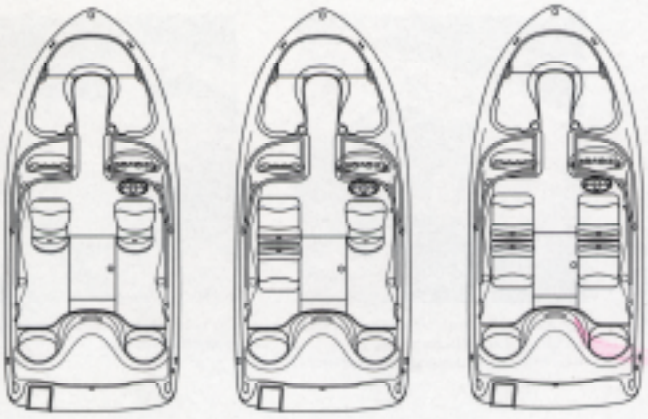
180 Bow Rider



Overall Length	18'0"	5.49 m
Beam	7'6"	2.29 m
Draft (Stern Drive Down)	36"	91.4 cm
Draft (Stern Drive Up)	17"	43.2 cm
Dry Weight	2,100 lbs	953 kg
Fuel Capacity	22 gal	83.3 L
Dead Rise	19°	19°

The specification measurements are approximations and subject to variance.

Sea Ray®

A World Beyond The Mainstream.™

SEA RAY 180 BOW RIDER • 1998 SPECIFICATIONS

HULL & DECK FEATURES
Arctic White Gel Coat
High Performance Vinylester Resin
Graphics Package
Stainless Steel Bow & Stern Eyes
Stainless Steel Ski Tow Eye
Navigation Lights
Removable Stern Light
Thru-Bolted Cleats (4)
PVC Rub Rail w/Color-Coordinated Vinyl Insert
Integral Swim Platform w/Stainless Steel Swim Ladder & Grab Handle
Brass-Threaded Garboard Drain Plug
Integral Ventilation
Meets Applicable USCG & ABYC Standards
NMMA Certification
Vac Pac

COCKPIT FEATURES
Integral Fiberglass Floor System
Swivel Bucket Helm Seat
Port Back-to-Back Lounger Seats
Hi-Lo Aft Jump Seats w/Fiberglass Base (Forms Sun Pad)
Fiberglass Motorbox
Ski/Kneeboard Storage w/Snap-In Carpet
Injection-Molded Ski Hatch
Marine-Grade Carpet (Red, Blue, Green)
Insulated Engine Compartment
Custom Soft-Touch Dash w/Visor
Molded Bow Rider Seating w/Storage Below
Lockable Soft-Touch Glove Box
Marine-Grade Vinyl (Sand or White w/Accent Welt)
Integral Armrests
Grab Handles
Built-In Insulated Ice Chest
Beverage Holders
Cockpit Side Panel Storage
Custom-Padded Steering Wheel
12V Clarion® AM/FM Digital Cassette Stereo w/2 Waterproof Speakers

WINDSHIELD & CANVAS
Curved Walk-Thru Glass Windshield
Sunbrella® Convertible Top w/Interlocking Top Extrusion & Concealed Top Storage

TECHNICAL
Electric Bilge Pump
Electric Bilge Blower
Power Steering
Power Tilt & Trim
Rocker Switches

Custom Sea Ray® Backlit Instrumentation w/Low-Glare Night Lighting:
Tachometer
Fuel Gauge
Oil Pressure
Voltmeter
Temperature
Speedometer
Trim Gauge

Horn
Shift & Throttle Lever w/Trim Switch & Ignition Cutout Switch
Battery Box w/Mount
Color-Coded Wiring
Fuel Tank w/Anti-Siphon Valve & Electric Sending Unit
Fire Extinguisher Discharge Port
Propeller

Special Custom-Painted Trailer:
Winch w/Nylon Strap & Hook
Bearing Protectors
Transom Tie-Down Straps
Waterproof Lights
Safety Chains
Buddy Bearings
Swivel Jack

STANDARD ENGINE
3.0L Alpha I™ MCM Stern Drive (135 hp - 101 kW)

OPTIONS / ACCESSORIES
Galvanizing for Trailer
Travel/Storage Cover
Bimini Top w/Boot & Vertical Storage
Cockpit Cover/Tonneau Cover
Swivel Bucket Seat (Replaces Back-to-Back) on Portside
Back-to-Back Seat (Replaces Swivel Bucket) on Starboard Side
Windshield Wiper (Starboard)

Canvas Package:
Top Boot
Side Curtains
Aft Curtain
Tonneau Cover
Canvas Storage Bag

CE Option

The captain's in command at a comfortable, easy-to-use helm with a custom-padded steering wheel with power steering, a shift and throttle lever with trim switch and ignition cutout switch, plus power tilt and trim.

Molded bow rider seating has generous storage below.

The wide Sea Ray beam allows for plenty of cockpit room where family and friends can relax on back-to-back lounger seats and aft hi-lo jump seats.

The hi-lo jump seats can be raised to form a comfortable sun pad.

Sea Ray®

A WORLD BEYOND THE MAINSTREAM.™

CE

Sea Ray Boats, Inc., 2600 Sea Ray Blvd., Knoxville, TN 37914. For information call 1-800-SRBOATS or fax 1-314-827-8488. Internet address: http://www.searay.com
Note: Not all accessories shown in pictures or described herein are standard equipment or even available as options. Options and features are subject to change without notice. Confirm the availability of all accessories and equipment with an authorized Sea Ray dealer prior to purchase.
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