                                                          | 1     | EA     |
| 16c      | 1163871            | SPEEDO KIT W/O HOSE (Volvo Engines)                                                                                               | 1     | EA     |
| 16d      | 2340-840           | MIDGET VENT 1 1/2 X 1 3/4 (Volvo Engines)                                                                                         | 1     | EA     |
| 16e      | U13781-01          | CAULK BEFORE INSTALLING (volvo Engines)                                                                                           | 1     | EA     |
| 16f      | 151-0400           | 4MM PITOT TUBING (Volvo Engines)                                                                                                  | 22.50 | FT     |
| 16g      | 123-0120           | 1/2 FLAME RET.SPLIT COND. (Volvo Engines)                                                                                         | 5     | FT     |
| 16h      | 3588145            | TRIM SPACERS (Volvo Engines)                                                                                                      | 4     | EA     |
| 16i      | 123-0120           | 1/2 FLAME RET.SPLIT COND. (Volvo OSI Engines)                                                                                     | 20    | FT     |
| 16j      | 123-0120           | 1/2 FLAME RET.SPLIT COND. (Volvo OSI Engines)                                                                                     | 1.33  | FT     |
| 16k      | IST12314           | OSI ENGINES NEUTRA-SALT RESERVOIR BOARD (Volvo OSI Engines)                                                                       | 1     | EA     |
| 16l      | 205-00164          | PANEL- NEUTRA SALT SE (Volvo OSI Engines)                                                                                         | 1     | EA     |

**Parts Not Pictured Which Are Associated With Dash/Helm:**

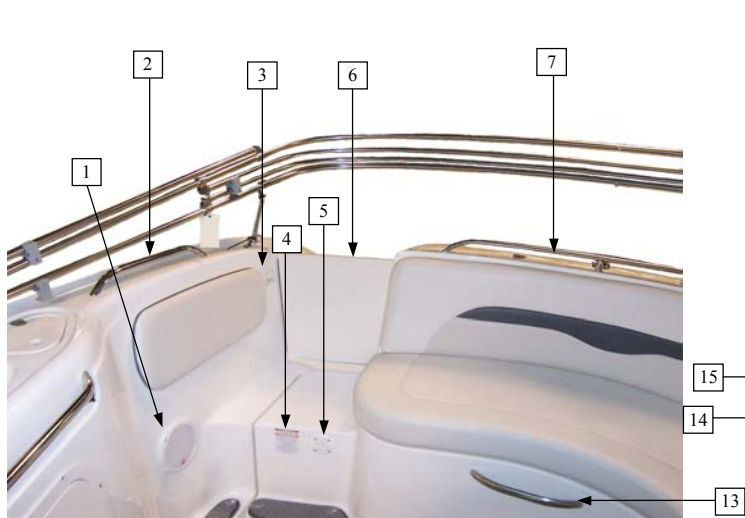
|              |           |                                                 |     |    |
|--------------|-----------|-------------------------------------------------|-----|----|
| Not Pictured | 38000A    | WIPER MOTOR (Option: Windshield Wiper)          | 1   | EA |
| Not Pictured | 33110A    | DLX WIPER ARM (Option: Windshield Wiper)        | 1   | EA |
| Not Pictured | 120-0580  | 5/8 BLACK BILGE FLEX (Option: Windshield Wiper) | .06 | FT |
| Not Pictured | 33105     | 14 INCH CURVED BLADE (Option: Windshield Wiper) | 1   | EA |
| Not Pictured | 33125     | WIPER COVER (Option: Windshield Wiper)          | 1   | EA |
| Not Pictured | U13780-01 | SAFETY ORANGE SYMBOL CE (CE Pkgs)               | 1   | EA |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

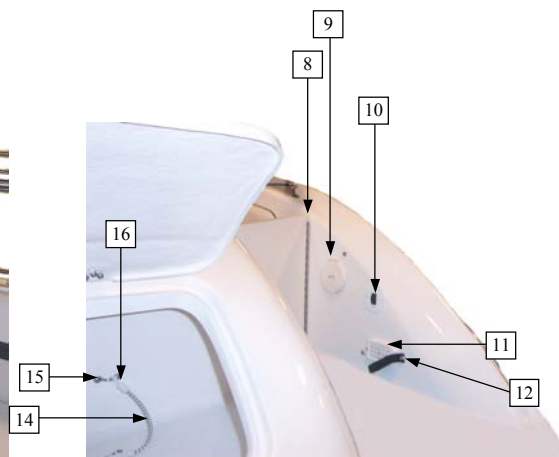
# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

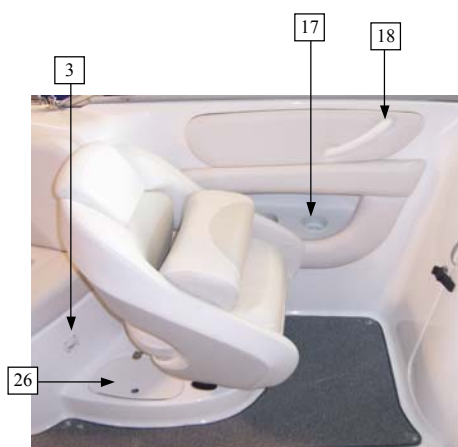
## **Cockpit**



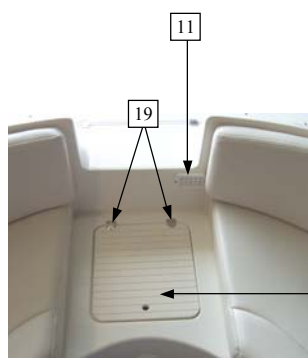
**COCKPIT FACING AFT**



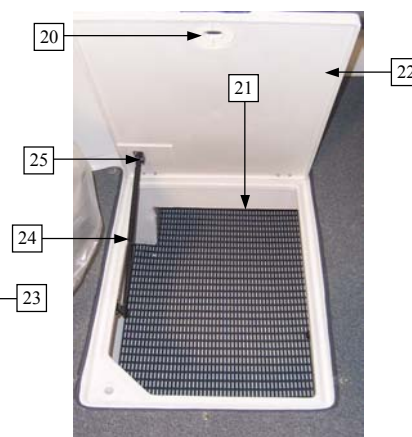
**STARBOARD TRANSOM**



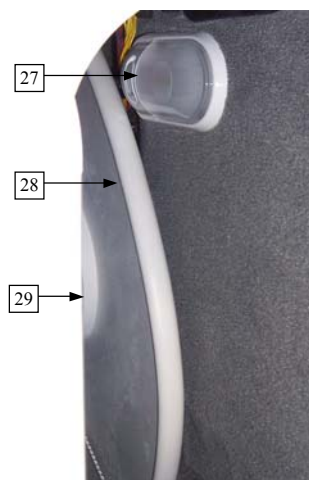
**PORT COCKPIT AREA**



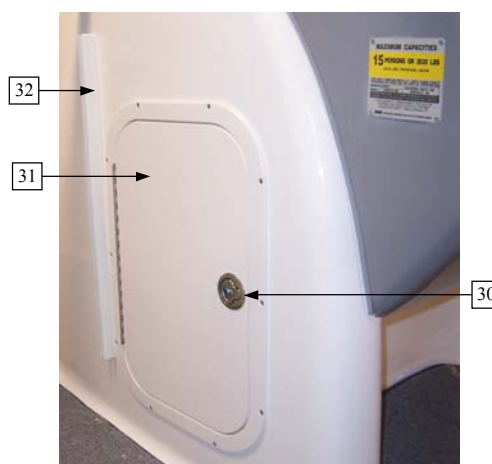
**FORWARD BOW COOLER**



**AFT FACING FORWARD**



**COCKPIT TABLE STORAGE**



**COCKPIT TABLE STORAGE**

# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

### Cockpit

| Item No. | Part Number               | Description                                                | Qty. | U.O.M. |
|----------|---------------------------|------------------------------------------------------------|------|--------|
| 1        | MS-610BW                  | JBL SPEAKERS                                               | 4    | EA     |
| 2        | 53118-2                   | 18 IN. OVAL GRAB RAIL                                      | 1    | EA     |
| 3        | CLML-3-MB                 | SAND COURTESY LIGHT W/M. BULLET                            | 3    | EA     |
| 4        | U17218-01                 | IN CASE OF FIRE/SECURE ENGINE                              | 1    | EA     |
| 5        | 6860WW                    | FIRE PORT                                                  | 1    | EA     |
| 5a       | DP40-38                   | 1998 4 IN. WHT DECK PLATE (CE Pkgs)                        | 1    | EA     |
| 6        | IST34277                  | S242/243 TRANSOM DOOR                                      | 1    | EA     |
| 6a       | 1454                      | BARREL BOLT                                                | 1    | EA     |
| 6b       | U13767-01                 | WARNING OPEN DOORS MAY                                     | 1    | EA     |
| 7        | 35243                     | UPPER MOTOR BOX GRAB RAIL                                  | 1    | EA     |
| 8        | CB12515-06SS              | 1.25 X 15.00 .06SS 4 #8                                    | 1    | EA     |
| 9        | 10750                     | 45 DEGREE RECESSED SHOWER (Option: Transom Shower)         | 1    | EA     |
| 10       | 205-00203-A               | SE TRANSOM TRIM PANEL (Option: Conv Pkg-Mercury Engines)   | 1    | EA     |
| 10a      | 205-00205-A               | SE TRANSOM TRIM PANEL (Option: Conv Pkg-Volvo Engines)     | 1    | EA     |
| 11       | JBLREM25W                 | WHITE REMOTE (Option: Premium Pkg)                         | 2    | EA     |
| 11a      | 220-02197-H               | 15FT.STERO REMOTE HARNESS (Option: Premium Pkg)            | 1    | EA     |
| 11b      | <del>202-00031-00-A</del> | W REMOTE PIG (Option: Premium Pkg)                         | 1    | EA     |
| 12       | INT-STR6S                 | 6 IN. STRAP W/SNAPS                                        | 1    | EA     |
| 13       | 35242                     | FWD MOTOR BOX GRAB RAIL                                    | 1    | EA     |
| 14       | <del>BCORD-14BW</del>     | 1/4IN SHOCK CORD                                           | .50  | FT     |
| 15       | 66105-1                   | PAD EYE                                                    | 2    | EA     |
| 16       | FPH-2                     | SMALL HOOKS                                                | 2    | EA     |
| 17       | DS-CHSDSBT                | D.S. CUPHOLDER SAND                                        | 10   | EA     |
| 17a      | 12-00001                  | CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg) | 10   | EA     |
| 18       | 36-00001                  | GRAB RAIL STAINLESS STEEL FLARED ENDS                      | 1    | EA     |
| 19       | 2640                      | 1.18 X 1.82 FM HINGE                                       | 2    | EA     |
| 20       | FDP-4WS                   | FLOOR DRAIN PULL WHITE                                     | 1    | EA     |
| 21       | HRA27.5GR-80.5            | GRAY HERONAIR 80.5 X 27.5                                  | 1    | EA     |
| 22       | 196SL71                   | 196/216/263 FLOOR LID                                      | 1    | EA     |
| 22a      | 2340-1221                 | 2X2 FLUSH MOUNT HINGE                                      | 2    | EA     |
| 22b      | 091025-00                 | FLEXIBLE PVC ROD HOLDER (Stbd Side of Ski Locker)          | 2    | EA     |
| 23       | IST34250                  | FORWARD COOLER LID (Beneath Forward Cushion)               | 1    | EA     |
| 24       | SL34-60-1                 | 60LB GAS SHOCK                                             | 1    | EA     |
| 24a      | SL40BP3-1                 | FLAT BRACKET-BLACK                                         | 1    | EA     |
| 25       | SL50BP3-1                 | 90 DEGREE BRACKET-BLACK                                    | 1    | EA     |
| 26       | IST12217                  | PORT ICE CHEST LID                                         | 1    | EA     |
| 26a      | 2639                      | 1.18 X 1.82 HINGE                                          | 2    | EA     |
| 27       | 10680C.AM                 | SINGLE SWITCH LIGHT (Cockpit Table Storage)                | 1    | EA     |
| 28       | 4-1061                    | 243 COCKPIT TABLE                                          | 1    | EA     |
| 28a      | 78-3JW                    | WHITE JUMBO CUPHOLDER                                      | 2    | EA     |
| 28b      | 12-00002                  | CUPHOLDER - SHALLOW 304SS (Option: Premium Pkg)            | 2    | EA     |
| 28c      | 28-00007                  | TRIM - FLEX TABLE TRIM WHITE 100'                          | 9    | FT     |
| 28c      | <del>BCORD-14BW</del>     | 1/4IN SHOCK CORD                                           | 2    | FT     |
| 28d      | FPH-2                     | SMALL HOOKS                                                | 2    | EA     |
| 28e      | 66105-1                   | PAD EYE                                                    | 2    | EA     |
| 28f      | 75359-83                  | 27 1/2 LEGS                                                | 1    | EA     |
| 28g      | 75359-74                  | 13 1/4 LEGS                                                | 1    | EA     |
| 28h      | CLP-2#                    | TABLE LEG STORAGE CLIP UN50                                | 4    | EA     |
| 29       | 75354                     | TABLE BASE                                                 | 1    | EA     |
| 30       | M1-43-8                   | LATCH/LOCK SS (5000 MIN) 10 RELEASE                        | 1    | EA     |
| 31       | 300504                    | COCKPIT ACCESS DOOR                                        | 1    | EA     |
| 32       | 7243-1                    | 26IN DOOR STICK W/RADIUS                                   | 1    | EA     |

**Parts Not Pictured Which Are Associated With Cockpit:**

|              |           |                        |   |    |
|--------------|-----------|------------------------|---|----|
| Not Pictured | 75905-30  | 5 IN. PEDESTAL 180/185 | 2 | EA |
| Not Pictured | SC-WTP-SR | WHITE SEAT CLEATS      | 6 | EA |

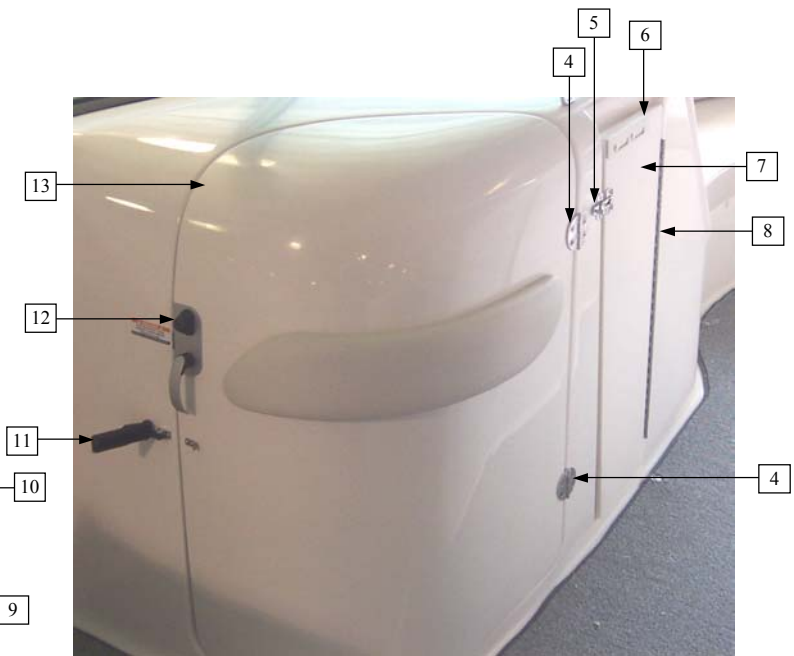
**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**



# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

## **Cockpit & Head**



**UPPER AFT HEAD BULKHEAD**

# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

### Cockpit & Head

| Item No. | Part Number          | Description                                                                                            | Qty. | U.O.M. |
|----------|----------------------|--------------------------------------------------------------------------------------------------------|------|--------|
| 1        | U13767-01            | WARNING OPEN DOORS MAY CAUSE DAMAGE LABEL                                                              | 1    | EA     |
| 2        | 81814-S              | S240 OPENING PORTLIGHT                                                                                 | 1    | EA     |
| 3        | 4375B3X5/16A         | BULB SEAL                                                                                              | 12   | FT     |
| 4        | 130200               | 2 1/2 X 2 1/2 CAST HINGE                                                                               | 3    | EA     |
| 4a       | 375X250X.50WHITE     | 3/8X1/4X1/20 WHITE CAP (On Hinges)                                                                     | 6    | EA     |
| 5        | SSL-70               | SHUTTER BAR LATCH (BI-Fold Door Latch)                                                                 | 1    | EA     |
| 6        | 7163                 | DOOR KEEPER POWDER COATED                                                                              | 1    | EA     |
| 7        | IST12259             | 243 BI-FOLD DOOR                                                                                       | 1    | EA     |
| 8        | CB12527-06SS         | 1.25 X 27 .066SS C'SUNK (Bi-Fold Door Hinge)                                                           | 2    | EA     |
| 9        | <del>3-1127</del>    |  243 SUNESTA HEAD PAN | 1    | EA     |
| 10       | 29090-2000           | MANUAL PORCELAIN HEAD (Option: Porcelain Head/Tank)                                                    | 1    | EA     |
| 10a      | U13774-01            | NOTICE DO NOT DISPOSE CHL (Option: Porcelain Head/Tank)                                                | 1    | EA     |
| 11       | C7-10                | SOFT DRAW LATCH(100)                                                                                   | 1    | EA     |
| 12       | 85861                | OFFSHORE LOCK W/STRIKER                                                                                | 1    | EA     |
| 12a      | R8365                | 1MM SPACER FOR STRIKER SS                                                                              | 1    | EA     |
| 13       | 100HD86              | HEAD DOOR                                                                                              | 1    | EA     |
| 13a      | U15729-02            | STEERING WHEEL DOME 1.625 (Inside Head Door)                                                           | 1    | EA     |
| 14       | 596406               | 964 MSD SANI POTTIE                                                                                    | 1    | EA     |
| 15       | 31000060             | BRONZE PLEX DOOR                                                                                       | 1    | EA     |
| 16       | 205-00149-A          | WASTE LEVEL PANEL (Option: Porcelain Head/Tank)                                                        | 1    | EA     |
| 17       | R-1227               | STRIKER PLATE (200)                                                                                    | 1    | EA     |
| 18       | MR-16                |  JBL STEREO/CD PLAYER | 1    | EA     |
| 18a      | SEA-ANT              | AM/FM ANTENNA                                                                                          | 1    | EA     |
| 18b      | <del>200-00029</del> | STEREO FACEPLATE/ALUMINUM                                                                              | 1    | EA     |
| 18c      | <del>SEA-STRAP</del> |  8 IN. SUPPORT STRAP  | 1    | EA     |
| 19       | 81325-MLX/A          | DOUBLE LOW PROFILE LIGHT                                                                               | 1    | EA     |

#### Parts Not Pictured Which Are Associated With Cockpit & Head:

|              |                     |                                                                                                                                    |                 |     |
|--------------|---------------------|------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----|
| Not Pictured | D254-C-901          | CABINETS CHAMPAGNE (Option: Head Cabinet Upgrade-Champagne Interior)                                                               | 1               | KIT |
| Not Pictured | D254-C-902          | CABINETS PLATINUM (Option: Head Cabinet Upgrade-Platinum Interior)                                                                 | 1               | KIT |
| Not Pictured | 90110               | 165 DEGREE HINGE NO DOWEL (Part of Cabinet Assembly)                                                                               | 2               | EA  |
| Not Pictured | 000001RM            | 1/4IN X 20IN ROUND MIRROR (Part of Cabinet Assembly)                                                                               | 1               | EA  |
| Not Pictured | 00118-1-0-M         | OVAL SINK, MIRROR FINISH (Part of Cabinet Assembly)                                                                                | 1               | EA  |
| Not Pictured | <del>141-1140</del> |  4 1/4 IN. MULTIFLEX (Part of Cabinet Assembly) | <del>2-33</del> | FT  |
| Not Pictured | 24-00001            | LATCH- CABINET CAM/SLAM LATCH ASSY (Part of Cabinet Assembly)                                                                      | 1               | EA  |
| Not Pictured | 305-5808-1/4        | 1/4 PLASTIC MIRROR CLIP (Part of Cabinet Assembly)                                                                                 | 4               | EA  |
| Not Pictured | 34-00001            | FAUCET- FOLDOWN 3.5" SPOUT 1/2" NPS THREAD (Part of Cabinet Assembly)                                                              | 1               | EA  |
| Not Pictured | 65SPR1303           | 1-1/4 X 5 LAV. DRAIN (Part of Cabinet Assembly)                                                                                    | 1               | EA  |
| Not Pictured | DR-CB-OEM           | DRYROLL TISSUE HOLDER CUSTOM COLOR (Part of Cabinet Assembly)                                                                      | 1               | EA  |
| Not Pictured | 104-1120            | 1 1/2 SANITATION HOSE (Option: Pump Out Porta Pottie)                                                                              | 6               | FT  |
| Not Pictured | 148-0580            | 5/8 WHITE SMOOTH PVC HOSE (Option: Pump Out Porta Pottie)                                                                          | 5               | FT  |
| Not Pictured | CB-4W               | 4.5IN WHITE MTR WELL BOOT (Option: Pump Out Porta Pottie)                                                                          | 1               | EA  |
| Not Pictured | 100-0340            | 3/4 HARDWALL WATER HOSE (Option: Porcelain Head/Tank)                                                                              | 17.33           | FT  |
| Not Pictured | 104-1120            | 1 1/2 SANITATION HOSE (Option: Porcelain Head/Tank)                                                                                | 18              | FT  |
| Not Pictured | 104-1120            | 1 1/2 SANITATION HOSE (Option: Porcelain Head/Tank)                                                                                | 5               | FT  |
| Not Pictured | 118-CHAP1X10        | 1/4 X 1 INCH RUBBER (Option: Porcelain Head/Tank)                                                                                  | 2 @ .83         | FT  |
| Not Pictured | 148-0580            | 5/8 WHITE SMOOTH PVC HOSE (Option: Porcelain Head/Tank)                                                                            | 3               | FT  |
| Not Pictured | 3132230277          | TANK WATCH 2 LEVEL IND (Option: Porcelain Head/Tank)                                                                               | 1               | EA  |
| Not Pictured | 65-007-51           | 3/4 PIPE HOSE ADAPTER (Option: Porcelain Head/Tank)                                                                                | 1               | EA  |
| Not Pictured | 78-115-01           | 3/4 BRONZE SEA FLANGE (Option: Porcelain Head/Tank)                                                                                | 1               | EA  |
| Not Pictured | B507201             | 14G HOLDING TANK/ PLASTIC (Option: Porcelain Head/Tank)                                                                            | 1               | EA  |
| Not Pictured | CB-4W               | 4.5IN WHITE MTR WELL BOOT (Option: Porcelain Head/Tank)                                                                            | 1               | EA  |
| Not Pictured | EL112               | 11/2 MPT 11/2HBB NYLCPL90 (Option: Porcelain Head/Tank)                                                                            | 2               | EA  |
| Not Pictured | EL3458              | 3/4 MPT 5/8HBB NYL CPL 90 (Option: Porcelain Head/Tank)                                                                            | 1               | EA  |
| Not Pictured | L567205             | 3/4 BRONZE THRU HULL (Option: Porcelain Head/Tank)                                                                                 | 1               | EA  |
| Not Pictured | U13813-01           | RAW WATER/ MARINE HEAD (Option: Porcelain Head/Tank)                                                                               | 1               | EA  |

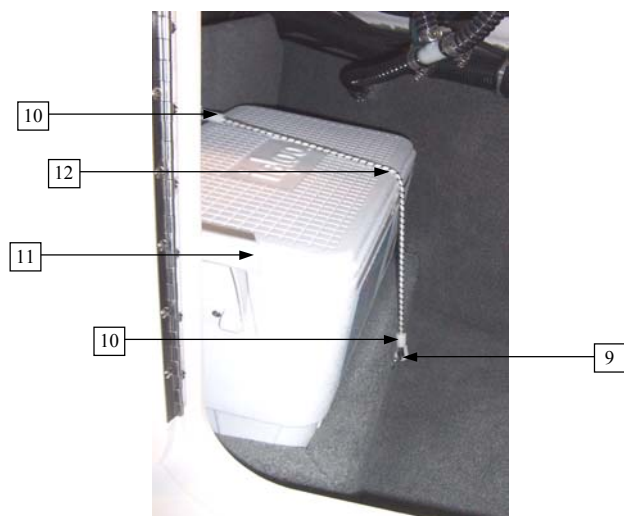
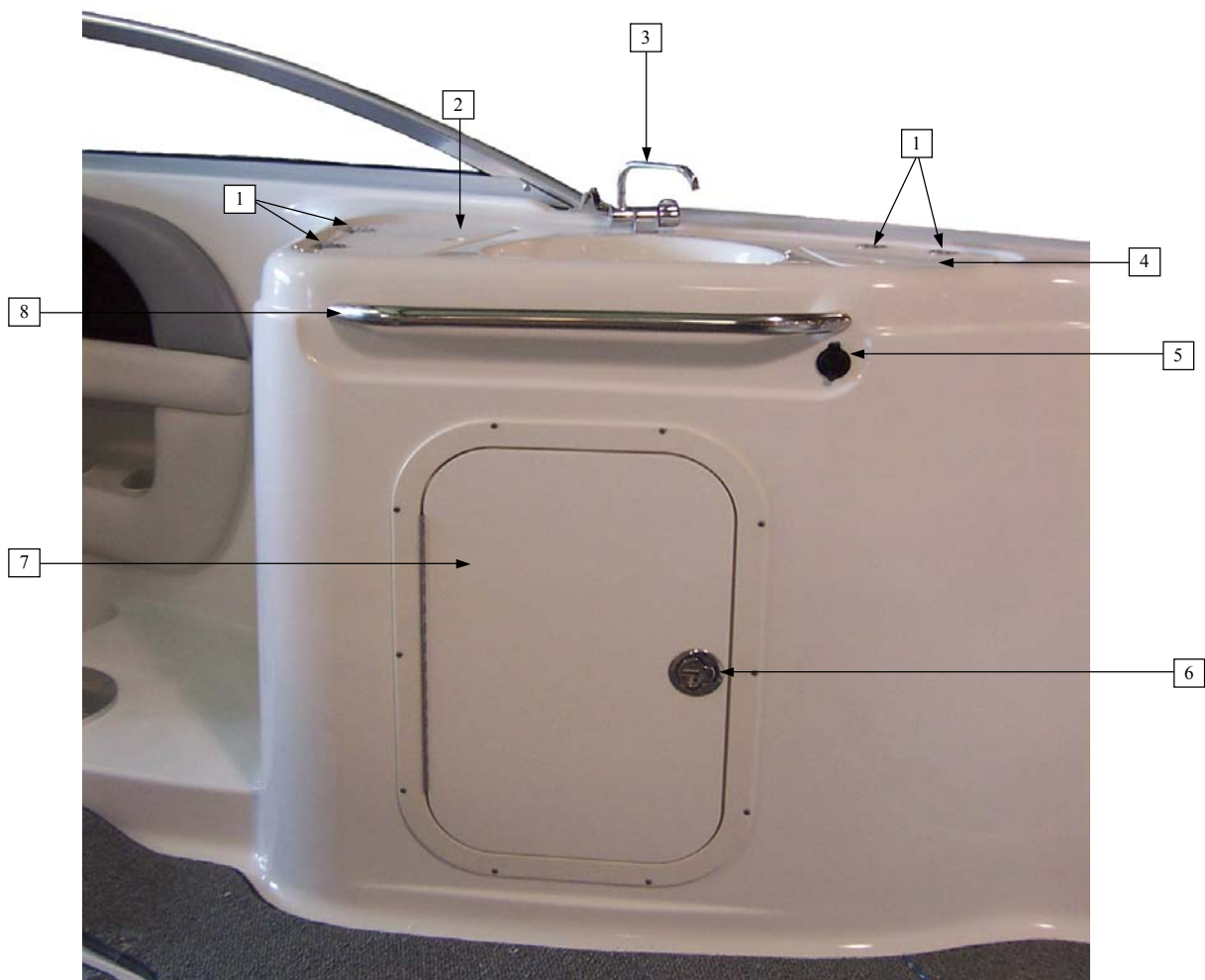
**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

*\*Note: Individual Cabinet Part Numbers Not Currently Available.*

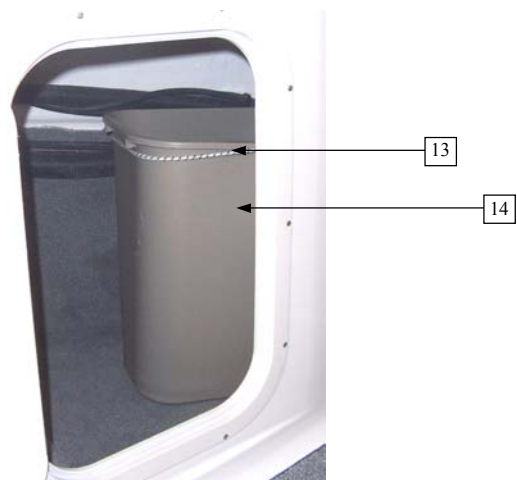
# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

## **Cockpit Galley**



**PORT SIDE BENEATH COCKPIT GALLEY SINK**



**STBD SIDE BENEATH COCKPIT GALLEY SINK**



# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254** **2005 MODEL YEAR**

### **Cockpit Galley**

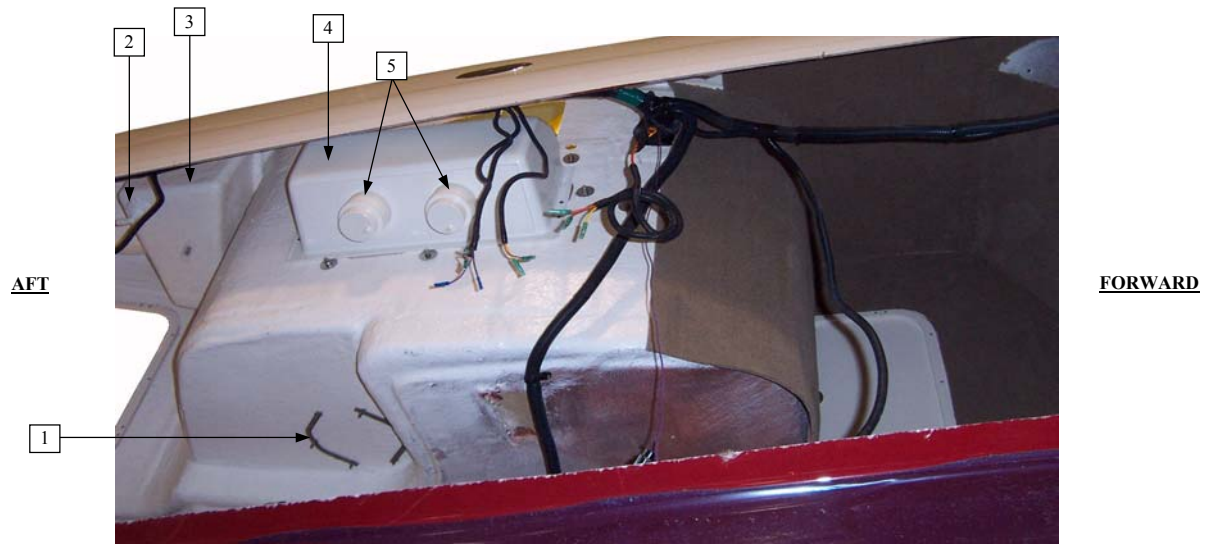
| <b>Item No.</b> | <b>Part Number</b>    | <b>Description</b>                         | <b>Qty.</b> | <b>U.O.M.</b> |
|-----------------|-----------------------|--------------------------------------------|-------------|---------------|
| 1               | 1640                  | HINGE FLUSH MOUNT                          | 4           | EA            |
| 2               | IST12261              | 243 ICE BOX LID                            | 1           | EA            |
| 2a              | 3-1131                | COCKPIT GALLEY ICE BOX                     | 1           | EA            |
| 3               | 34-00001              | FAUCET- FOLDOWN 3.5" SPOUT 1/2" NPS THREAD | 1           | EA            |
| 4               | IST12260              | 243 TRASH LID                              | 1           | EA            |
| 5               | 700-12VRCOEM          | 12V DELUXE POWER PLUG (Part of Panel Kit)  | 1           | EA            |
| 6               | M1-43-8               | LATCH/LOCK SS (5000 MIN) 10 RELEASE        | 1           | EA            |
| 7               | 300504                | COCKPIT ACCESS DOOR                        | 1           | EA            |
| 8               | 53122-1.5             | GRAB RAIL 22 IN. OVAL                      | 1           | EA            |
| 9               | 66105-1               | PAD EYE                                    | 2           | EA            |
| 10              | FPH-2                 | SMALL HOOKS                                | 2           | EA            |
| 11              | I6776                 | 25QT MARINE COOLER                         | 1           | EA            |
| 11a             | IST34106              | IGLOO COOLER RETAINER                      | 1           | EA            |
| 12              | <del>BCORD-14BW</del> | 1/4IN SHOCK CORD                           | 1.23        | FT            |
| 13              | <del>BCORD-14BW</del> | 1/4IN SHOCK CORD (To Secure Wastebasket)   | 1.21        | FT            |
| 13a             | 66105-1               | PAD EYE (To Secure Wastebasket)            | 2           | EA            |
| 13b             | FPH-2                 | SMALL HOOKS (To Secure Wastebasket)        | 2           | EA            |
| 14              | 2957R                 | 41 QT. WASTEBASKET                         | 1           | EA            |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

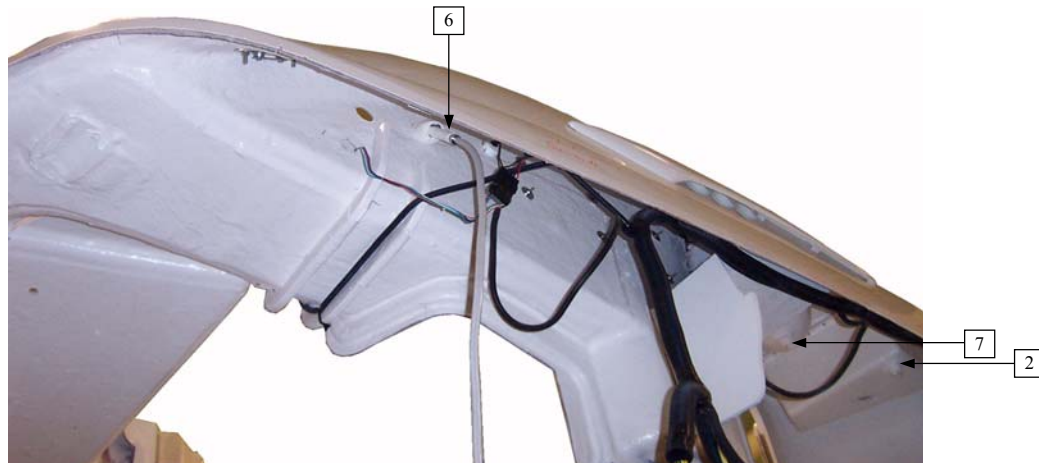
# PARTS IDENTIFICATION GUIDE

SUNESTA 254  
2005 MODEL YEAR

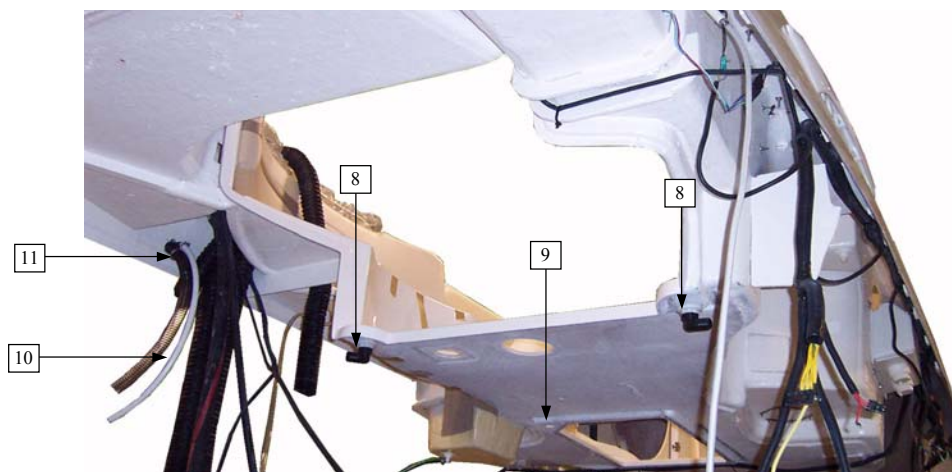
## Deck - Underside View



### DASH/HELM AREA



### STARBOARD STERN



### AFT FACING FORWARD

# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254** **2005 MODEL YEAR**

### **Deck - Underside View**

| <b>Item No.</b> | <b>Part Number</b> | <b>Description</b>                                         | <b>Qty.</b> | <b>U.O.M.</b> |
|-----------------|--------------------|------------------------------------------------------------|-------------|---------------|
| 1               | 75058              | BASE MOUNTING RINGS                                        | 2           | PR            |
| 2               | APD-290F           | 90 DEG. WHITE FLAT DRAIN (Cockpit Galley Ice Box Drain)    | 1           | EA            |
| 2a              | PP-118             | PUSH PLUG - VINYL                                          | 1           | EA            |
| 2b              | 141-0340           | 3/4 IN. MULTIFLEX (Cockpit Galley Ice Box to Tee)          | .75         | FT            |
| 3               | 3-1131             | COCKPIT GALLEY ICE BOX                                     | 1           | EA            |
| 4               | 1835-016           | STBD CONSOLE TUB                                           | 2           | EA            |
| 5               | DS-CHSDSBT         | D.S. CUPHOLDER SAND                                        | 10          | EA            |
| 5a              | 12-00001           | CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg) | 10          | EA            |
| 6               | 10750              | 45 DEGREE RECESSED SHOWER (Option: Transom Shower)         | 1           | EA            |
| 7               | APD-290F           | 90 DEG. WHITE FLAT DRAIN (Cockpit Galley Sink)             | 1           | EA            |
| 7a              | PP-118             | PUSH PLUG - VINYL                                          | 1           | EA            |
| 7b              | 141-0340           | 3/4 IN. MULTIFLEX (Cockpit Galley Sink to Tee)             | 1           | FT            |
| 7c              | 141-0340           | 3/4 IN. MULTIFLEX (Tee to Thru Hull)                       | 1           | FT            |
| 7d              | T34                | 3/4 X 3/4 X 3/4 NYLON TEE (Cockpit Galley to Thru Hull)    | 1           | EA            |
| 8               | 4130               | 1 1/2 90 THRUHULL SCUPPER (Motor Lid Drains)               | 2           | EA            |
| 9               | 597                | 1 1/8-1 1/4 THRU HULL 90@ (Ski Locker Drain)               | 1           | EA            |
| 9a              | 100-1180           | 1 1/8 HARDWALL WATER HOSE (Ski Locker Drain)               | 3.42        | FT            |
| 9b              | 350                | BUSHING SKI STORAGE (Ski Locker Drain)                     | 2           | EA            |
| 10              | 148-0580           | 5/8 WHITE SMOOTH PVC HOSE (Water Tank to Vent)             | 2.29        | FT            |
| 11              | 141-1120           | 1 1/2 IN MULTIFLEX-BLACK (Water Fill to Tank)              | 2           | FT            |

#### **Parts Not Pictured Which Are Associated With Deck/Underside:**

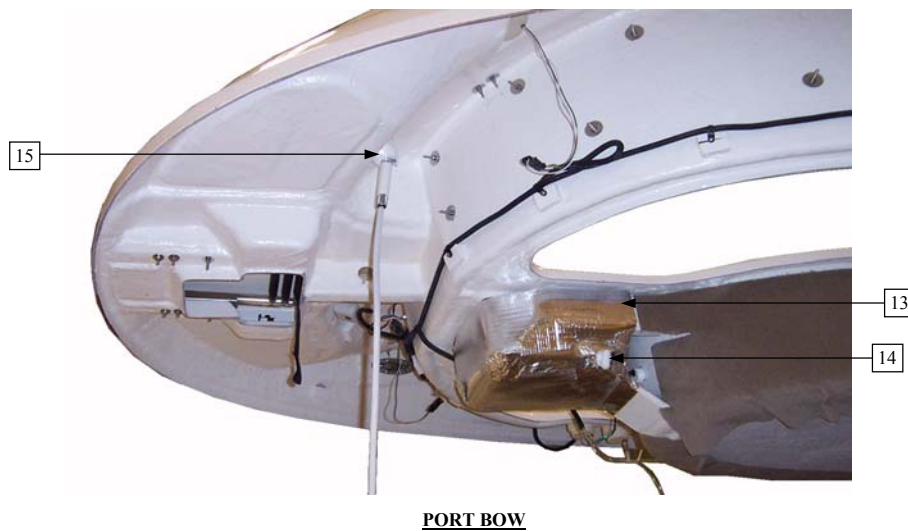
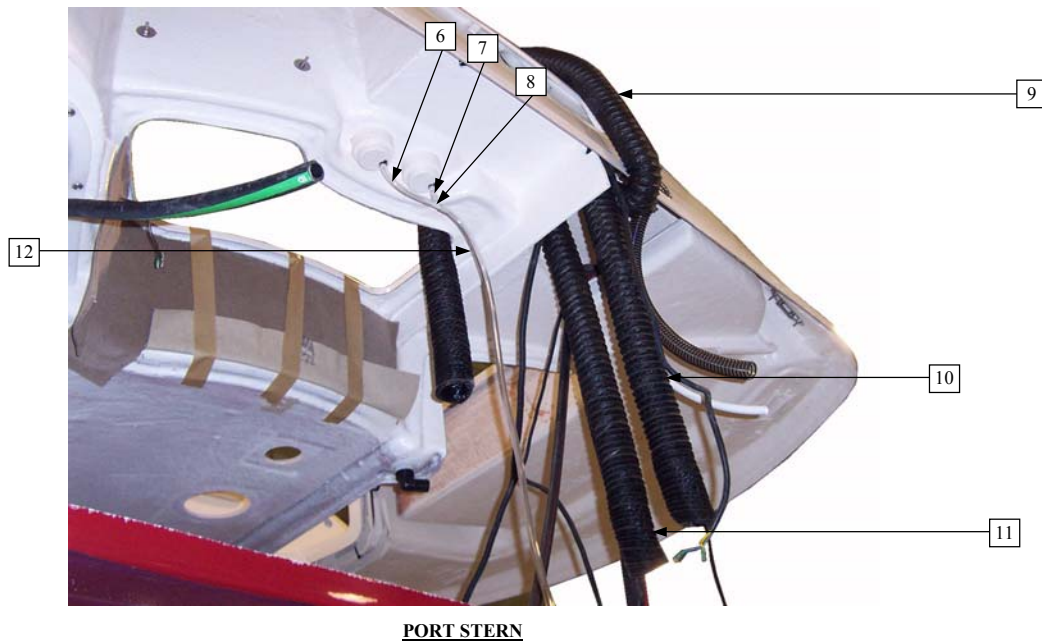
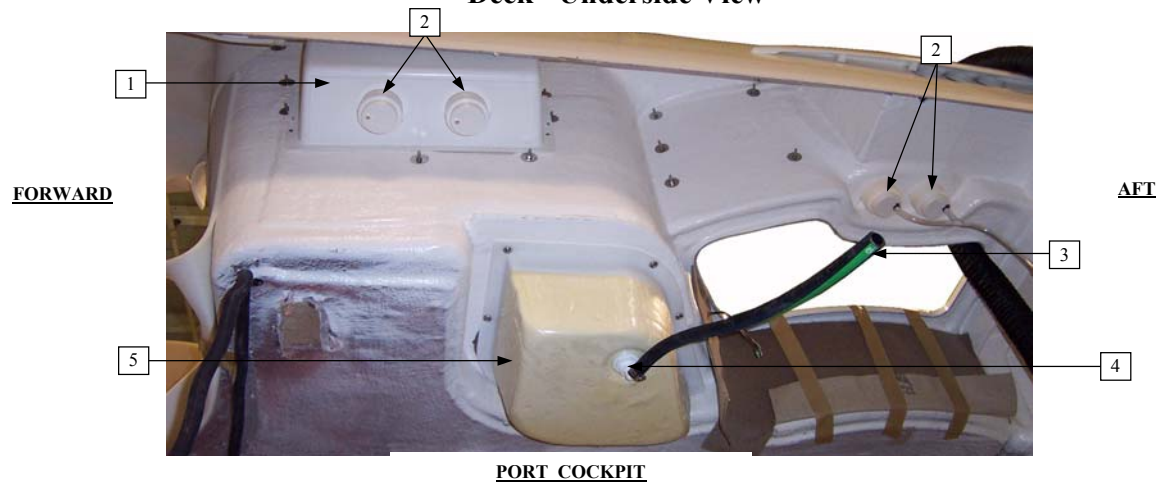
|              |          |                                              |      |    |
|--------------|----------|----------------------------------------------|------|----|
| Not Pictured | 104-1120 | 1 1/2 SANITATION HOSE (Stbd Motor Lid Drain) | 1.17 | FT |
| Not Pictured | 104-1120 | 1 1/2 SANITATION HOSE (Port Motor Lid Drain) | 2.66 | FT |
| Not Pictured | 402-3000 | 3 IN.BLOWER/VENT HOSE-BLK                    | 2    | FT |
| Not Pictured | CB-4     | BLK MTR WELL BOOT 4 1/2                      | 1    | EA |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

# PARTS IDENTIFICATION GUIDE

SUNESTA 254  
2005 MODEL YEAR

## Deck - Underside View



# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254** **2005 MODEL YEAR**

### **Deck - Underside View**

| Item No. | Part Number     | Description                                                | Qty. | U.O.M. |
|----------|-----------------|------------------------------------------------------------|------|--------|
| 1        | 1835-016        | STBD CONSOLE TUB                                           | 2    | EA     |
| 2        | DS-CHSDSBT      | D.S. CUPHOLDER SAND                                        | 10   | EA     |
| 2a       | 12-00001        | CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg) | 10   | EA     |
| 3        | 100-0340        | 3/4 HARDWALL WATER HOSE (Port Pedestal Cooler)             | 2    | FT     |
| 4        | APD-290F        | 90 DEG. WHITE FLAT DRAIN (Port Pedestal Cooler)            | 1    | EA     |
| 4a       | PP-118          | PUSH PLUG - VINYL                                          | 1    | EA     |
| 5        | LW-732          | FOAMED COOLER                                              | 1    | EA     |
| 6        | 150-0380        | 3/8 IN. CLEAR PVC TUBING                                   | 0.67 | FT     |
| 7        | 150-0380        | 3/8 IN. CLEAR PVC TUBING                                   | 0.21 | FT     |
| 8        | T38P            | 3/8HB X 3/8HB X 3/8HB TEE                                  | 1    | EA     |
| 9        | 402-3000        | 3 IN.BLOWER/VENT HOSE-BLK                                  | 7    | FT     |
| 10       | 402-3000        | 3 IN.BLOWER/VENT HOSE-BLK                                  | 7    | FT     |
| 11       | 402-3000        | 3 IN.BLOWER/VENT HOSE-BLK                                  | 11   | FT     |
| 12       | 150-0380        | 3/8 IN. CLEAR PVC TUBING (Port Aft Seat Cupholders)        | 4    | FT     |
| 13       | AF-022-20-AR-00 | 1/2 FOIL FACE FOAM 225SF                                   | 6.92 | SF     |
| 14       | APD-290F        | 90 DEG. WHITE FLAT DRAIN (Forward Cooler Drain)            | 1    | EA     |
| 14a      | PP-118          | PUSH PLUG - VINYL                                          | 1    | EA     |
| 14b      | 141-0340        | 3/4 IN. MULTIFLEX (Forward Cooler Drain)                   | 2.5  | FT     |
| 15       | 604SB7481       | 45 DEGREE BONE CUP SHOWER (Option: Transom Shower)         | 1    | EA     |

#### **Parts Not Pictured Which Are Associated With Deck Underside:**

|              |          |                                                   |       |    |
|--------------|----------|---------------------------------------------------|-------|----|
| Not Pictured | 150-0380 | 3/8 IN. CLEAR PVC TUBING (Bow Seating Cupholders) | 2 @ 6 | FT |
| Not Pictured | T38P     | 3/8HB X 3/8HB X 3/8HB TEE                         | 2     | EA |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

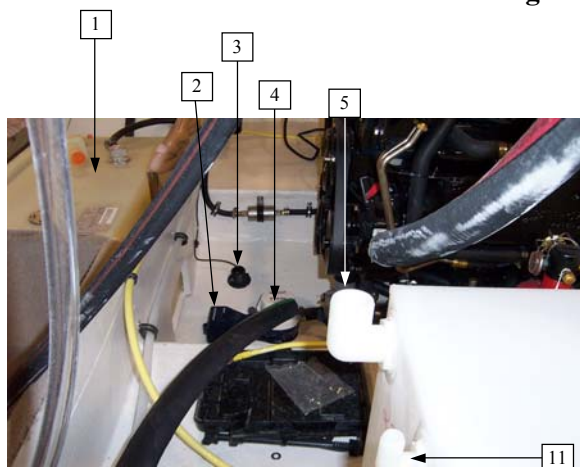


# PARTS IDENTIFICATION GUIDE

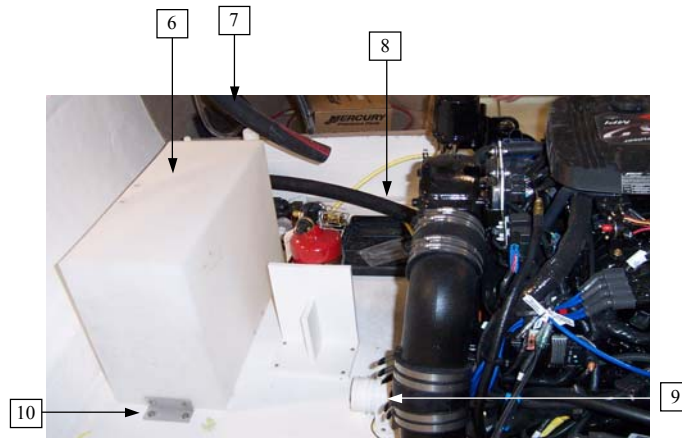
SUNESTA 254

2005 MODEL YEAR

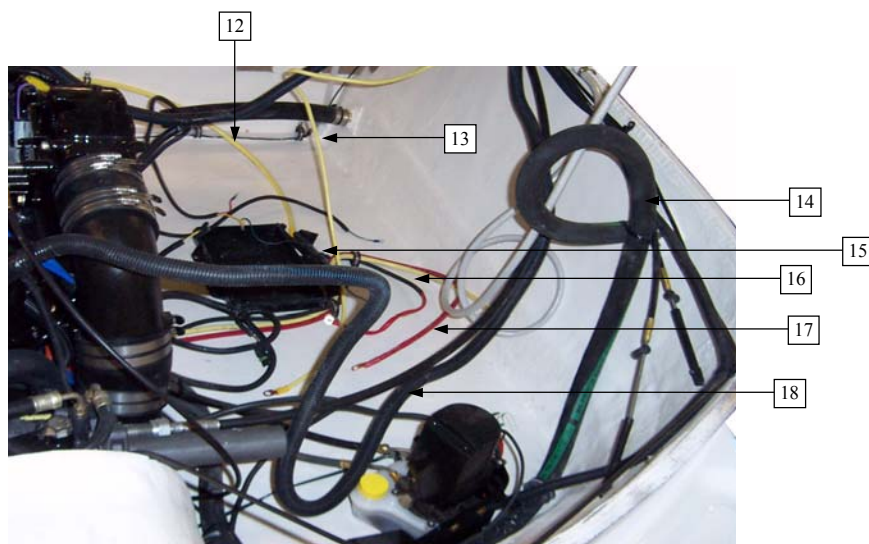
## Engine Well / Hull Interior



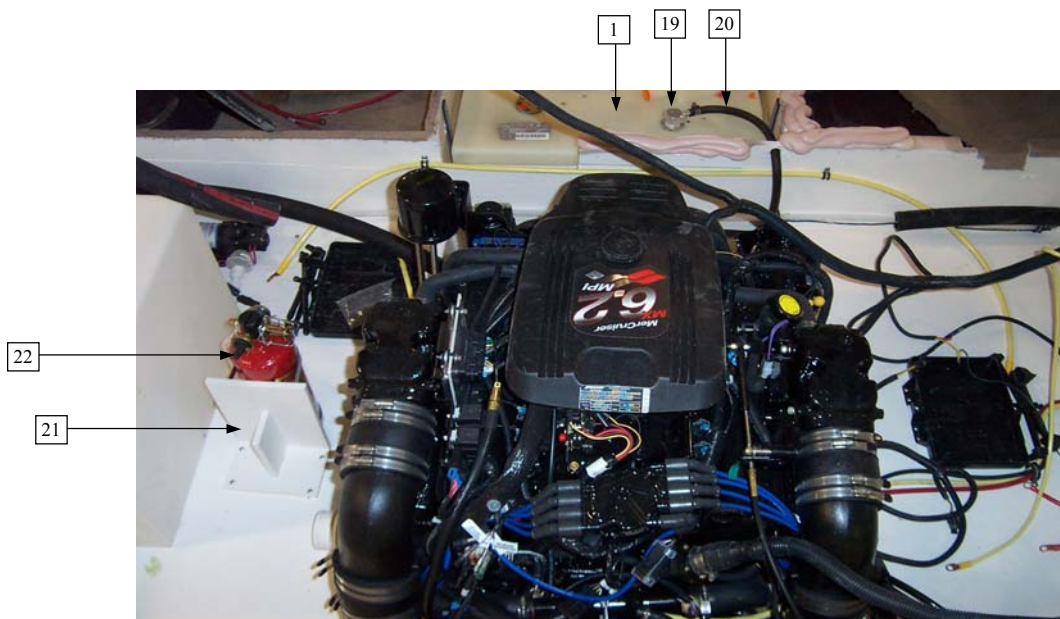
PORT SIDE FACING STARBOARD



STARBOARD SIDE OF ENGINE WELL



PORT SIDE OF ENGINE WELL



AFT FACING FORWARD

# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

### Engine Well / Hull Interior

| Item No. | Part Number   | Description                                                                                                                                   | Qty.  | U.O.M. |
|----------|---------------|-----------------------------------------------------------------------------------------------------------------------------------------------|-------|--------|
| 1        | FT5518        | 242/243 FUEL TANK                                                                                                                             | 1     | EA     |
| 1a       | 31655         |  60G AL FUEL TANK W/FILTER S254/252 (Option: Alum Fuel Tank) | 1     | EA     |
| 1b       | 118-CHAP1X10  |                                                                                                                                               | 15.83 | FT     |
| 1c       | 118-CHAP1X10  |                                                                                                                                               | 14.83 | FT     |
| 2        | 4201P1        | AUTO FLOAT SWITCH W/COVER                                                                                                                     | 1     | EA     |
| 3        | SN1020        | THRU HULL TRANSDUCER (Option: Conv Pkg)                                                                                                       | 1     | EA     |
| 3a       | HN0337        | 17' TRANSDUCER HRNS (Option: Conv Pkg)                                                                                                        | 1     | EA     |
| 4        | 4212P1        | V1250 BILGE PUMP                                                                                                                              | 1     | EA     |
| 5        | EL112         | 11/2 MPT 11/2HBB NYLCPL90                                                                                                                     | 1     | EA     |
| 6        | 94-1409       | 15GAL. WATER TANK                                                                                                                             | 1     | EA     |
| 6a       | 118-CHAP1X10  | 1/4 X 1 INCH RUBBER                                                                                                                           | 2.75  | FT     |
| 7        | 350-1120L     | 1 1/2IN FUEL FILL HOSE (Fuel Fill)                                                                                                            | 7.50  | FT     |
| 8        | 360-0580      | 5/8 FUEL LINE TYPE A1 (Fuel Vent)                                                                                                             | 9     | FT     |
| 9        | 1733P1        | 3" BLOWER W/ PACKARD PLUG                                                                                                                     | 1     | EA     |
| 10       | 4-0146        | 1.5X1.5X1 1/8 4 IN BRACKET                                                                                                                    | 2     | EA     |
| 11       | EL3458        | 3/4 MPT 5/8HBB NYL CPL 90                                                                                                                     | 1     | EA     |
| 11a      | F06868        | 1/2PX3/4MPT MALE ADAPTER                                                                                                                      | 1     | EA     |
| 12       | 20-048-Y2     | 48IN GROUND BATTERY CABLE (Option: Dual Battery & Int'l Dual Batt)                                                                            | 1     | EA     |
| 13       | 20-084-YO     | 84IN 1/0 GROUND BAT.CABLE (Option: Dual Battery & Int'l Dual Batt)                                                                            | 1     | EA     |
| 13a      | 458N0V02      | DUAL BATT. BOOT RED (2 W/Dual Batt & Int'l Dual Batt)                                                                                         | 1     | EA     |
| 13b      | 458N0V14      | DUAL BATT. BOOT BLACK (2 W/Dual Batt & Int'l Dual Batt)                                                                                       | 1     | EA     |
| 13c      | 600N7V02      | DUAL POST BATT. COVER RED (2 W/Dual Batt & Int'l Dual Batt)                                                                                   | 1     | EA     |
| 13d      | 600N7V14      | DUAL POST BATTERY BLACK (2 W/Dual Batt & Int'l Dual Batt)                                                                                     | 1     | EA     |
| 14       | 100-1180      | 1 1/8 HARDWALL WATER HOSE                                                                                                                     | 11.16 | FT     |
| 15       | 9090-1        | BATTERY TRAY 12                                                                                                                               | 1     | EA     |
| 15a      | 9065-1        | BATTERY BOX (CE Pkgs)                                                                                                                         | 1     | EA     |
| 15a      | 9090-1        | BATTERY TRAY 12 (Option: Dual Battery Crossover)                                                                                              | 1     | EA     |
| 15b      | 9065-1        | BATTERY BOX (Option: International Dual Battery)                                                                                              | 1     | EA     |
| 16       | 20-072-R2     | 72IN POSITIVE BATT.CABLE (Option: Dual Battery & Int'l Dual Batt)                                                                             | 1     | EA     |
| 17       | 20-024-R2     | 24IN POSITIVE BATT.CABLE (Option: Dual Battery & Int'l Dual Batt)                                                                             | 1     | EA     |
| 18       | 123-1120      | 1 1/2 FLAME RET.SPLIT CON                                                                                                                     | 14    | FT     |
| 18a      | 123-0120      | 1/2 FLAME RET.SPLIT COND.                                                                                                                     | 2     | FT     |
| 19       | 116B04        | 1/4 FORGED BRASS ST ELBOW                                                                                                                     | 1     | EA     |
| 19a      | DBN32         | 1/4X3/8 BRASS BARB HOSE                                                                                                                       | 1     | EA     |
| 20       | 360-0380      | 3/8 IN. FUEL LINE TYPE A1 (Fuel Tank to Engine)                                                                                               | 4     | FT     |
| 21       | 4-1000        | FIRE EXTINGUISHER BRACKET (Option: Fire Ext & Int'l Fire System)                                                                              | 1     | EA     |
| 22       | CG2-125-FE241 | FIRE EXTINGUISHER (Option: Fire Extinguisher)                                                                                                 | 1     | EA     |
| 22a      | CG2-125-227   | HFC227ea FIRE EXTINGUISHER (Option: Int'l Fire System)                                                                                        | 1     | EA     |

#### Parts Not Pictured Which Are Associated With Engine Well:

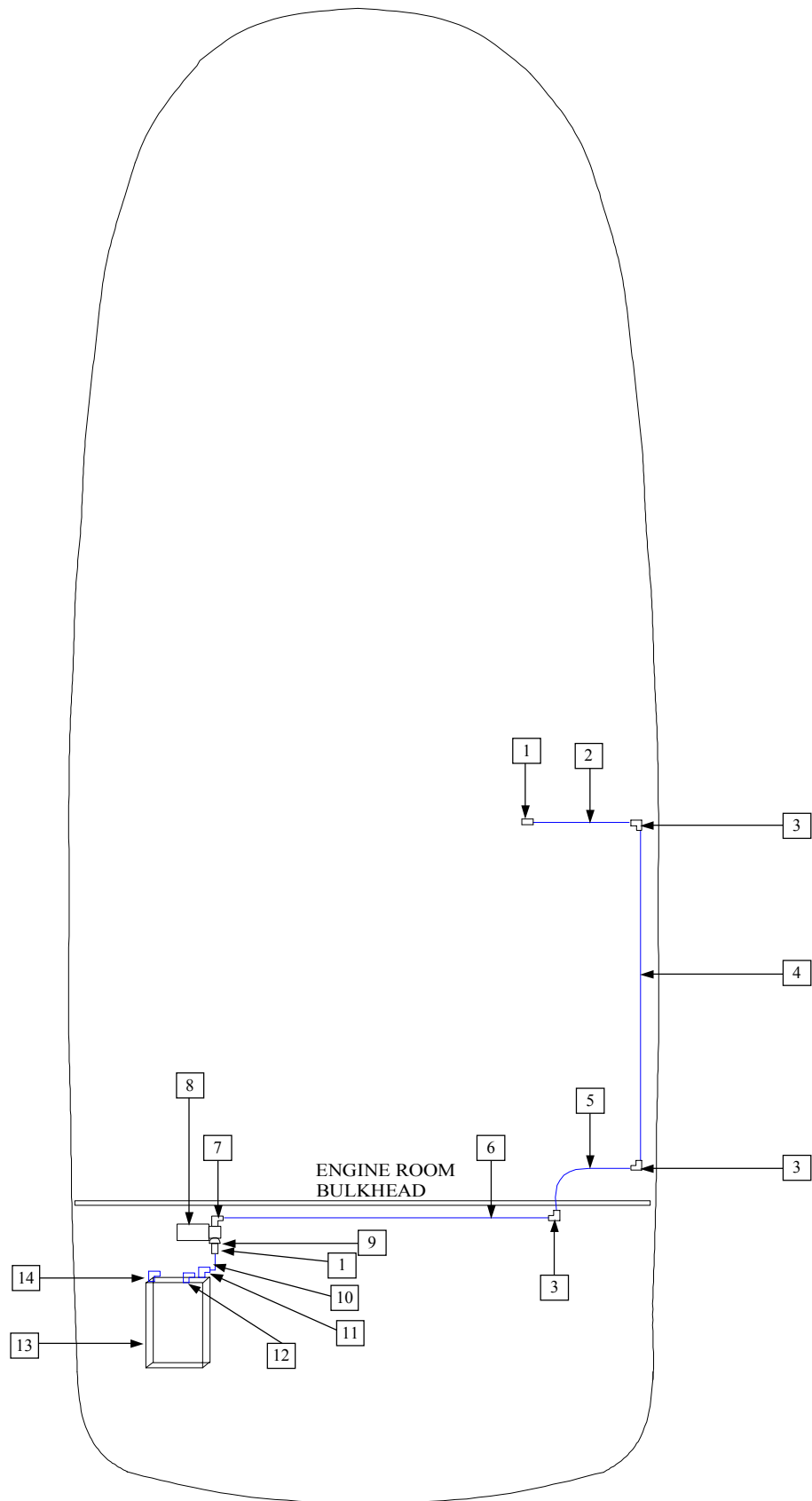
|              |              |                                                                    |      |     |
|--------------|--------------|--------------------------------------------------------------------|------|-----|
| Not Pictured | U17408-01    | LEAKING FUEL DECAL                                                 | 1    | EA  |
| Not Pictured | 46404001     | SSI SPORT STORAGE TUB                                              | 1    | EA  |
| Not Pictured | 221-03247-P  | 1-2 BOTH BATTERY PANEL (Option: Dual Battery & Int'l Dual Batt)    | 1    | EA  |
| Not Pictured | 93-BI70/2C-A | 70AMP 1ALT 2BANK ISOLATOR (Option: Dual Battery & Int'l Dual Batt) | 1    | EA  |
| Not Pictured | 4720K15      | FUEL TROL (Option: Fuel Shut Off)                                  | 1    | EA  |
| Not Pictured | DBN32        | 1/4X3/8 BRASS BARB HOSE (Option: Fuel Shut Off)                    | 2    | EA  |
| Not Pictured | 230-00797-K  | SINGLE FUEL SHUTOFF KIT (Option: Fuel Shut Off)                    | 1    | KIT |
| Not Pictured | 954DP2       | DIAPHRAGM PUMP W/SS HAND (CE Pkgs)                                 | 1    | EA  |
| Not Pictured | 141-1120     | 1 1/2 IN MULTIFLEX-BLACK (CE Pkgs)                                 | 1.75 | FT  |
| Not Pictured | 141-1120     | 1 1/2 IN MULTIFLEX-BLACK (CE Pkgs)                                 | 3    | FT  |
| Not Pictured | 20-018-R2    | 18IN POSITIVE BATT.CABLE (Battery to Switch)                       | 1    | EA  |
| Not Pictured | 20-048-Y2    | 48IN GROUND BATTERY CABLE (Battery to Engine)                      | 1    | EA  |
| Not Pictured | 20-060-R2    | 60IN POSITIVE BATT.CABLE (Engine to Switch)                        | 1    | EA  |
| Not Pictured | 3-203-000    | MANUAL BILGE PUMP BOX (CE Pkgs)                                    | 1    | EA  |
| Not Pictured | M1-63-8      | LATCH/FLUSH SS(5000 MIN) (CE Pkgs)                                 | 1    | EA  |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

# **PARTS IDENTIFICATION GUIDE**

**SUNESTA 254**  
**2005 MODEL YEAR**

**Fresh Water**





# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254** **2005 MODEL YEAR**

### **Fresh Water**

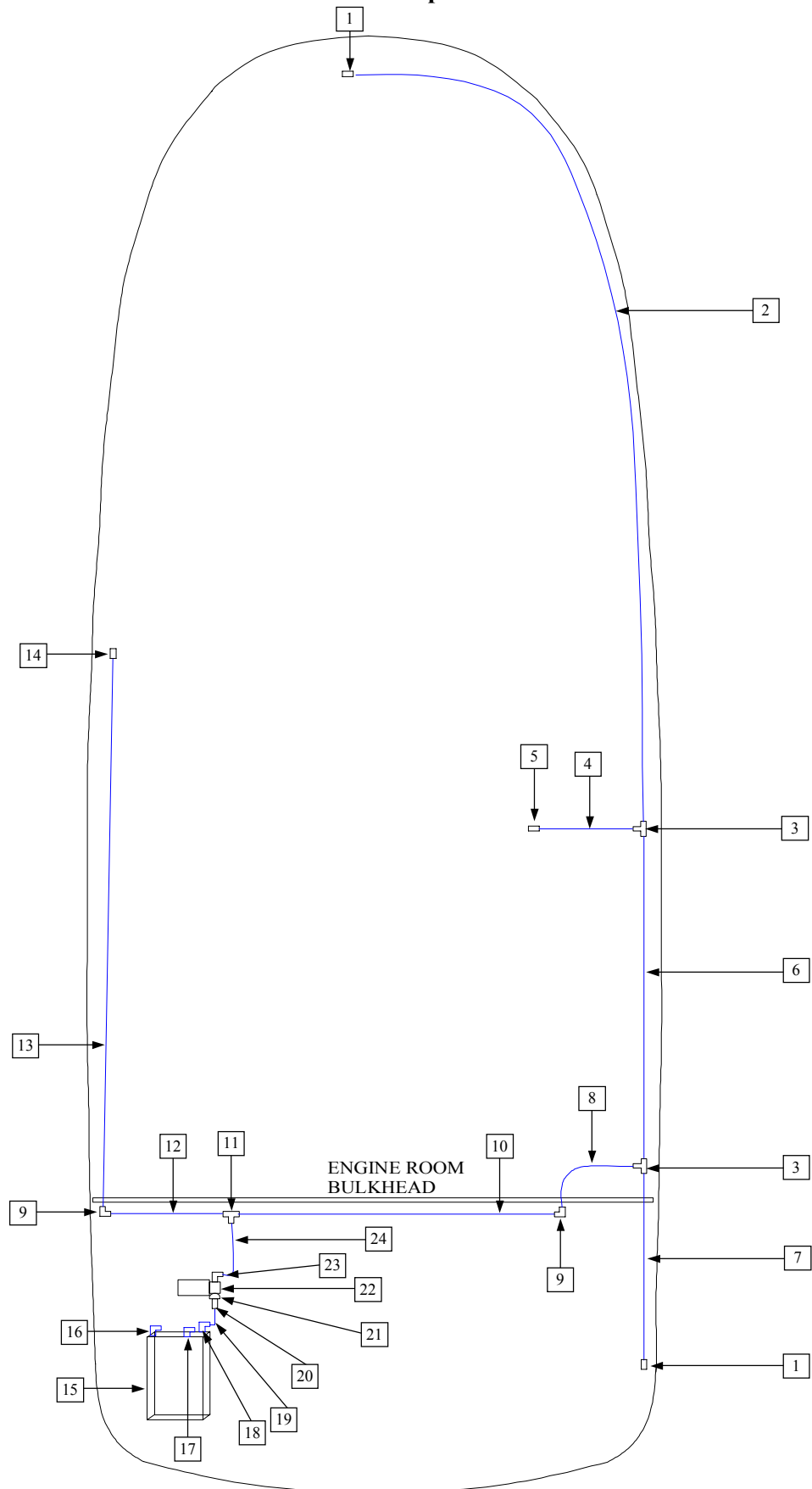
| <b>Item No.</b> | <b>Part Number</b> | <b>Description</b>                        | <b>Qty.</b> | <b>U.O.M.</b> |
|-----------------|--------------------|-------------------------------------------|-------------|---------------|
| 1               | F06873             | 1/2P X 1/2FPT STR SWVL BS                 | 2           | EA            |
| 2               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL                     | 1.88        | FT            |
| 3               | F06800             | 1/2P X 1/2P 90 DEG. ELBOW                 | 3           | EA            |
| 4               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL                     | 3.75        | FT            |
| 5               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL 100 FT              | 2           | FT            |
| 6               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL (Tee to Elbow)      | 6.08        | FT            |
| 7               | F06816             | 1/2X1/2 FPT SWIVEL ELBOW                  | 1           | EA            |
| 8               | 2095-223-644       | SHURFLO PUMP CE W/PLUG                    | 1           | EA            |
| 9               | 170-061-00         | FILTER 1/2 IN. PIPE THRED                 | 1           | EA            |
| 10              | C1/2X100PEX        | 1/2 IN. PEX COLD COIL (Tank to Filter)    | 0.25        | FT            |
| 11              | F06868             | 1/2PX3/4MPT MALE ADAPTER (On Water Tank)  | 1           | EA            |
| 12              | EL112              | 11/2 MPT 11/2HBB NYLCPL90 (On Water Tank) | 1           | EA            |
| 13              | 94-1409            | 15GAL. WATER TANK                         | 1           | EA            |
| 13a             | 118-CHAP1X10       | 1/4 X 1 INCH RUBBER (Under Tank)          | 2.75        | FT            |
| 14              | EL3458             | 3/4 MPT 5/8HBB NYL CPL 90 (On Water Tank) | 1           | EA            |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**

# PARTS IDENTIFICATION GUIDE

SUNESTA 254  
2005 MODEL YEAR

## Fresh Water Options



# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254**

### **2005 MODEL YEAR**

#### **Fresh Water Options**

| <b>Item No.</b> | <b>Part Number</b> | <b>Description</b>                                  | <b>Qty.</b> | <b>U.O.M.</b> |
|-----------------|--------------------|-----------------------------------------------------|-------------|---------------|
| 1               | F06853             | 1/2P X 3/8P COUPLING (Option: Transom Shower)       | 2           | EA            |
| 2               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL (Option: Transom Shower)      | 16.67       | FT            |
| 3               | F06820             | 1/2P X 1/2P X 1/2P TEE (Option: Transom Shower)     | 2           | EA            |
| 4               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL                               | 1.88        | FT            |
| 5               | F06873             | 1/2P X 1/2FPT STR SWVL BS (Galley Sink)             | 1           | EA            |
| 6               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL                               | 3.75        | FT            |
| 7               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL (Option: Transom Shower)      | 3           | FT            |
| 8               | C1/2X100PEX        | 1/2 IN. PEX COLD COIL 100 FT                        | 2           | FT            |
| 9               | F06800             | 1/2P X 1/2P 90 DEG. ELBOW (Option: Head Cabinet)    | 3           | EA            |
| 10              | C1/2X100PEX        | 1/2 IN. PEX COLD COIL (Tee to Elbow)                | 6.08        | FT            |
| 11              | F06820             | 1/2P X 1/2P X 1/2P TEE (Option: Head Cabinet)       | 1           | EA            |
| 12              | C1/2X100PEX        | 1/2 IN. PEX COLD COIL 100 FT (Option: Head Cabinet) | 2.33        | FT            |
| 13              | C1/2X100PEX        | 1/2 IN. PEX COLD COIL 100 FT (Option: Head Cabinet) | 8.67        | FT            |
| 14              | F06873             | 1/2P X 1/2FPT STR SWVL BS (Option: Head Cabinet)    | 1           | EA            |
| 15              | 94-1409            | 15GAL. WATER TANK                                   | 1           | EA            |
| 15a             | 118-CHAP1X10       | 1/4 X 1 INCH RUBBER (Under Tank)                    | 2.75        | FT            |
| 16              | EL3458             | 3/4 MPT 5/8HBB NYL CPL 90 (On Water Tank)           | 1           | EA            |
| 17              | EL112              | 11/2 MPT 11/2HBB NYLCPL90 (On Water Tank)           | 1           | EA            |
| 18              | F06868             | 1/2PX3/4MPT MALE ADAPTER (On Water Tank)            | 1           | EA            |
| 19              | C1/2X100PEX        | 1/2 IN. PEX COLD COIL (Tank to Filter)              | 0.25        | FT            |
| 20              | F06873             | 1/2P X 1/2FPT STR SWVL BS                           | 1           | EA            |
| 21              | 170-061-00         | FILTER 1/2 IN. PIPE THRED                           | 1           | EA            |
| 22              | 2095-223-644       | SHURFLO PUMP CE W/PLUG                              | 1           | EA            |
| 23              | F06816             | 1/2X1/2 FPT SWIVEL ELBOW                            | 1           | EA            |
| 24              | C1/2X100PEX        | 1/2 IN. PEX COLD COIL 100 FT (Option: Head Cabinet) | 0.25        | FT            |

**NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.**



# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254** **2005 MODEL YEAR**

### **Canvas**

| <b>Part Number</b> | <b>Description</b>       | <b>Qty.</b> | <b>U.O.M.</b> |
|--------------------|--------------------------|-------------|---------------|
| 6054----012        | S243 BIMINI TOP W/BOOT   | 1           | EA            |
| 60544500161        | S243 TRAVEL/SHIPPING CVR | 1           | EA            |

### **MOORING COVER**

|             |                           |   |    |
|-------------|---------------------------|---|----|
| 60544800151 | 243 SUNESTA MOORING COVER | 1 | EA |
|-------------|---------------------------|---|----|

### **CAMPER CANVAS**

|             |                              |   |     |
|-------------|------------------------------|---|-----|
| 6054----101 | S243 BIMINI AFT CURTAIN      | 1 | EA  |
| 6054----111 | S243 BIMINI SIDE CURTAINS    | 1 | SET |
| 6054----121 | S243 CAMPER SIDE CURTAINS    | 1 | SET |
| 6054----141 | S243 CAMPER FWD DROP CURTAIN | 1 | EA  |
| 6054----212 | S243 FWD CAMPER TOP          | 1 | EA  |

### **WINDSCREEN PACKAGE**

|             |                                 |   |     |
|-------------|---------------------------------|---|-----|
| 6054----071 | S243 BIMINI CLEAR WINDSCREEN    | 1 | EA  |
| 6054----411 | S243 BIMINI CLEAR SIDE CURTAINS | 1 | SET |
| 6054----421 | S243 BIMINI CLEAR AFT CURTAIN   | 1 | EA  |

### **COCKPIT/BOW COVER**

|             |                    |   |    |
|-------------|--------------------|---|----|
| 6054----021 | S243 BOW COVER     | 1 | EA |
| 6054----061 | S243 COCKPIT COVER | 1 | EA |

### **FWD BIMINI TOP W/OUT CAMPER**

|             |                     |   |    |
|-------------|---------------------|---|----|
| 6054----212 | S243 FWD CAMPER TOP | 1 | EA |
|-------------|---------------------|---|----|

**Note: To identify canvas color selections place the width & color designations below into the spaces provided in the part numbers.**

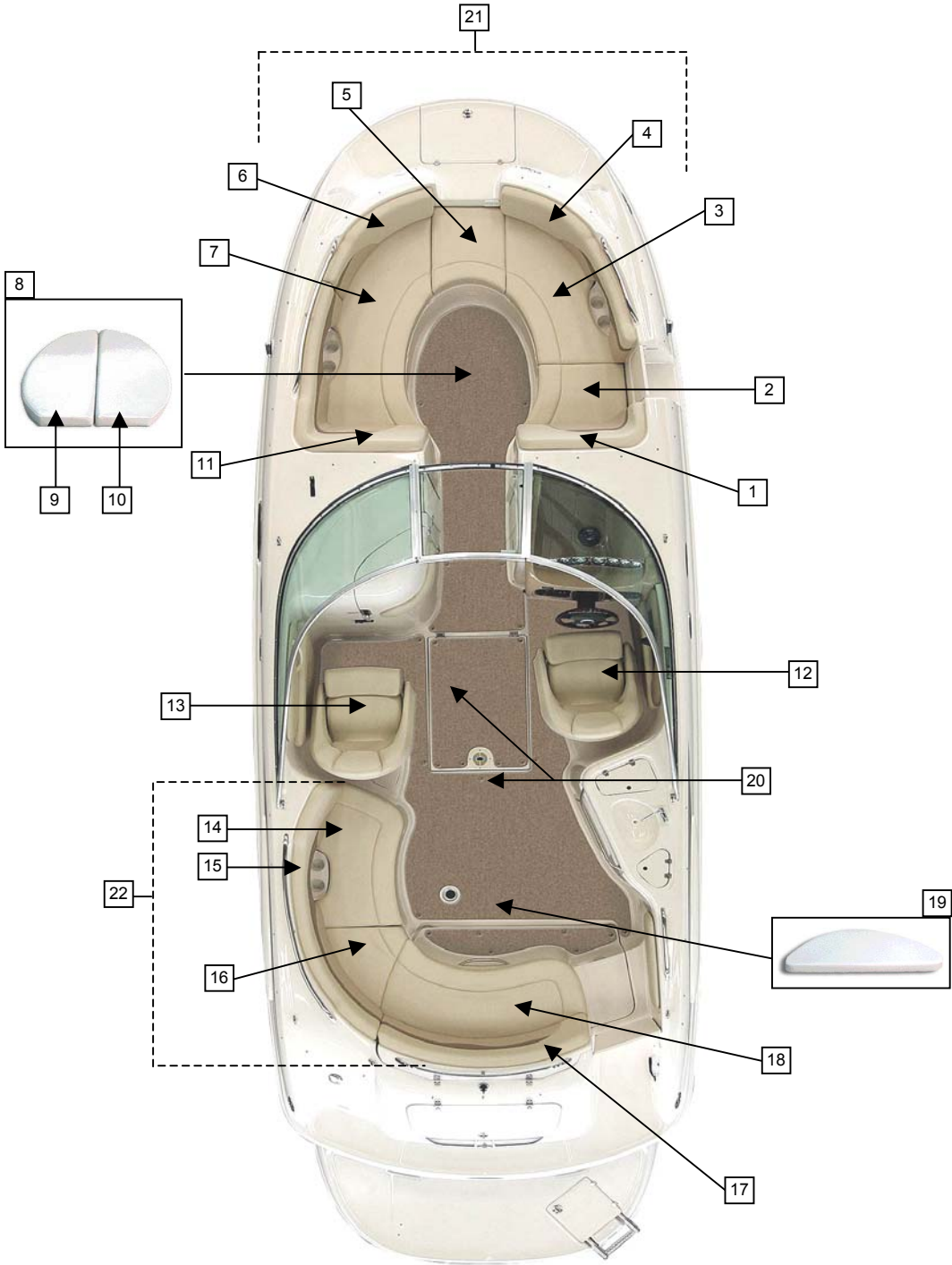
0002 - Yellow  
0008 - Black  
0020 - Beige  
0031 - Burgundy  
3000 - Blue

**PARTS IDENTIFICATION GUIDE**

**254 SUNESTA**

**2005 MODEL YEAR**

**OVERHEAD VIEW**



# PARTS IDENTIFICATION GUIDE

## 254 SUNESTA 2005 MODEL YEAR

### OVERHEAD VIEW

| Item No. | Part Number | Description                                | Qty. | U.O.M. |
|----------|-------------|--------------------------------------------|------|--------|
| 1        | 500918INT   | Starboard Rear Bow Backrest                | 1    | EA     |
| 1a       | 500918INT-S | Starboard Rear Bow Backrest Skin           | 1    | EA     |
| 2        | 500920INT   | Starboard Rear Bow Cushion                 | 1    | EA     |
| 2a       | 500920INT-S | Starboard Rear Bow Cushion Skin            | 1    | EA     |
| 3        | 500919INT   | Starboard Forward Bow Cushion              | 1    | EA     |
| 3a       | 500919INT-S | Starboard Forward Bow Cushion Skin         | 1    | EA     |
| 4        | 500917INT   | Starboard Forward Bow Backrest             | 1    | EA     |
| 4a       | 500917INT-S | Starboard Forward Bow Backrest Skin        | 1    | EA     |
| 5        | 500923INT   | Forward Bow Center Cushion                 | 1    | EA     |
| 5a       | 500923INT-S | Forward Bow Center Cushion Skin            | 1    | EA     |
| 6        | 500921INT   | Port Forward Bow Backrest                  | 1    | EA     |
| 6a       | 500921INT-S | Port Forward Bow Backrest Skin             | 1    | EA     |
| 7        | 500924INT   | Port Bow Cushion                           | 1    | EA     |
| 7a       | 500924INT-S | Port Bow Cushion Skin                      | 1    | EA     |
| 8        | 500941OPT   | Optional Bow Filler Cushion Assembly       | 1    | SET    |
| 8a       | 500941OPT-S | Optional Bow Filler Cushion Assembly Skin  | 1    | SET    |
| 9        | 500943OPT   | Optional Port Bow Filler Cushion           | 1    | EA     |
| 9a       | 500943OPT-S | Optional Port Bow Filler Cushion Skin      | 1    | EA     |
| 10       | 500942OPT   | Optional Starboard Bow Filler Cushion      | 1    | EA     |
| 10a      | 500942OPT-S | Optional Starboard Bow Filler Cushion Skin | 1    | EA     |
| 10b      | 500295T     | Optional Tubing Kit                        | 1    | EA     |
| 10c      | CAO3        | 1" End Cap w/Ribs                          | 6    | EA     |
| 11       | 500922INT   | Port Bow Corner Backrest                   | 1    | EA     |
| 11a      | 500922INT-S | Port Bow Corner Backrest Skin              | 1    | EA     |
| 12       | 31-00009    | Bucket Seat STB. Platinum                  | 1    | EA     |
| 12a      | 31-00011    | Bucket Seat STB. Champagne                 | 1    | EA     |
| 13       | 31-00010    | Bucket Seat Port Platinum                  | 1    | EA     |
| 13a      | 31-00012    | Bucket Seat Port Champagne                 | 1    | EA     |
| 14       | 500930INT   | Aft Port Cushion                           | 1    | EA     |
| 14a      | 500930INT-S | Aft Port Cushion Skin                      | 1    | EA     |
| 15       | 500927INT   | Aft Port Backrest                          | 1    | EA     |
| 15a      | 500927INT-S | Aft Port Backrest Skin                     | 1    | EA     |
| 16       | 500929INT   | Port Aft Corner Cushion                    | 1    | EA     |
| 16a      | 500929INT-S | Port Aft Corner Cushion Skin               | 1    | EA     |
| 17       | 500926INT   | Motor Box Backrest                         | 1    | EA     |
| 17a      | 500926INT-S | Motor Box Backrest Skin                    | 1    | EA     |
| 18       | 500928INT   | Motor Box Cushion                          | 1    | EA     |
| 18a      | 500928INT-S | Motor Box Cushion Skin                     | 1    | EA     |
| 19       | 500931INT   | Table Top Cushion                          | 1    | EA     |
| 19a      | 500931INT-S | Table Top Cushion Skin                     | 1    | EA     |
| 20       | 500972SNC   | Optional Snap In Carpet                    | 1    | EA     |
| 20a      | 20045100    | Carpet Grommet 3 5/8" ID                   | 1    | EA     |
| 20b      | CLRSTR      | 4 1/2" X 1" Plastic Strip                  | 30   | EA     |
| 21       | 500916INT   | Bow Seating Assembly                       | 1    | EA     |
| 21a      | 500916INT-S | Bow Seating Assembly Skin                  | 1    | EA     |
| 22       | 500925INT   | Stern Seating Assembly                     | 1    | EA     |
| 22a      | 500925INT-S | Stern Seating Assembly Skin                | 1    | EA     |

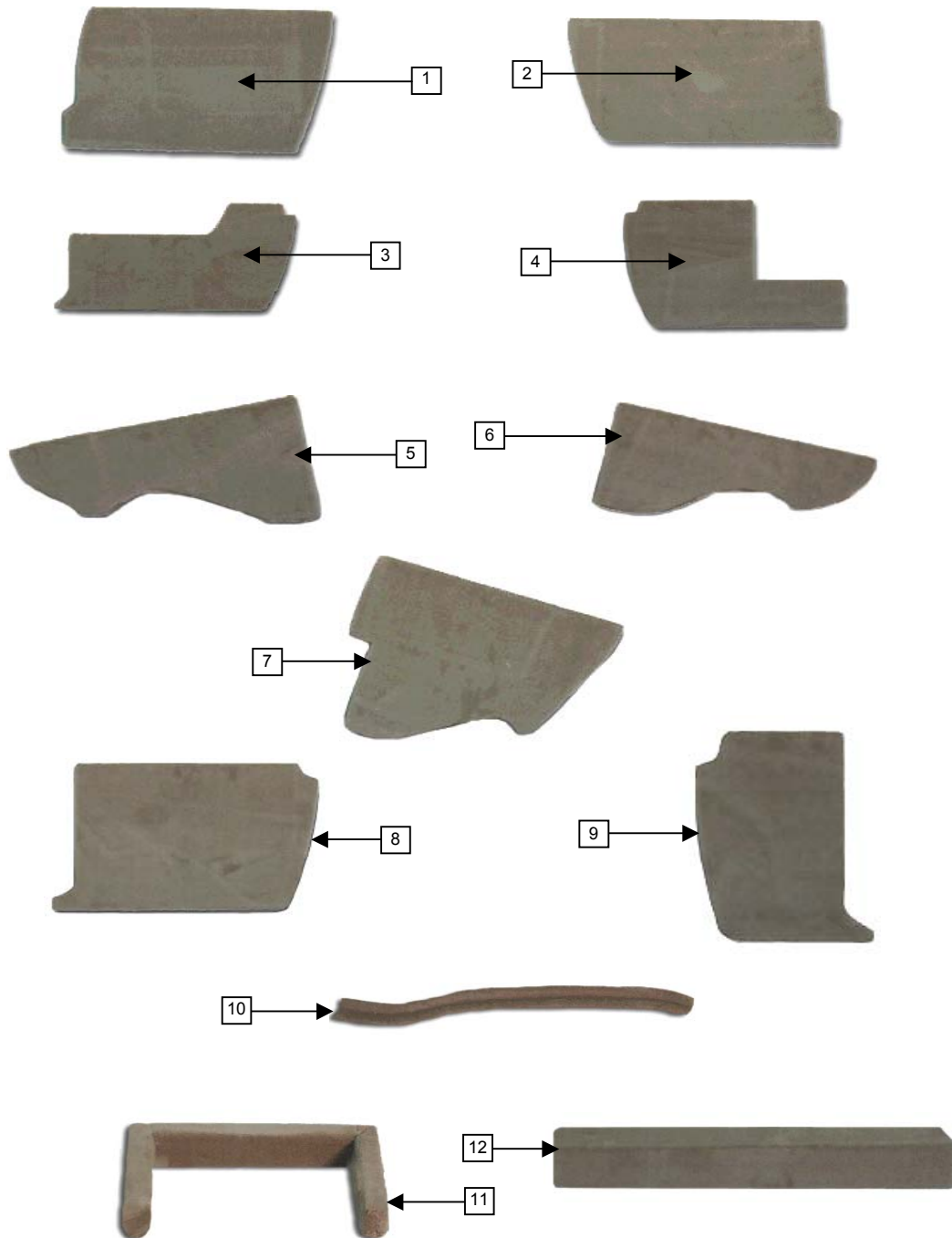
*For part numbers with an "INT", "OPT" or "SNC" suffix,  
add "-901" extension for a CHAMPAGNE boat; "-902" for PLATINUM boat.*

**NOTE: Numbers with letter designations represent parts included with  
primary numbered part for which there is no photo representation.**



# **PARTS IDENTIFICATION GUIDE**

**254 SUNESTA**  
**2005 MODEL YEAR**  
**CARPET BOARDS**



# **PARTS IDENTIFICATION GUIDE**

## **254 SUNESTA** **2005 MODEL YEAR**

### **CARPET BOARDS**

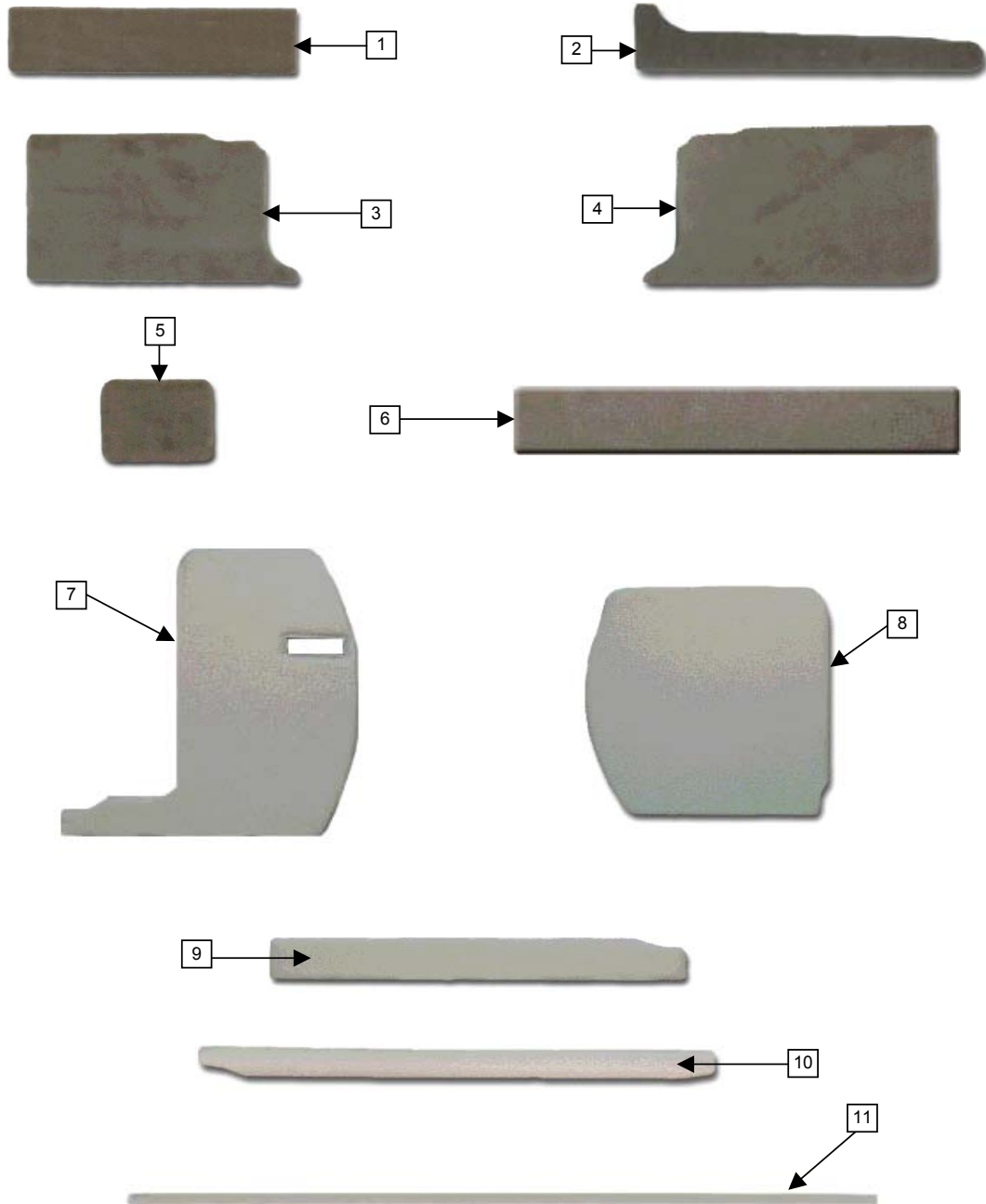
| <b>Item No.</b> | <b>Part Number</b> | <b>Description</b>                      | <b>Qty.</b> | <b>U.O.M.</b> |
|-----------------|--------------------|-----------------------------------------|-------------|---------------|
| 1               | 500949INT          | Port Aft Rear Bulkhead                  | 1           | EA            |
| 1a              | 500949INT-S        | Port Aft Rear Bulkhead Skin             | 1           | EA            |
| 2               | 500944INT          | Aft Port Forward Bulkhead               | 1           | EA            |
| 2a              | 500944INT-S        | Aft Port Forward Bulkhead Skin          | 1           | EA            |
| 3               | 500959INT          | Forward Storage Bulkhead                | 1           | EA            |
| 3a              | 500959INT-S        | Forward Storage Bulkhead Skin           | 1           | EA            |
| 4               | 500958INT          | Starboard Forward Storage Bulkhead      | 1           | EA            |
| 4a              | 500958INT-S        | Starboard Forward Storage Bulkhead Skin | 1           | EA            |
| 5               | 500955INT          | Port Forward Bow Bulkhead               | 1           | EA            |
| 5a              | 500955INT-S        | Port Forward Bow Bulkhead Skin          | 1           | EA            |
| 6               | 500946INT          | Starboard Forward Bow Bulkhead          | 1           | EA            |
| 6a              | 500946INT-S        | Starboard Forward Bow Bulkhead Skin     | 1           | EA            |
| 7               | 500952INT          | Forward Bow Rear Bulkhead               | 1           | EA            |
| 7a              | 500952INT-S        | Forward Bow Rear Bulkhead Skin          | 1           | EA            |
| 8               | 500945INT          | Starboard Forward Galley Bulkhead       | 1           | EA            |
| 8a              | 500945INT-S        | Starboard Forward Galley Bulkhead Skin  | 1           | EA            |
| 9               | 500947INT          | Starboard Rear Galley Bulkhead          | 1           | EA            |
| 9a              | 500947INT-S        | Starboard Rear Galley Bulkhead Skin     | 1           | EA            |
| 10              | 500963INT          | Starboard Galley Trim Board             | 1           | EA            |
| 10a             | 500963INT-S        | Starboard Galley Trim Board Skin        | 1           | EA            |
| 11              | 500965INT          | Cooler Retainer                         | 1           | EA            |
| 11a             | 500965INT-S        | Cooler Retainer Skin                    | 1           | EA            |
| 12              | 500960INT          | Hose Cover Board                        | 1           | EA            |
| 12a             | 500960INT-S        | Hose Cover Board Skin                   | 1           | EA            |

*For part numbers with an "INT", "OPT" or "SNC" suffix,  
add "-901" extension for a CHAMPAGNE boat; "-902" for PLATINUM boat.*

**NOTE: Numbers with letter designations represent parts included with  
primary numbered part for which there is no photo representation.**

# PARTS IDENTIFICATION GUIDE

## 254 SUNESTA 2005 MODEL YEAR CARPET / HEAD BOARDS



# PARTS IDENTIFICATION GUIDE

## 254 SUNESTA 2005 MODEL YEAR

### CARPET / HEAD BOARDS

| Item No.     | Part Number | Description                                  | Qty. | U.O.M. |
|--------------|-------------|----------------------------------------------|------|--------|
| 1            | 500953INT   | Starboard Forward Storage Close-Out #1       | 1    | EA     |
| 1a           | 500953INT-S | Starboard Forward Storage Close-Out #1 Skin  | 1    | EA     |
| 2            | 500954INT   | Starboard Forward Storage Close-Out #2       | 1    | EA     |
| 2a           | 500954INT-S | Starboard Forward Storage Close-Out #2 Skin  | 1    | EA     |
| 3            | 500956INT   | Port Forward Bow Ice Box Close-Out           | 1    | EA     |
| 3a           | 500956INT-S | Port Forward Bow Ice Box Close-Out Skin      | 1    | EA     |
| 4            | 500957INT   | Starboard Forward Bow Ice Box Close-Out      | 1    | EA     |
| 4a           | 500957INT-S | Starboard Forward Bow Ice Box Close-Out Skin | 1    | EA     |
| 5            | 500950INT   | Starboard Storage Close Out                  | 1    | EA     |
| 5a           | 500950INT-S | Starboard Storage Close Out Skin             | 1    | EA     |
| 6            | 500951INT   | Port Aft Center Trim Board                   | 1    | EA     |
| 6a           | 500951INT-S | Port Aft Center Trim Board Skin              | 1    | EA     |
| not pictured | 500968OPT   | Optional Refrigerator Board Assembly         | 1    | EA     |
| not pictured | 500968OPT-S | Optional Refrigerator Board Assembly Skin    | 1    | EA     |

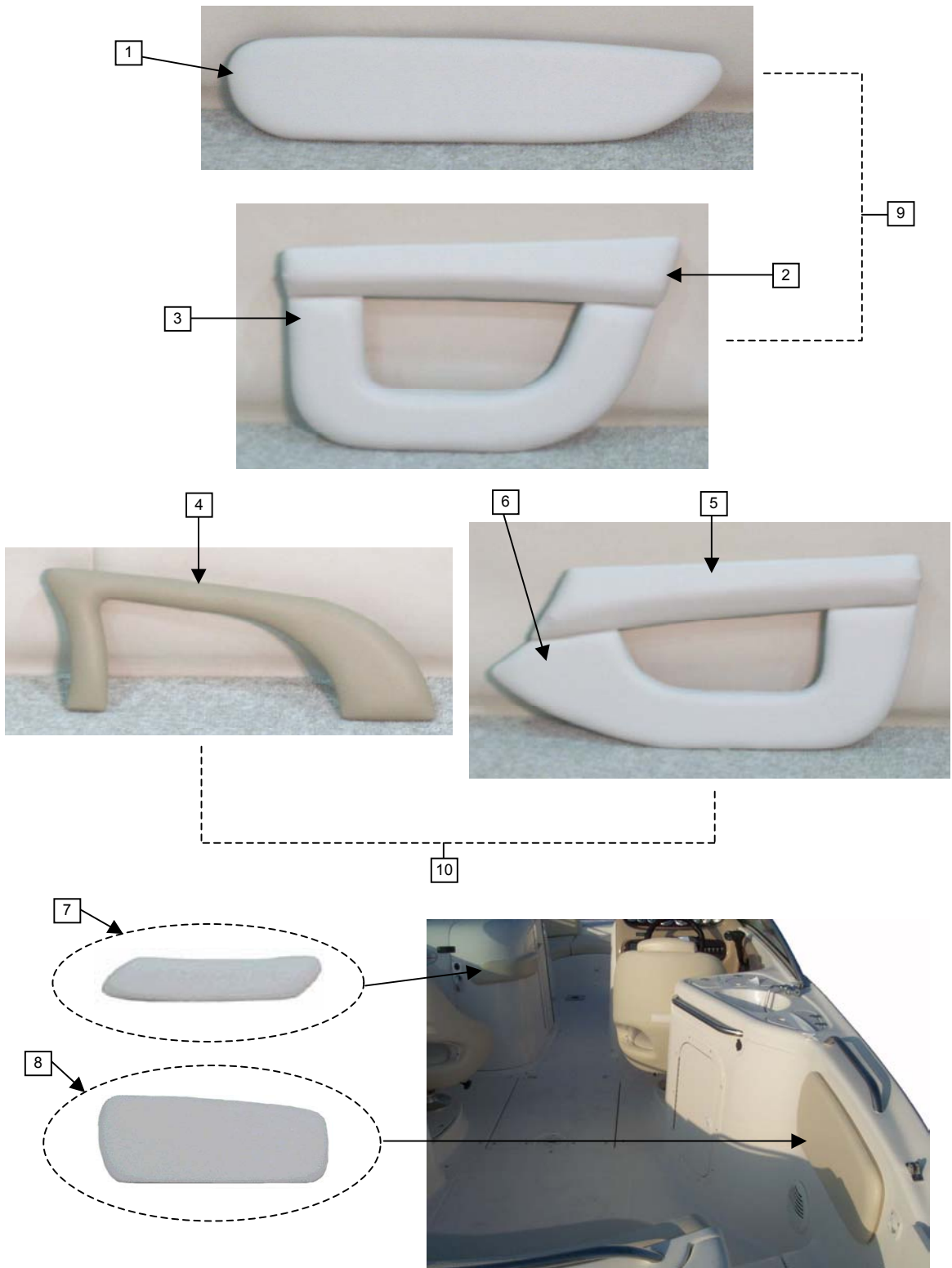
*ABOVE: For part numbers with an "INT", "OPT" or "SNC" suffix,  
add "-901" extension for a CHAMPAGNE boat; "-902" for PLATINUM boat.*

|     |             |                             |   |    |
|-----|-------------|-----------------------------|---|----|
| 7   | 500961INT   | Forward Head Wall           | 1 | EA |
| 7a  | 500961INT-S | Forward Head Wall Skin      | 1 | EA |
| 8   | 500962INT   | Aft Head Bulkhead           | 1 | EA |
| 8a  | 500962INT-S | Aft Head Bulkhead Skin      | 1 | EA |
| 9   | 500948INT   | Head Center Trim Board      | 1 | EA |
| 9a  | 500948INT-S | Head Center Trim Board Skin | 1 | EA |
| 10  | 500964INT   | Head Gunnel Board           | 1 | EA |
| 10a | 500964INT-S | Head Gunnel Board Skin      | 1 | EA |
| 11  | 500967INT   | Headliner Trim Board        | 1 | EA |
| 11a | 500967INT-S | Headliner Trim Board Skin   | 1 | EA |

**NOTE: Numbers with letter designations represent parts included with  
primary numbered part for which there is no photo representation.**

# **PARTS IDENTIFICATION GUIDE**

## **254 SUNESTA** **2005 MODEL YEAR** **SIDE PANELS**



# **PARTS IDENTIFICATION GUIDE**

## **254 SUNESTA** **2005 MODEL YEAR**

### **SIDE PANELS**

| <b>Item No.</b> | <b>Part Number</b> | <b>Description</b>                        | <b>Qty.</b> | <b>U.O.M.</b> |
|-----------------|--------------------|-------------------------------------------|-------------|---------------|
| 1               | 500933INT          | Port Upper Side Panel                     | 1           | EA            |
| 1a              | 500933INT-S        | Port Upper Side Panel Skin                | 1           | EA            |
| 2               | 500934INT          | Port Arm Rest                             | 1           | EA            |
| 2a              | 500934INT-S        | Port Arm Rest Skin                        | 1           | EA            |
| 3               | 500935INT          | Port Lower Side Panel                     | 1           | EA            |
| 3a              | 500935INT-S        | Port Lower Side Panel Skin                | 1           | EA            |
| 4               | 500937MINT         | Starboard Upper Side Panel (Mercury)      | 1           | EA            |
| 4a              | 500937MINT-S       | Starboard Upper Side Panel Skin (Mercury) | 1           | EA            |
| 4b              | 500937VINT         | Starboard Upper Side Panel (Volvo)        | 1           | EA            |
| 4c              | 500937VINT-S       | Starboard Upper Side Panel Skin (Volvo)   | 1           | EA            |
| 5               | 500938INT          | Starboard Arm Rest                        | 1           | EA            |
| 5a              | 500938INT-S        | Starboard Arm Rest Skin                   | 1           | EA            |
| 6               | 500939INT          | Starboard Lower Side Panel                | 1           | EA            |
| 6a              | 500939INT-S        | Starboard Lower Side Panel Skin           | 1           | EA            |
| 7               | 500966INT          | Head Door Pad                             | 1           | EA            |
| 7a              | 500966INT-S        | Head Door Pad Skin                        | 1           | EA            |
| 8               | 500940INT          | Starboard Rear Side Panel                 | 1           | EA            |
| 8a              | 500940INT-S        | Starboard Rear Side Panel Skin            | 1           | EA            |
| 9               | 500932INT          | Port Side Panel Assembly                  | 1           | EA            |
| 9a              | 500932INT-S        | Port Side Panel Assembly Skin             | 1           | EA            |
| 10              | 500936INT          | Starboard Side Panel Assembly             | 1           | EA            |
| 10a             | 500936INT-S        | Starboard Side Panel Assembly Skin        | 1           | EA            |

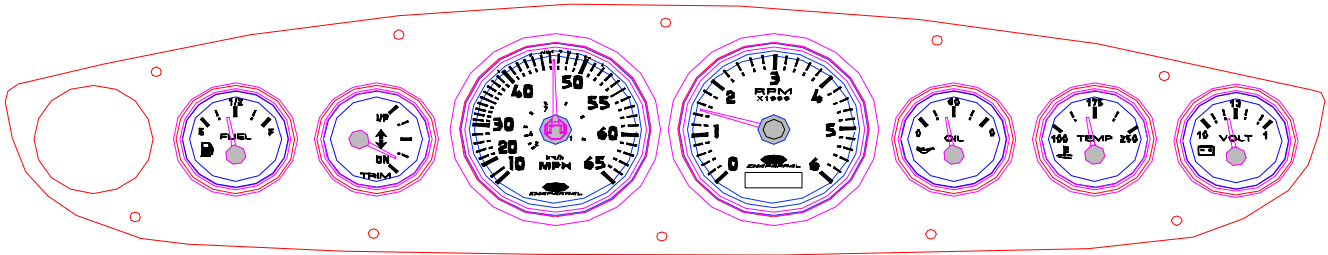
*For part numbers with an "INT", "OPT" or "SNC" suffix,  
add "-901" extension for a CHAMPAGNE boat; "-902" for PLATINUM boat.*

**NOTE: Numbers with letter designations represent parts included with  
primary numbered part for which there is no photo representation.**

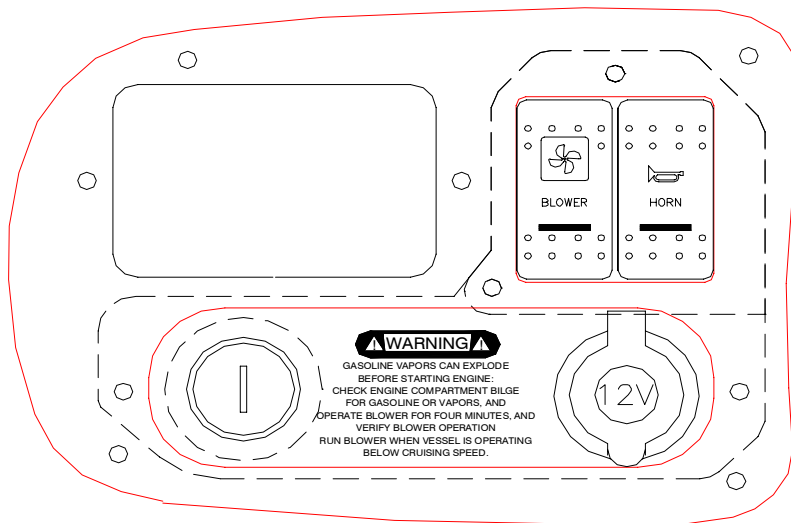
# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254** **2005 MODEL YEAR**

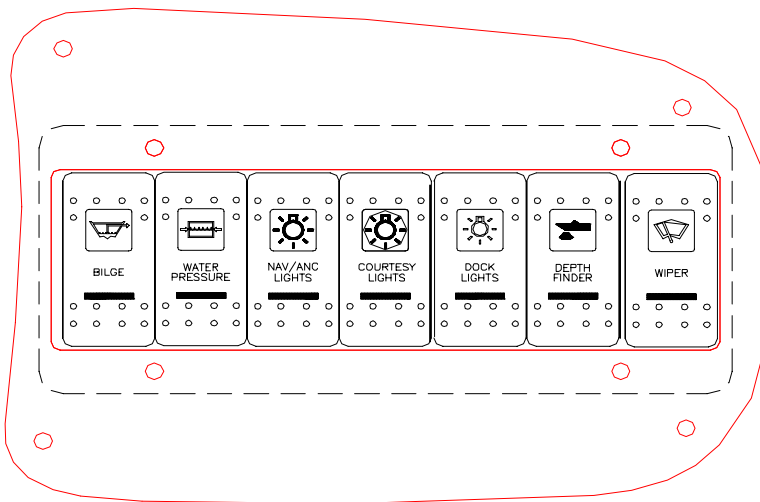
### **Panel Kit**



**205-00197-A**  
**SUNESTA INSTRUMENT PANEL**



**205-00198-A**  
**SUNESTA PORT SWITCH/IGNITION PANEL**



**205-00199-A**  
**SUNESTA STBD SWITCH PANEL**

# **PARTS IDENTIFICATION GUIDE**

## **SUNESTA 254** **2005 MODEL YEAR**

### **Panel Kit**

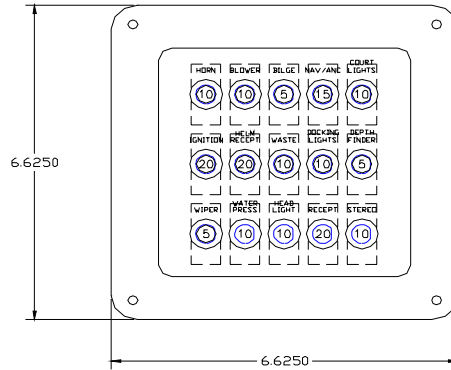
| <b>Part Number</b>        | <b>Description</b>                                       | <b>Qty.</b> | <b>U.O.M.</b> |
|---------------------------|----------------------------------------------------------|-------------|---------------|
| 209-00083- <del>A</del>   | 254 SUNESTA PANEL KIT                                    | 1           | KIT           |
| 200-00161                 | MERCURY SHIFTER PLATE (Mercury Engines)                  | 1           | EA            |
| 200-00162                 | VOLVO SHIFTER PLATE (Volvo Engines)                      | 1           | EA            |
| <del>202-00031-00-A</del> | W REMOTE PIG (Option: Premium Pkg)                       | 1           | EA            |
| 203-00151- <del>A</del>   | 254 SUNESTA DISTRIBUTION HARNESS                         | 1           | EA            |
| 203-00239-A               | 254 SUNESTA ENGINE HARNESS                               | 1           | EA            |
| 205-00149-A               | WASTE LEVEL PANEL (Option: Porcelain Head)               | 1           | EA            |
| 205-00164                 | PANEL- NEUTRA SALT SE (Option: Volvo OSI Engines)        | 1           | EA            |
| 205-00197-A               | SUNESTA INSTRUMENT PANEL                                 | 1           | EA            |
| 205-00198-A               | PORT SWITCH PANEL                                        | 1           | EA            |
| 205-00199-A               | STBD SWITCH PANEL                                        | 1           | EA            |
| 205-00203-A               | SE TRANSOM TRIM PANEL (MERCURY)                          | 1           | EA            |
| 205-00205-A               | SE TRANSOM TRIM PANEL (VOLVO)                            | 1           | EA            |
| 220-00803-V               | SUNESTA BREAKER BOX                                      | 1           | EA            |
| 220-01444-H               | TRANSOM DRAIN WIRE                                       | 1           | EA            |
| 220-02197-H               | 15FT.STERO REMOTE HARNESS REPLACES (Option: Premium Pkg) | 2           | EA            |
| 220-03797-P               | SINGLE BATTERY SWITCH PANEL                              | 1           | EA            |
| 221-03247-P               | DUAL BATTERY SELECT PANEL (Option: Dual Battery)         | 1           | EA            |
| 700-12VRCEM               | 12V DELUXE POWER PLUG                                    | 1           | EA            |
| 790-02080007              | GROUND STRIP COVER                                       | 1           | EA            |
| BL9134                    | 2" BLANK GAUGE                                           | 1           | EA            |
| GBC028                    | 2" FUEL LEVEL GAUGE                                      | 1           | EA            |
| GBC029                    | 2" OIL PRESSURE GAUGE                                    | 1           | EA            |
| GBC031                    | 2" WATER TEMPERATURE GAUGE                               | 1           | EA            |
| SEK024                    | 4" 65 MPH MECHANICAL SPEEDOMETER                         | 1           | EA            |
| THC015                    | 4" 6000 RPM TACH - HOURMETER                             | 1           | EA            |
| VBC005                    | 2" VOLTMETER GAUGE                                       | 1           | EA            |



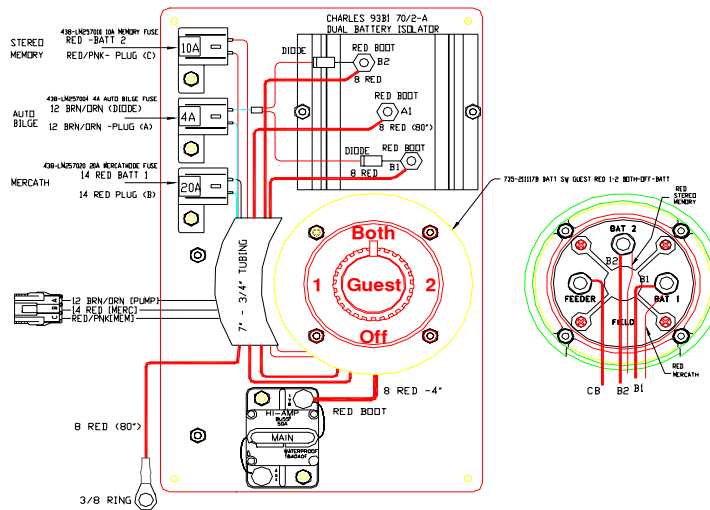
# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

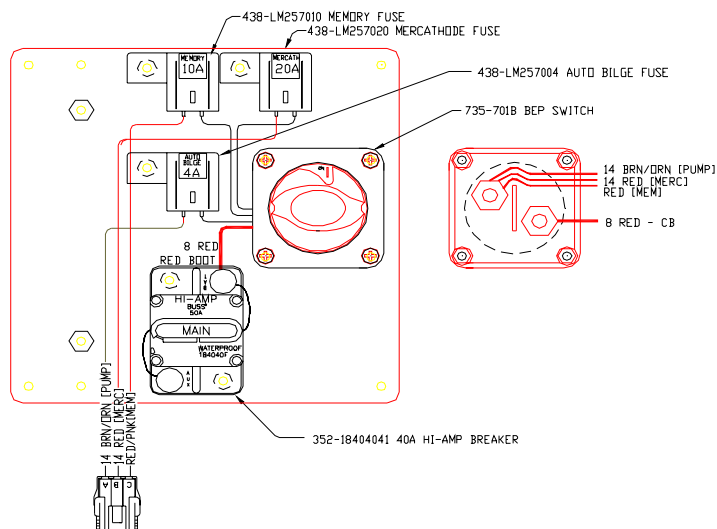
### Panel Kit



### 220-00803-V SUNESTA BREAKER BOX



### 221-03247-P DUAL BATTERY SELECT PANEL

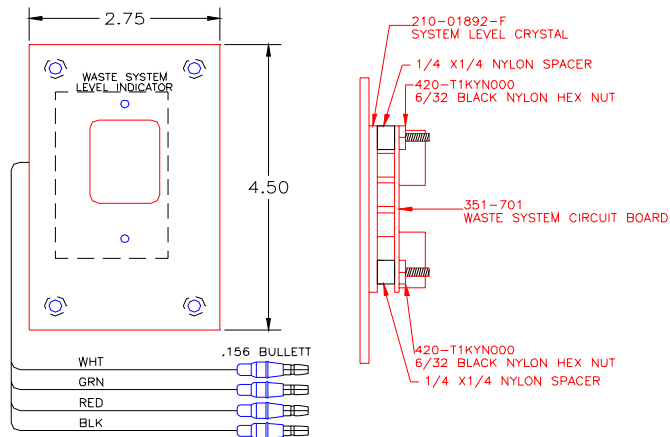


### 220-03797-P SINGLE BATTERY SELECT PANEL

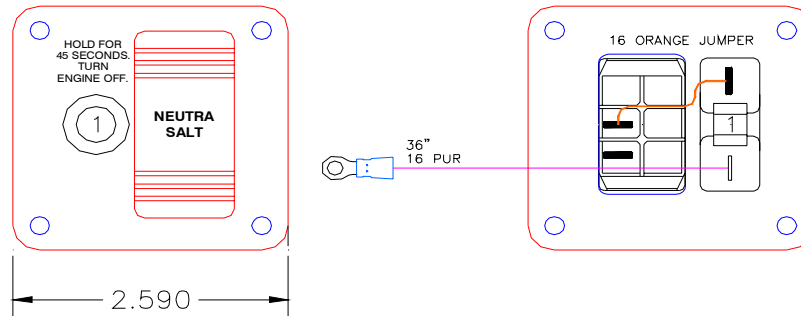
# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

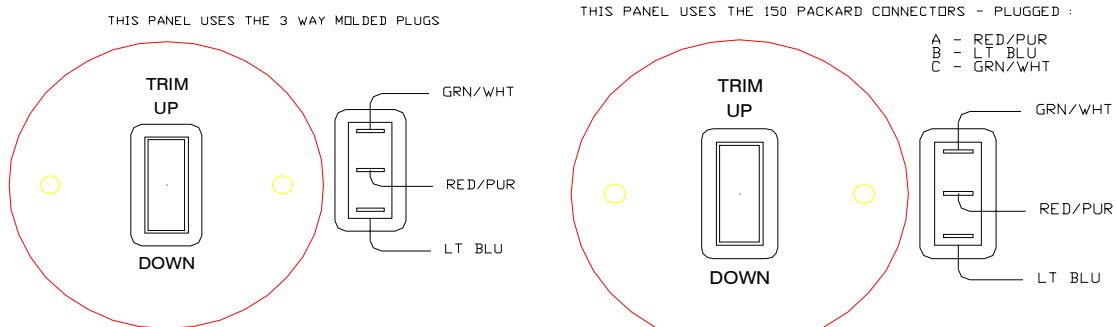
### Panel Kit



### 205-00149-A WASTE LEVEL PANEL

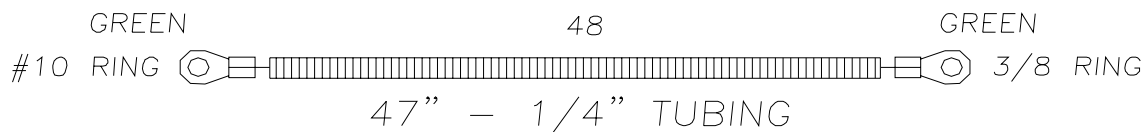


### 205-00164 SE NEUTRA SALT PANEL



### 205-00205-A SE TRANSOM TRIM PANEL (VOLVO)

### 205-00203-A SE TRANSOM TRIM PANEL (MERCURY)



### 220-01444-H TRANSOM DRAIN WIRE

**SUNESTA 254**  
**2005 MODEL YEAR**

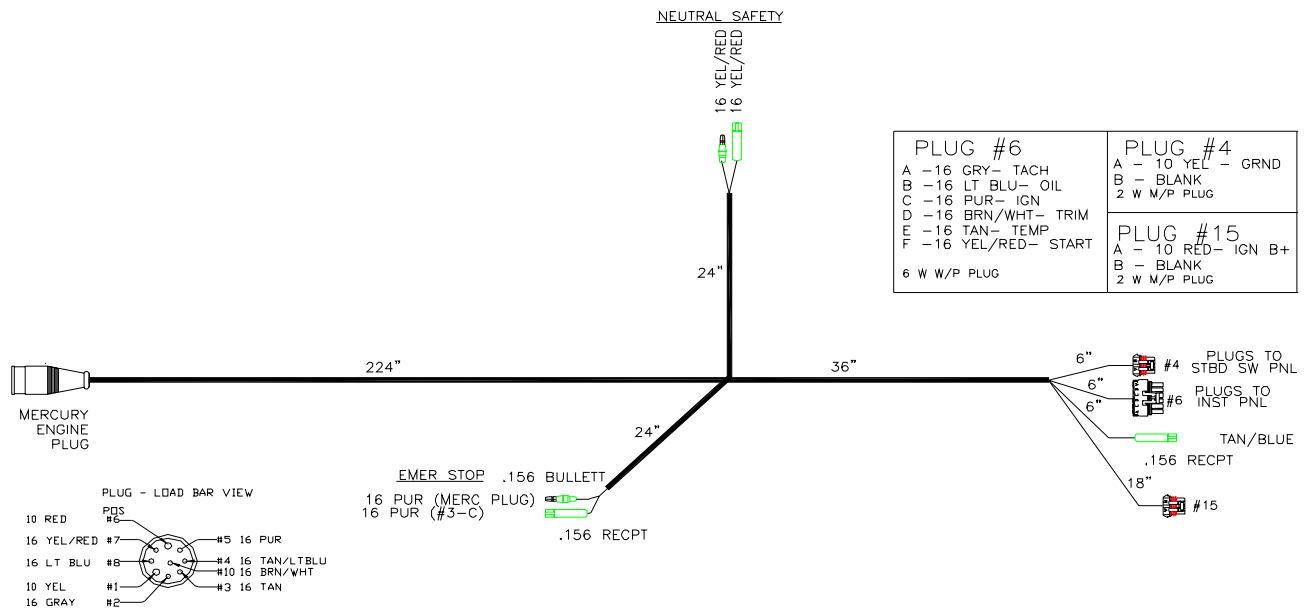
[illegible]

## 254 SUNESTA DISTRIBUTION HARNESS

# PARTS IDENTIFICATION GUIDE

## SUNESTA 254 2005 MODEL YEAR

### Panel Kit



203-00239-A  
254 SUNESTA ENGINE HARNESS