180 BOW RIDER/CLOSED BOW





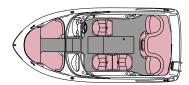
For those who prefer a refined look and added storage space over bow rider seating, Sea Ray proudly offers a closed bow version of the number one selling sport boat in the country.

- •High-performance vinylester resin resists moisture intrusion and forms the backbone of our five-year blister warranty.
- •Hull constructed with five-axis mill technology.
- Starboard bucket seat, port back-to-back seat with hi-lo aft jump seats provides additional cockpit space.
- *Ski/kneeboard floor storage with vinyl matting to drain excess water.

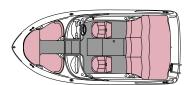
Specifications

Overall length	18'0"	5.49 m	
Beam	7'6"	2.29 m	
Draft (stern drive down)	36"	91.4 cm	
Draft (stern drive up)	17"	43.2 cm	
Dry weight	2,100 lbs	953 kg	
Fuel capacity	22 gal	83.3 L	
Dead rise	19°	19°	

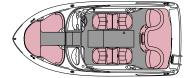




Standard Seating Plan



Optional Seating Plan



Optional Seating Plan

Hull and deck features

Brass-Threaded Garboard Drain Plug Gel-Coat (Pearl) Graphics Package High-Performance Vinylester Resin Integral Swim Platform w/Stainless Steel Three-Step Swim Ladder & Grab Handle Integral Ventilation Meets Applicable USCG & ABYC Standards Navigation Lights NMMA Certification PVC Rub Rail w/Color-Coordinated Vinyl Insert Removable Stern Light Stainless Steel Bow & Stern Eyes Stainless Steel Ski Tow Eye Thru-Bolted Cleats (4)

Cockpit features

Vac Pac

12V Clarion® AM/FM Digital Cassette Stereo w/2 Waterproof Speakers Beverage Holders Built-In Insulated Ice Chest Cockpit Side Panel Storage Custom-Padded Steering Wheel Custom Soft-Touch Dash w/Visor Fiberglass Motorbox Grab Handles Injection-Molded Ski Hatch Insulated Engine Compartment Integral Armrests Integral Fiberglass Floor System Lockable Soft-Touch Glove Box Marine-Grade Carpet (Tan) Marine-Grade Vinyl (Sand w/Gold Accent Welt)

Seating Plan:
Hi-Lo Aft Jump Seats
w/Fiberglass Base (Forms Sun Pad)
Molded Bow Rider Seating
w/Storage Below
Port Back-to-Back Lounger Seats

Ski/Kneeboard Storage w/Vinyl Matting Under-Deck Storage (Closed Bow Only)

Swivel Bucket Helm Seat

Windshield and canvas

Curved Walk-Thru Glass Windshield Sunbrella® Convertible Top w/Interlocking Top Extrusion & Concealed Top Storage

Technical

12V Receptacle Automatic Bilge Pump Battery Box w/Mount Color-Coded Wiring

Custom Sea Ray® Backlit Instrumentation w/Low-Glare Night Lighting:

Fuel Gauge Oil Pressure Speedometer Tachometer Temperature Trim Gauge Voltmeter

Electric Bilge Blower Fire Extinguisher Discharge Port Fuel Tank w/Anti-Siphon Valve & Electric Sending Unit Horn

Painted Trailer:
Bearing Protectors
Buddy Bearings
Safety Chains
Swivel Jack
Transom Tie-Down Straps
Waterproof Lights
Winch w/Nylon Strap & Hook

Power Steering
Power Tilt & Trim
Propeller
Rocker Switches
Shift & Throttle Lever w/Trim Switch &
Ignition Cutout Switch

Standard engine

3.0L Alpha I MCM Stern Drive (135 hp - 101 kW)

Options/Accessories

Optional Seating Plan:
Bucket Seats (2)
w/Aft Bench Seat & Sun Pad

Optional Seating Plan:
Back-to-Back Seats (2)
Hi-Lo Aft Jump Seats
w/Fiberglass Base (Forms Sun Pad)

Canvas Package:
Aft Curtain
Canvas Storage Bag
Cockpit Cover
Side Curtains
Tonneau Cover (Bow Rider Only)
Top Boot

Individual Options:
Bimini Top w/Boot & Vertical Storage
Cockpit Cover/
Tonneau Cover (Bow Rider Only)
Galvanizing for Trailer
Hourmeter
Travel/Storage Cover

CE Option









